

 <p> <input checked="" type="checkbox"/> Safety Recall <input type="checkbox"/> Field Campaign <input type="checkbox"/> Service Information <input type="checkbox"/> Product Improvement </p>	<p align="center"> <u>FIELD SERVICE BULLETIN</u> <u>All Models</u> <u>SEAT BELT CORNER CAP</u> <u>Recall 15V-391</u> </p>	<p> FSB_2015-110 Revision: 0 Issue Date: 9/11/2015 Manual Section: 9 Author: SFindley Approval: RPourtney Form Rev. D 11/21/14 </p>
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UNITS AFFECTED: All models equipped with seat belt part number 7371714

DESCRIPTION: The aisle belt has the potential for fraying on the seat frame.

WARRANTY INFORMATION: Champion will cover the parts and labor.

LABOR ALLOCATION: 10 minutes per seat that is repaired.

CAMPAIGN EXPIRATION DATE: 03/31/17

MATERIALS NEEDED:

6570326: Cap, square tube tapered polymer 1.75" x 1.75" x 1.0" (1 per seat)

8970528: Tape, double sided .045" x 3/4" x 200' (1.75" x 2 per seat)

1018123: Belt, Female (1 per seat, only required if frayed)

Tools: Utility Knife (recommend self-retracting), Cleaning Rag.

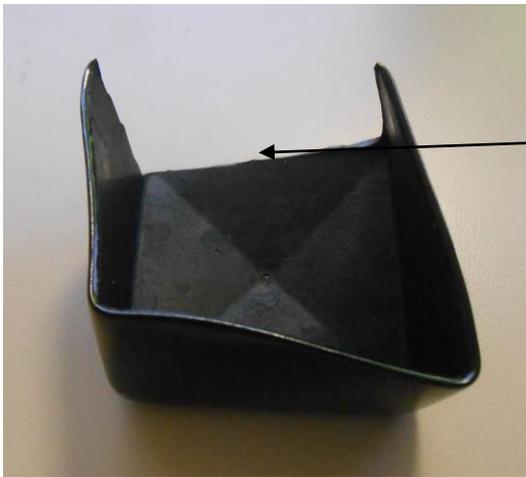
DISCLAIMER:

The procedures contained herein are not exclusive. Champion Bus, Inc. cannot possibly know, evaluate, or advise the transportation industry of all conceivable ways in which a procedure may be undertaken or of the possible consequences of each such procedure. Other procedures may be as good, or better, depending upon the particular circumstances involved.

Each carrier who uses the procedures herein must first satisfy itself thoroughly that neither the safety of its employees or agents, nor the safety of any products, will be jeopardized by any procedure selected.

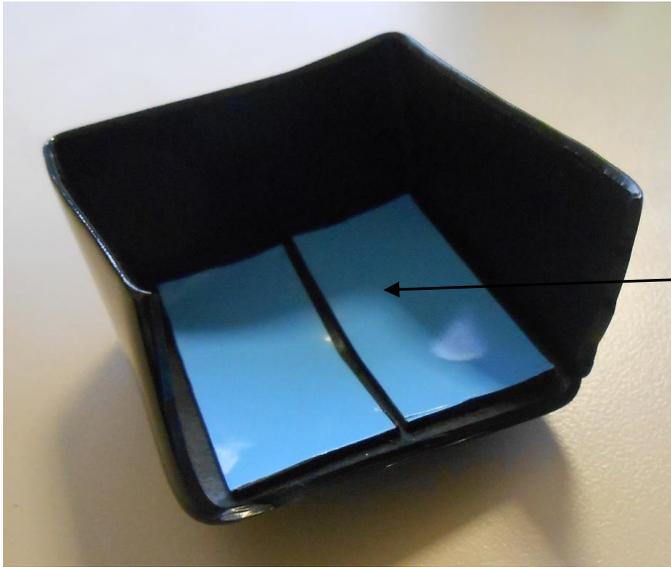
PROCEDURE:

Step 1: cut one side off 6570326 cap



Using the utility knife: cut along the radius of the legs and across the top removing one side

Step 2: apply the double sided tape 8970528



Using the utility knife, cut (2) 1.75" long strips of the double sided tape.
Apply the double sided tape side by side to the underside of the cap. (do not remove protective tape until ready to apply to the base frame.

Step 3: locate seat/seat belt issue and apply cap



Seatbelt rubbing base frame is to be fixed

Move the seatbelt away from the base frame and clean the base frame to provide sufficient adhesion of the double sided tape.

Once the surface has been cleaned:

a: Remove double sided tape backer

b: pply cap to back side of the base frame to cover edge of Freedamn plate



View of frame with cap in place



CHAMPION[®]

BUS • INC.

Recall 15V-391 Aisle Seat Belt Replacement

Champion Body Serial Number(s): _____

Owner's Company Name: _____

Address: _____ City: _____ State: _____ Zip: _____

Total Aisle Seat Positions: _____

Total Aisle Belts that have frayed: _____

Repair Company: _____

Address: _____ City: _____ State: _____ Zip: _____

**Email to warranty@championbus.com or Fax to (810) 724-6478