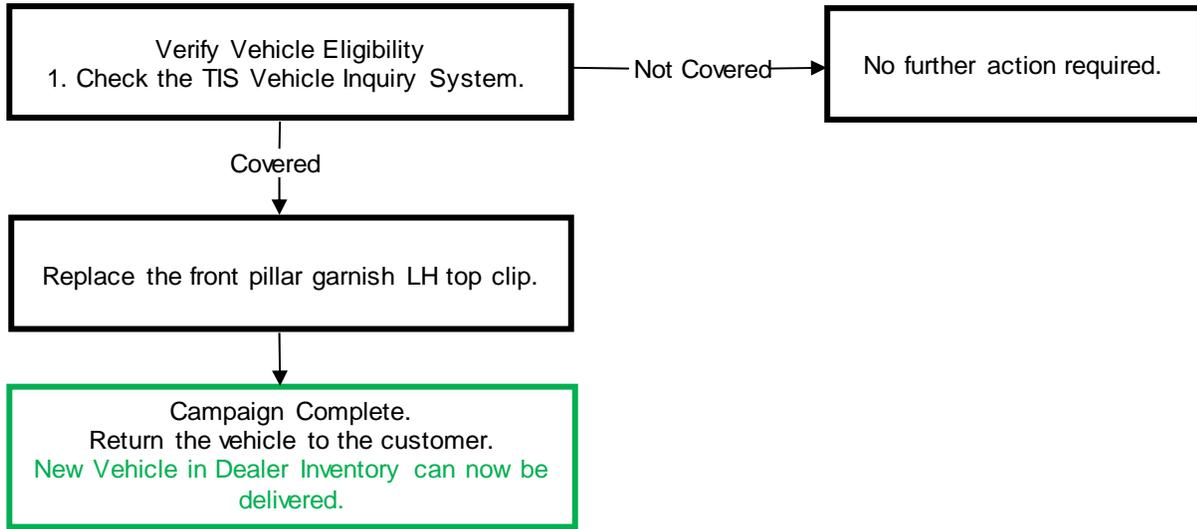


**TECHNICAL INSTRUCTIONS**  
**FOR**  
**VOLANTARY SAFETY RECALL CAMPAIGN SET15B**  
**FRONT PILLAR GARNISH LH TOP CLIP REPLACEMENT**  
**CERTAIN 2015 MODEL YEAR SIENNA**

All dealership associates involved in the campaign process are required to successfully complete E-Learning course SC13A and SC15A. To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently hold at least one of the following certifications levels:

- Toyota Certified (any classifications)
- Toyota Expert (any classifications)
- Master
- Master Diagnostic Technicians

## I. OPERATION FLOW CHART



## II. IDENTIFICATION OF AFFECTED VEHICLES

### NOTE:

- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this SSC and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- **Southeast Toyota warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.**

