



Dakota Trailer Service Alert IMPORTANT SAFETY RECALL

August 8, 2014

To: [Redacted]

From: Brian Strahl
President
Dakota Trailer Manufacturing

Subject: Notice of Safety Recall – Holland Suspension Bolt
RECALL NUMBER: 14E-024

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act (NHTSA). Dakota Trailer has determined that a defect which relates to motor vehicle safety exists in specific Dakota Trailers that included the CBX Series Suspensions from SAF-HOLLAND, INC. This notice is to inform you that on August 8th, 2014, Dakota Trailer notified NHTSA that it would institute a recall on specific Dakota Trailers that incorporated a specific serial number range of CBX Series Suspensions from SAF-HOLLAND, INC. This recall will affect the specific Dakota Trailer Serial numbers identified below:

Trailer Model	Serial Number	VIN Number	Axles Impacted
[Redacted]	[Redacted]	[Redacted]	[Redacted]

Description of Defect:

Specific Dakota Trailers that included CBX Series Suspensions are defective, resulting from possible cracks at the interface between the bolt head and the body of the bolt. The presence of a crack could result in separation of the bolt head and failure of a pivot bolt on one side of the axle/suspension assembly, resulting in the trailer becoming misaligned behind the tractor which will be immediately apparent to the driver.

Next Steps:

- The Pivot Bolt in the CBX Series Suspension on your trailer(s) will be replaced.
- Contact your Dealer to schedule this repair
- Your Dealer should contact Tom McCarty at Dakota Trailer at 605-665-8415 and reference Recall Number 14E-024.
- Dakota Trailer will provide a Repair Kit for each axle impacted and Instruction Sheets on the replacement procedures.

Please be assured that Dakota Trailer Manufacturing’s primary concerns are your safety and providing the highest quality trailer product.



Dakota Trailer Manufacturing
Custom Commodity and Aggregate Trailers
Designed, Fabricated, Built in the USA, Supported Worldwide



Dakota Trailer Service Alert IMPORTANT SAFETY RECALL

If you have questions or concerns about this recall or the process please contact Dakota Trailer at 605-665-8415. If after contacting us, you are still not satisfied that we have done our best to remedy this condition, you may wish to write:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

Or you can call 1-888-327-4236 (TTY 1-800-424-9153) or on the web at www.safercar.gov

Sincerely;

Brian Strahl
President
Dakota Trailer Manufacturing



Dakota Trailer Manufacturing
Custom Commodity and Aggregate Trailers
Designed, Fabricated, Built in the USA, Supported Worldwide