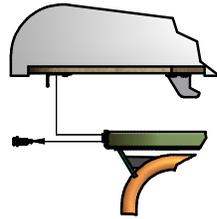
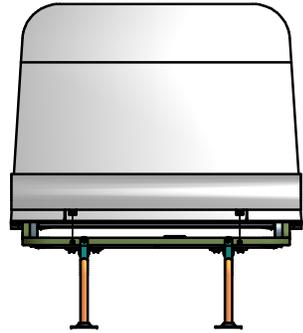
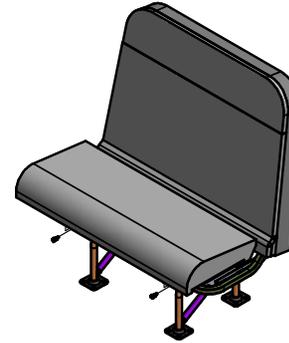
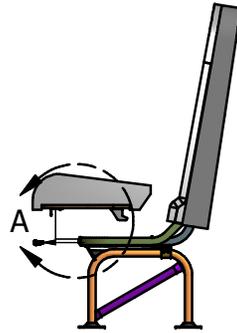


FIXED CUSHION REMOVAL & REINSTALL

REVISION HISTORY				
REV	ECN	DESCRIPTION	DRN	DATE
A	150000	NEW RELEASE	ALN	4/22/2015



DETAIL A



REMOVAL INSTRUCTIONS:

1. REMOVE 2 BOLTS (PART #32046) FROM FRAME BOTTOM THROUGH FRONT BRACKETS (ILL. #2)
2. PULL CUSHION ASSEMBLY OUTWARD & UP



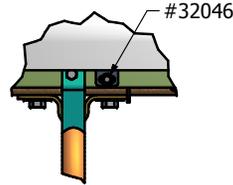
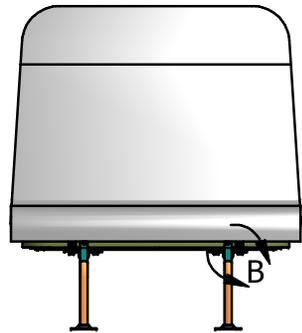
PART #32046
BOLT, HEX SELF DRILL 1/4" x 1"
ILL. #1



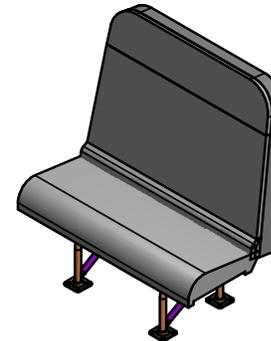
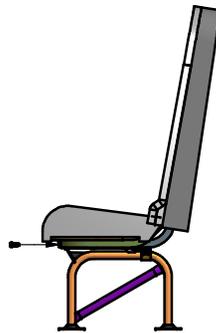
FRONT CUSHION
ASSEMBLY BRACKET
ILL. #2



REAR CUSHION
ASSEMBLY BRACKET
ILL. #3

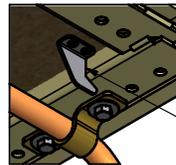


DETAIL B



INSTALLATION INSTRUCTIONS:

1. CENTER CUSHION ASSEMBLY ONTO FRAME BOTTOM & PUSH BACK UNTIL FRONT BRACKETS (ILL. #2) ARE AGAINST FRAME TUBE. ENSURE THAT REAR BRACKETS (ILL. #3) ENGAGE MAIN MOUNTING BAR
2. REINSTALL 2 BOLTS (PART #32046) THROUGH FRONT BRACKETS (ILL. #2) INTO FRAME TUBE



ENSURE THAT REAR BRACKETS (ILL. #3)
ENGAGE THE MAIN MOUNTING BAR

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The C.E. White Co.
New Washington, Ohio 44854
417 Kibler St., P.O. Box 308
ph 419.492.2157 fax 419.492.2544
www.cewhite.com

THIRD ANGLE	TOLERANCES UNLESS OTHERWISE SPECIFIED		DESCRIPTION	
	.X = ± .1	HOLE DIAMETER	Fixed Cushion Assy. Removal & Installation Instructions	
	.XX = ± .03	0-.500 +.010	SCALE	
	.XXX = ± .005	- .005	SOFT GOODS ± .12	SIZE
	ANGLES ± 2'	.501+ +.012	SEAT ASSEMBLIES ± .38	DATE: 4/22/2015
WEIGHT/LBS	N/A	REF USED ON:	CHK/APPR BY: ANIMS	
MATERIAL SPEC:		FINISH SPEC:	DATE: 4/22/2015	
			PART NUMBER	
			INS-078	
			REV	
			A	