

Repair Instructions

Campaign 15V-510



060-1650 Motor Home Entrance Door Hardware



MODELS AFFECTED:

Certain 2014 and 2015 model year motor homes that were manufactured March 18, 2013 through November 18, 2014.

Winnebago:

- Minnie Winnie
- Trend
- Brave
- Vista

Itasca:

- Spirit
- Viva!
- Tribute
- Sunstar

(Models IC325B, IF322R, IF325B, IF327Q, IF327QP, IF331H, IF331HP, IF331K, IF331KP, IFA26A, IFA26B, IFE26HE, IFE31KE, IU623B, IU623L, WC325B, WF322R, WF325B, WF327Q, WF327OP, WF331H, WF331HP, WF331K, WF331KP, WFA26A, WFA26B, WFE26HE, WFE31KE, WU623B, WU623L)

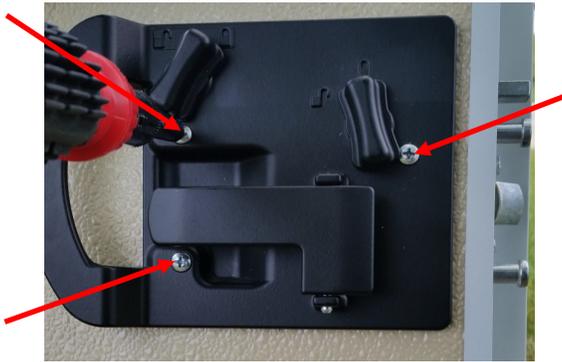
Any questions regarding this Campaign or instructions, please call
TriMark Corporation at 800-447-0343 or 641-394-3188.

Repair Instructions

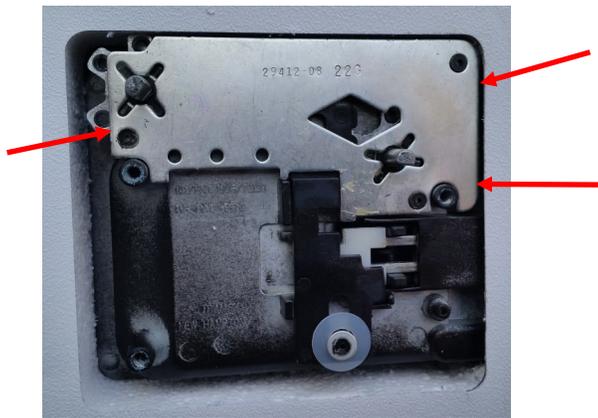
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Tools Required: Phillips head screw driver - #2 drive, 3/8" center punch, conventional hammer, straight slot screw driver, black Sharpie.

1. Remove three (3) Phillips head screws from inside plate assembly. Carefully remove the inside assembly from the door while supporting the outside assembly.

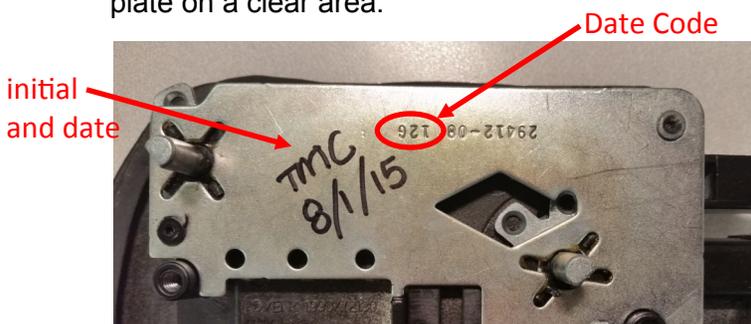


2. Check the dead bolt retaining plate for tightness by gently pulling up on it in the areas shown below with a straight slot screw driver.



If the plate is tight—go to step 3. If the plate appears to be loose, continue to step 5.

3. With a black Sharpie, initial and date the deadbolt plate on a clear area.



Check the box next to 'Inspect and Reassemble' and record the date code (i.e. 12G) on the Dealer Reimbursement Card.