## III. PREPARATION

### A. PARTS

Part Number	Part Description	Quantity
62217-52120	Front Pillar Garnish Clip	1

### B. TOOLS & EQUIPMENT

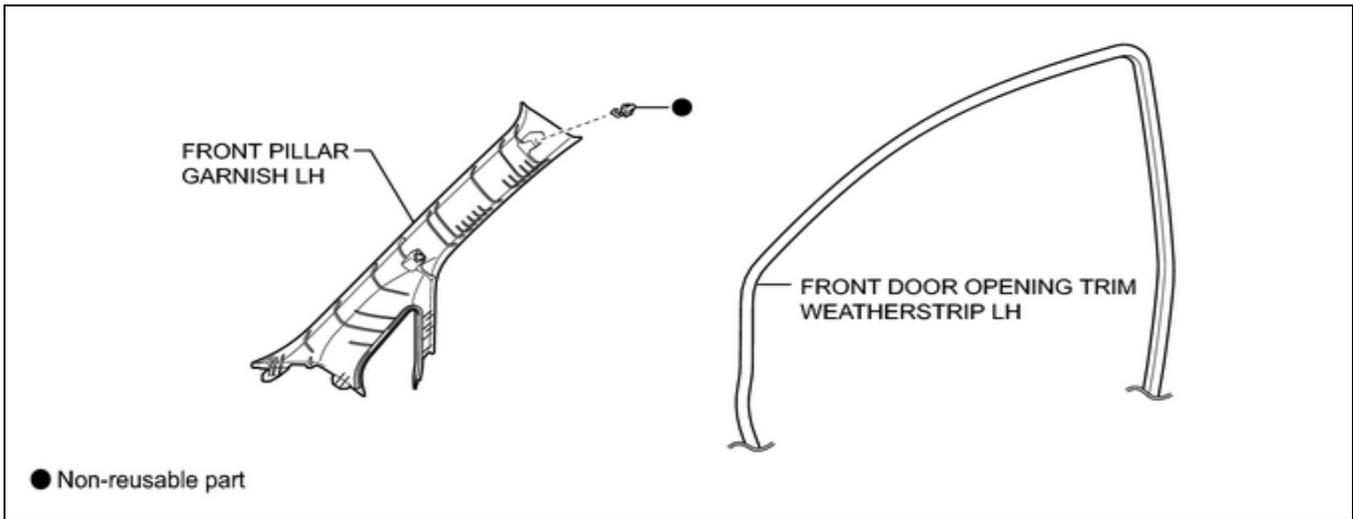
- Standard Hand Tools

Part Number	Part Description	Quantity
00002-06000-01	Plastic Pry Tool Set	1

## IV. BACKGROUND

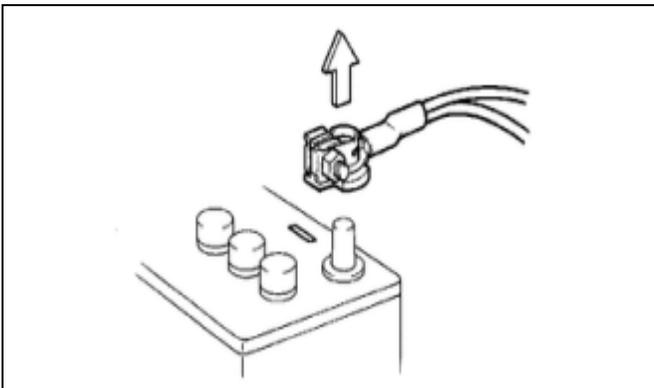
SET either installed, or sold to dealers to install, accessory overhead entertainment systems for 2015 Toyota Sienna. The installation instructions associated with those systems stated that the A-pillar garnish clip could be reused as part of the installation. The installation instructions should have indicated that the A-pillar garnish clip should be replaced and not re-used. As a result, the A-pillar garnish clip may not have been replaced. The A-pillar garnish is in the deployment path of a side curtain airbag. If the A-pillar garnish clip has been damaged during the installation of the overhead entertainment system and is reused, there is the potential for the A-pillar garnish to become detached during a curtain airbag deployment and cause injury to an occupant.

## V. COMPONENTS



## VI. WORK PROCEDURE

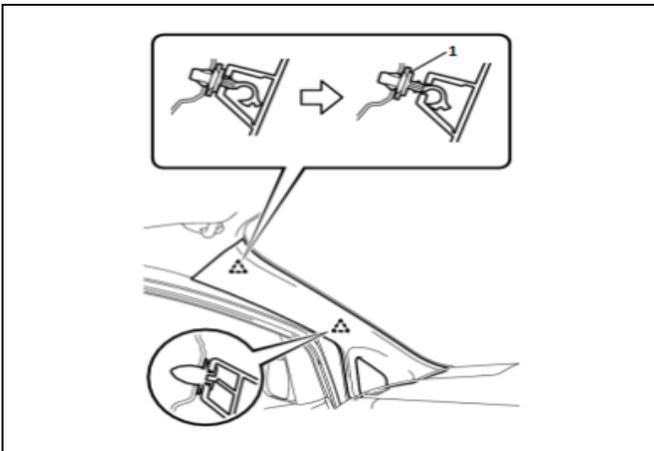
### A. Front Pillar Garnish LH and Top Clip Removal



