



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 15E-030

April XX, 2015

Mr. Joe Customer
XXXX CENTRAL AVE
ALBANY NY 12205-2457

Dear Cummins OEM Customer:

We are writing to inform you that Cummins Inc. and Cummins Westport Inc. have determined that a safety-related defect exists in Cummins Westport ISL G engines manufactured between February 26, 2007 and April 14, 2015. Cummins and Cummins Westport have initiated a recall of the subject engines. Our records indicate that some of these engines have been shipped to you.

A copy of Cummins' initial Part 573 Defect Notification report is enclosed. This notification was submitted to the National Highway Traffic Safety Administration (NHTSA) on April 17, 2015. As more fully described in the Defect Notification, under conditions of excessive engine crankcase pressures, the 90-degree elbow of the vent tube assembly may become detached from the breather, possibly allowing engine oil to come into contact with hot surfaces. Engine oil contacting hot surfaces may ignite, possibly resulting in a fire.

Enclosed is a list of Engine Serial Numbers for affected engines shipped to your plants. For engines/vehicles that are still in your inventory, please contact the Rocky Mount Engine Plant Customer Quality Liaison assigned to your OEM or Gloria Hinton on 252-437-9232 to arrange for repairs under Cummins Campaign C1627. Engines at dealers should also be repaired under C1627. Please note that Federal law prohibits delivery of these engines, or vehicles equipped with these engines, under a sale or lease until this condition has been remedied.

For engines installed in vehicles that have left your control, we encourage you to make a safety defect determination in accordance with 49 USC 30118 *et seq.* and, as appropriate, to submit a Defect Notification to NHTSA in accordance with 49 CFR Part 573. Cummins will conduct the recall, including notifying owners pursuant to 49 C.F.R. Part 577, performing the remedy, and submitting quarterly status reports to NHTSA.

Cummins is requesting that you provide the associated VIN's and customer contact information, highlighted in yellow on the enclosed list, to facilitate owner notification. Please work with your Cummins account team leader to ensure that the requested information is provided to Cummins no later than May 20, 2015.

Cummins apologizes for this inconvenience, but we are initiating this action in the interest of our customers' safety and satisfaction with our products. Thank you for your assistance.

Please confirm receipt of this communication.

Sincerely,

Account Manager

Enclosures:

1. Cummins Part 573 Defect Notification
2. List of Engine Serial Numbers