Subject: Campaign 15V-510 TriMark Entrance Door Lock Deadbolt Dealer Reimbursement Card

Dealer Name: _____
 Address: _____ City: _____
 State: _____ Zip: _____ Phone: _____
 Owner Name: _____
 Unit Purchased at: _____
 (Dealer Name / Qty / State)
 Model Name: _____ Model No: _____
 Body No: _____
 Chassis No: _____

Inspect and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0,3
 Inspect, Repair and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0,4

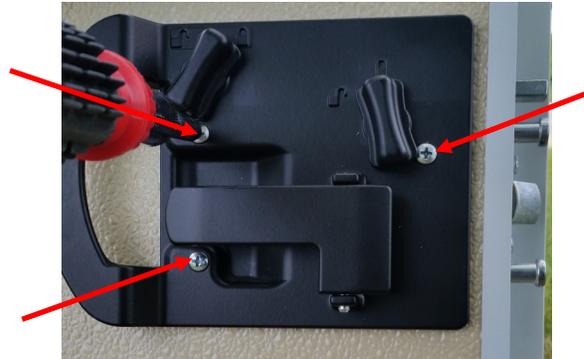
Shop Rate \$ _____/hour

Service Manager:
 I have performed the necessary inspections and repairs per the Repair Instructions Campaign 15V-510
 Name (print) _____ Signature _____ Date _____

Owner:
 I acknowledge that the necessary service was completed to my vehicle.
 Name (print) _____ Signature _____ Date _____

08/15-1

4. Replace the inside assembly and the screws, torquing the (3) Phillips head screws to 10 in-lbs. Proceed to step 13.



If the plate appeared to be loose in step 2—continue with steps 5 through 14.

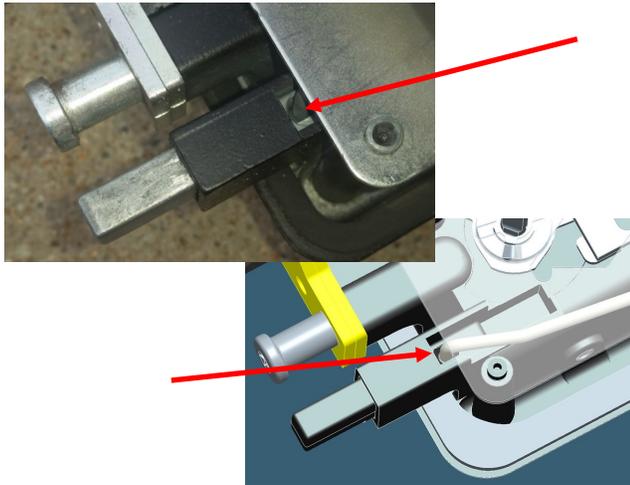
5. Remove the (2) door edge Phillips head screws and carefully remove the outside assembly and place it aside, taking care to protect the exterior finish from damage.



Caution: Do not remove striker bolts

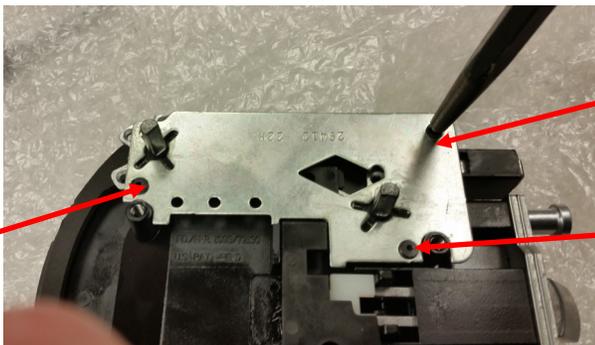
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6. Check to see that the deadbolt rod and deadbolt are properly aligned and functional using the key to extend and retract the deadbolt.

