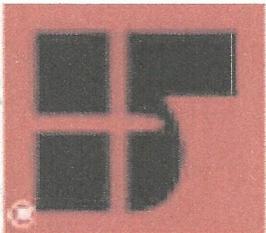
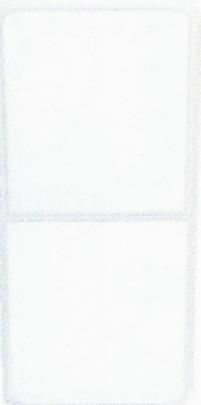


6499-0363

Egress Glass Replacement



Hehr International Inc.



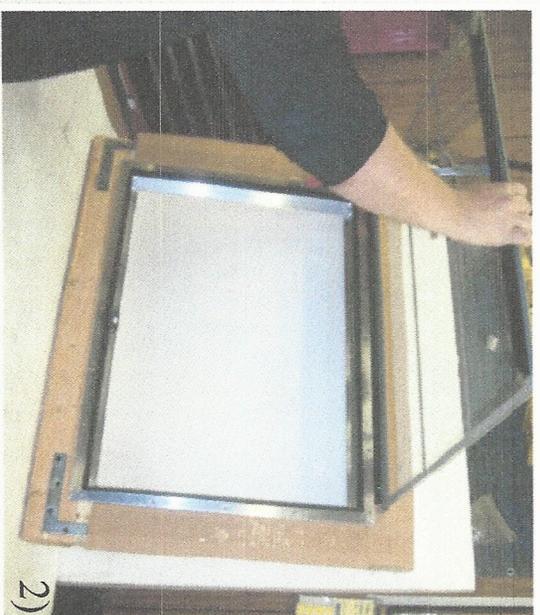
Remove Exiting Glass

1) Unlatch handle from inside of unit



2)

2) Rotate vent glass
(top of outside) until
latch components
disengage



2)

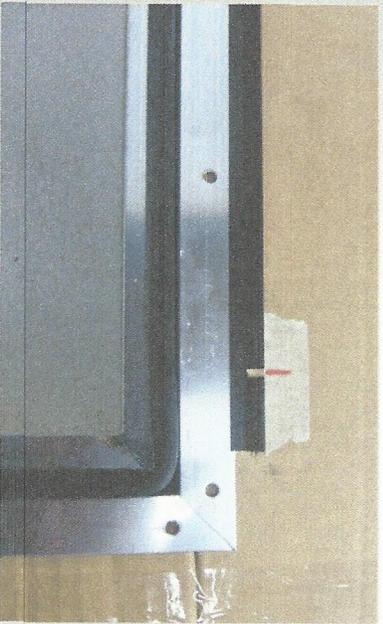
Hinge Notches



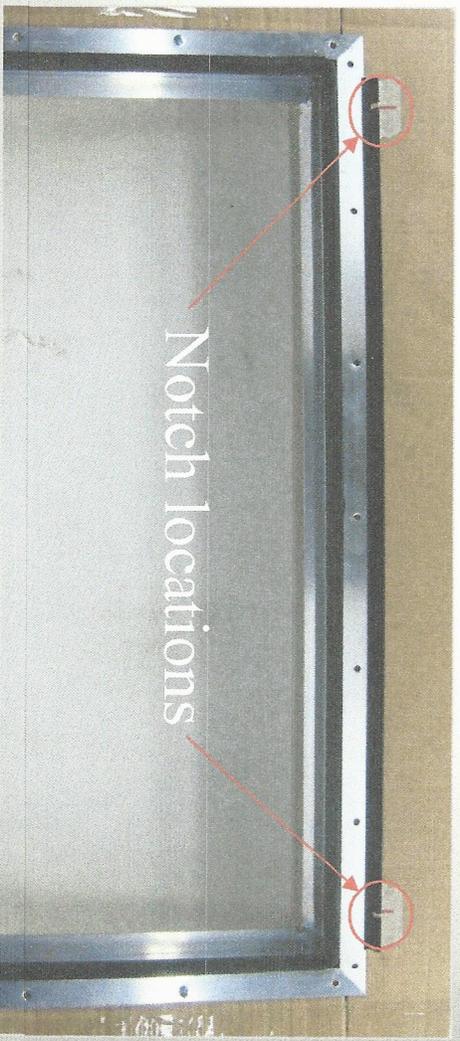
1) Find hinge notches on top of window frame



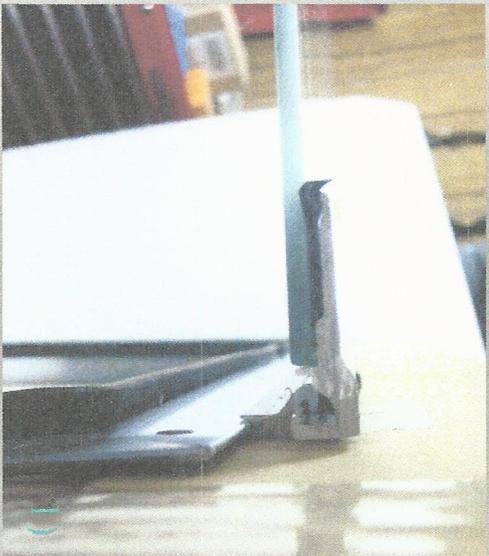
2) Place a small piece of masking tape behind each notch, as shown.



