



Campaign Number	Revision Level	Date	Group Number	
C1698		25-SEP-2015		
Expiration Date (U.S. and Canada)		Expiration Date (International)		
31-DEC-2030		31-DEC-2030		
Engine Family	Fuel System	Plant	Build Date	
			From	To
ISX11.9 ISX, QSX15ISX15 ISX, QSX15ISX15 ISBe4 (6 Cylinder) QSB6.7ISBISDe, ISD4.5, ISD6.7ISBe, ISB4.5, ISB6.7 ISBe4 (6 Cylinder) QSB6.7ISBISDe, ISD4.5, ISD6.7ISBe, ISB4.5, ISB6.7				



Warranty Campaign

ISB6.7, ISL9, ISX12, ISX15, QSX15 T4 CM2350 ECM Safety Campaign

Attention

- U.S / Canadian Distr./Branches and Div. Offices
- U.S / Canadian Dealers

If additional information is required, contact your Cummins Warranty Operations Group Leader.

Description

This Safety Campaign is being issued to authorize the replacement of Cummins ECM part number 5317106 on ISB6.7, ISL9, ISX12, ISX15, QSX15 T4 CM2350 engines. Under this Safety Campaign, the field is authorized to replace the ECM for engines on the attached ESN list.

NOTE: This Campaign is retroactive and covers work performed prior to the release date of this document.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** be on the attached ESN list.

After verifying that the engine meets the above requirements, perform the following actions:

1. Replace the ECM according to the applicable procedure:
 - o ISB6.7 CM2350 - please refer to Bulletin 2883567 Procedure 155-019-031.
 - o ISL9 CM2350 - please refer to Bulletin 4310787 Procedure 185-019-031.
 - o ISX12 CM2350 - please refer to Bulletin 4310646 Procedure 174-019-031.
 - o ISX15 CM2350 - please refer to Bulletin 4310641 Procedure 173-019-031.
 - o QSX15 Tier4 - please refer to Bulletin 4332667 Procedure 250-019-031.
2. File **one** claim for all labor associated with this repair.

Material Disposition

Materials removed as a result of this field action **must** be physically destroyed.

Reimbursements

Parts

The following parts are covered under this field action:

Part Number	Quantity	Description
531710600	1	MDL,CNT

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

NOTE: All SRTs listed below are OPTIONAL. Select ONLY the appropriate SRTs for your engine model.

Labor using applicable Access Code and Time:

SRT Code	Description	Time (hrs)
00-90X	Administrative time	
19-108	ENGINE CONTROL MODULE (ECM) - REMOVE AND INSTALL (OPTIONAL)	
19-121	ELECTRONIC CONTROL MODULE (ECM) - REMOVE AND INSTALL (OPTIONAL)	
19-222	ELECTRONIC CONTROL MODULE (ECM) - REMOVE AND INSTALL, COMMON RAIL FUEL SYSTEM (OPTIONAL)	
19-611	ENGINE CONTROL MODULE (ECM) CALIBRATION- TRANSFER (CM2250/CM2350)	

Travel

Travel is covered under this field action. Towing is covered under this field action.

NOTE: Please schedule the Technician's time to maximize the number of units that can be repaired on a single visit. When filing claims for multiple ESNs, where travel is required and authorized, travel can be filed to ONLY one (1) ESN.

Other Claimables

Consumables are **not** covered under this field action.

Claim Instructions

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Claim Codes	
Description	Code
Account Code:	65
Pay Code:	Distributor = X
Pay Code:	Dealer = D
Pay Code:	International = I
Failure Code:	WEICMY

Attachments

[Click here to see c1698_esn-list.xls](#)

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