#### 1. DISCONNECT THE NEGATIVE BATTERY CABLE



- Wait at least 90 seconds after disconnecting the cable from the negative battery terminal to prevent airbag and seat belt pre-tensioner deployment.



#### 2. CAREFULLY SEPARATE FRONT DOOR OPENING TRIM WEATHERSTRIP LH

#### 3. REMOVE FRONT PILLAR GARNISH LH AND TOP CLIP

- Separate the front pillar garnish clip from the front pillar garnish LH.

#### Text in Illustration

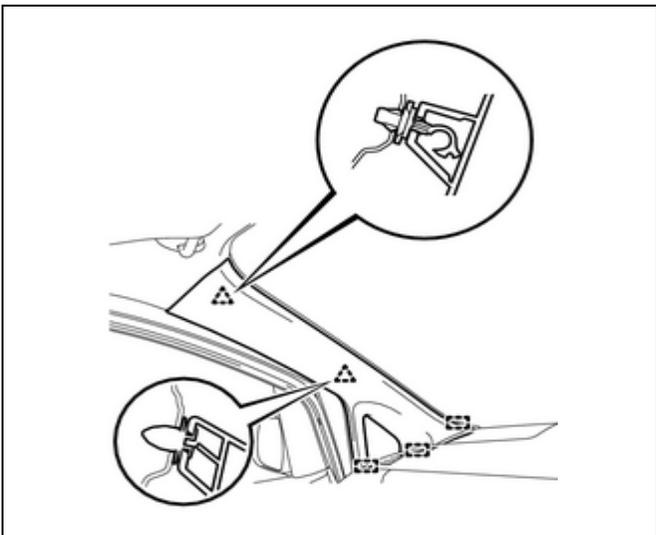
1	Front Pillar Garnish Top Clip
---	-------------------------------



- b) Disengage the clip.
- c) Press the 2 areas indicated by the arrows in the illustration.
- d) Disengage the front pillar garnish clip and 3 guides to remove the front pillar garnish LH.
- e) Remove the front pillar garnish clip from the front pillar garnish LH.

**VII.**

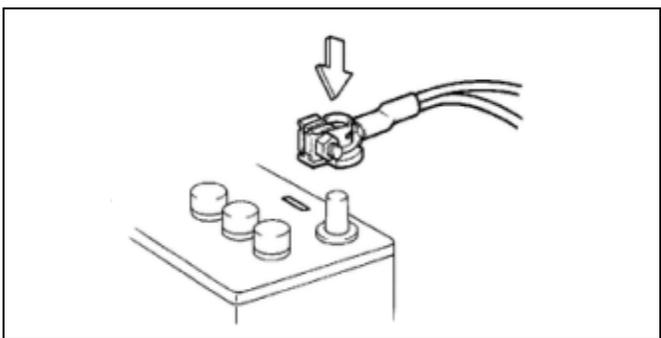
**B. Front Pillar LH Clip and Garnish Installation**



**1. INSTALL FRONT PILLAR CLIP AND GARNISH LH**

- a) Install a new front pillar garnish clip to the front pillar garnish LH.
- b) Engage the 3 guides, clip the front pillar clip to install the front pillar garnish LH.

**2. INTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH**



**3. RECONNECT THE NEGATIVE BATTERY CABLE AND TORQUE TO 48 IN. LBS**

- a) Restore any memory settings and initialize any system needed (i.e. power windows, moonroof, etc.)

## VIII. APPENDIX

### A. CAMPAIGN DESIGNATION DECODER