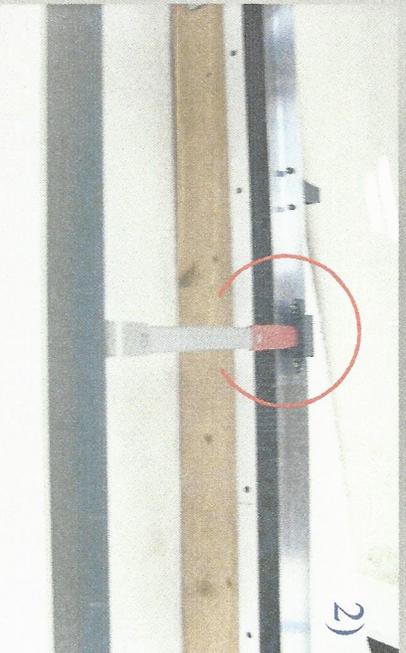
3) Using a marker, place a mark in the center of notch



Install Replacement Glass



1) Install new glass section, make sure hinge parts are totally engaged



2)

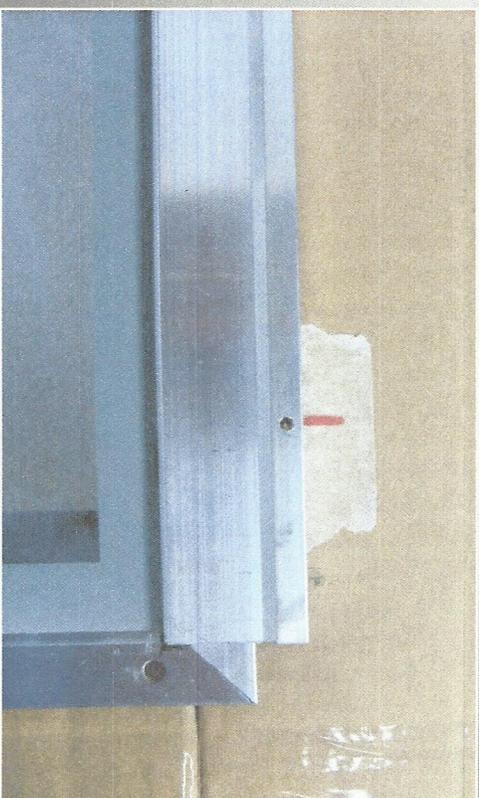
2) Pull out and rotate glass to closed position, make sure pull handle is centered into handle escutcheon. (This will ensure glass is centered within window frame).



3) Position latch in the locked position

Drill Holes

Drill on top flat part
of hinge

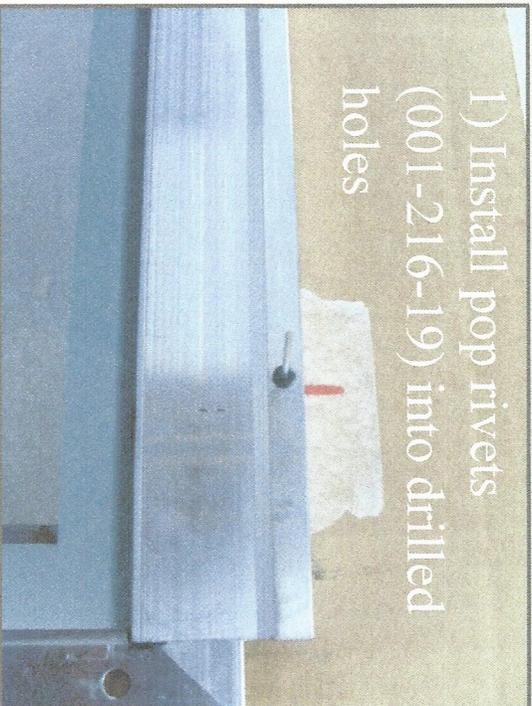


Use a 0.093 diameter drill bit.
Drill a hole through hinge of
replacement part aligned with
mark on tape

After drilling, make sure hole
is aligned with center mark on
tape

Install Rivet

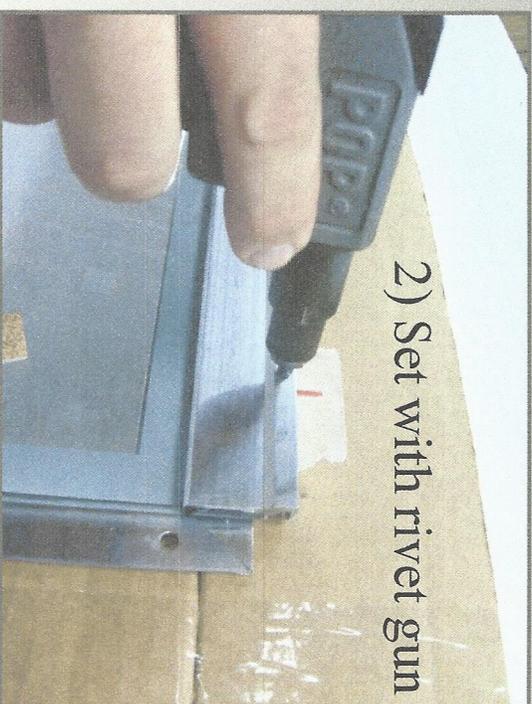
1) Install pop rivets
(001-216-19) into drilled
holes



(Finished product)



2) Set with rivet gun



Remove tape from unit.
Operate glass, rotate 45° (open and
close) to ensure components are
completely functional