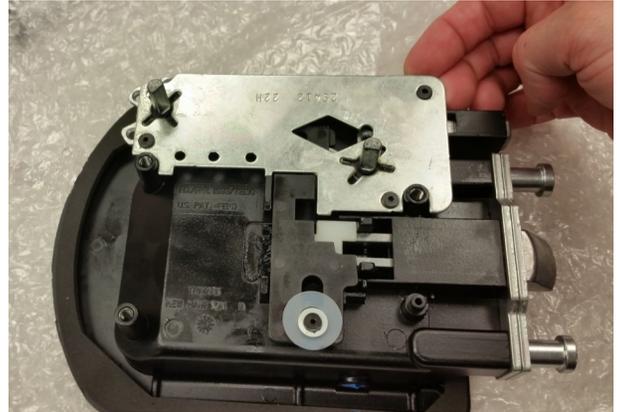


If the deadbolt rod and deadbolt are disconnected, you must lift the plate and reinsert the formed end deadbolt rod into the deadbolt slot before you can proceed to step 7.

7. Using a 3/8" center punch and a hammer, place the tip of the punch in the indicated areas and strike firmly with a hammer, checking for tightness after each strike by pulling up on the dead bolt plate as in step 2. Continue with all (3) locations until the plate is tight.



8. Check the function of the outside assembly, being sure that all of the components are in their correct places and that the deadbolt functions properly using the exterior key.



9. Check the box next to 'Inspect, Repair and Reassemble' on the Dealer Reimbursement Card and record the date code (i.e. 22H)



Subject: Campaign 15V-510 TriMark Entrance Door Lock Deadbolt Dealer Reimbursement Card

Dealer Name: _____
 Address: _____ City: _____
 State: _____ Zip: _____ Phone: _____
 Owner Name: _____
 Unit Purchased at: _____
 (Dealer Name / Qty / State)
 Model Name: _____ Model No: _____
 Body No: _____
 Chassis No: _____

Inspect and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0.3
 Inspect, Repair and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0.4

Shop Rate \$ _____ /hour

Service Manager:
 I have performed the necessary inspections and repairs per the **Repair Instructions Campaign 15V-510**
 Name (print) _____ Signature _____ Date _____

Owner:
 I acknowledge that the necessary service was completed to my vehicle.
 Name (print) _____ Signature _____ Date _____

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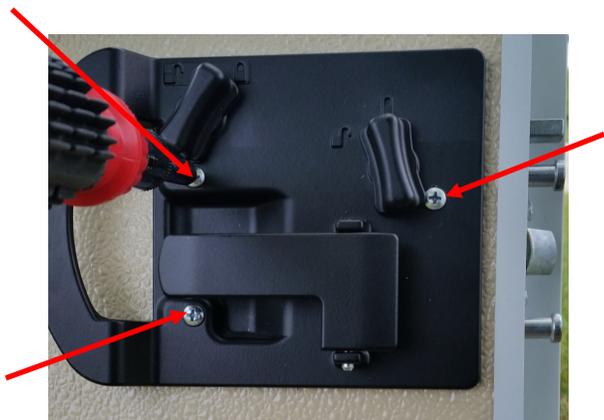
10. With a black Sharpie, date and initial the deadbolt plate on a clear area.



11. Replace the (2) door edge Phillips head screws.



12. Re-assemble the exterior and interior handle assemblies, torquing the (3) Phillips head screws to 10 in-lbs.



13. Check the function of the entire assembly; inside release, exterior release, inside deadbolt function with knob, interior lock knob, exterior lock with key and exterior deadbolt function with key.

14. Please complete the remainder of the Dealer Reimbursement Card and return it to TriMark. Note that all fields are required to be filled out and card must be signed.

Subject: Campaign 15V-510 TriMark Entrance Door Lock Deadbolt Dealer Reimbursement Card

Dealer Name: _____
 Address: _____ City: _____
 State: _____ Zip: _____ Phone: _____
 Owner Name: _____
 Unit Purchased at: _____
 (Dealer Name / Qty / State)
 Model Name: _____ Model No: _____
 Body No: _____
 Chassis No: _____

Inspect and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0.3
 Inspect, Repair and Reassemble Date Code: _____ (i.e. 22H) Time Allowance = 0.4

Shop Rate \$ _____/hour

Service Manager:
 I have performed the necessary inspections and repairs per the **Repair Instructions Campaign 15V-510**
 Name (print) _____ Signature _____ Date _____

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