

June 12, 2014

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Special Fleet Service, Inc. has decided that a defect which relates to motor vehicle safety exists in certain PTO assemblies.

RE: Ford Super Duty Chassis With 6.8L Gas Engine And Muncie FR67 Series PTO

Please review the enclosed letter from Muncie Power Products, Inc. which indicates a possible defect in the PTO assembly which was installed on your vehicle by Special Fleet Service, Inc. The pressure switch on the side of the PTO may be positioned too close to the truck exhaust and see excessive heat, possibly leading to a seep of transmission fluid out the switches screw.

Per Muncie's recommendation we are providing you with the enclosed replacement kit including a new pressure switch and hose assembly that allows the switch to be relocated further away from exhaust heat.

Muncie does not consider these parts or components to be defective or in non-compliance to any original specifications, but enhanced to provide longer, more satisfactory service than the original items.

If you have any questions, please contact John Sinnett, Production Manager, at 540-434-4488.

Thank You,

SPECIAL FLEET SERVICE, INC.



**MUNCIE POWER  
PRODUCTS, INC**  
*Corporate Headquarters*

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Muncie Indiana 47308-0548

*phone 765 284 7721  
fax 765 751 9506*

*email info@munciepower.com*

August 21, 2013

Re: Ford Super Duty Chassis with 6.8L gas engine and Muncie FR67 Series PTO

Dear Customer:

Please review the included information on the Ford Super Duty F350-F550 Chassis with the 6.8L gas engines, equipped with a Muncie FR67 Series PTO.

Muncie Power Products has recently become aware that the original provided thermal blanket, part number 49TK4860, can deteriorate over time and lose some of its thermal barrier properties. It is the thermal blanket manufacturer's recommendation that it be considered a serviceable item needing regular maintenance requiring replacement should it show signs of deterioration. Depending on the equipment's operation and time in service, this could vary from vehicle to vehicle. Inspection during regular oil change intervals would be the best time to review its condition and replace as needed. We are evaluating designs for a more robust solution for this application. Please watch for future announcements in this area.

We have also found that the pressure switch, part number 30T37594, can see high temperatures that can cause the internal diaphragm to potentially become hard or even brittle versus when new. Should this occur, some transmission fluid could seep through the construction screw thread on the side of the switch body. It is Muncie's recommendation that the switch and tube assembly be replaced with kit part number 43TK5510. This kit contains a new switch with an alternative diaphragm material more suited to this particular application. In addition, the original tube is replaced with a high temperature hose assembly that allows the switch to be relocated further away from exhaust heat.

Vocational trucks have many bolted joints and connections typically associated with the auxiliary power and hydraulic portion of the equipment. Truck Body Builders standard maintenance practices should always recommend periodic inspection for leaks and correction. During the above described servicing, Muncie recommends inspection for any leaks that could cause fluids (engine, transmission, and hydraulic oils) to make contact with the exhaust system, and to make any appropriate repairs.

During the course of your standard maintenance practice on the above, the hydraulic pump should be loosened from the PTO, and both the PTO and Pump shaft seals should be inspected for leaks. Make appropriate repairs if needed.



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The above combination of a thermal blanket with a deteriorated surface and the possibility of the seepage of fluids could result in the heat blanket material absorbing these fluids over time. Once again, we recommend you follow the Truck Body Builders standard maintenance practices with the inspection for leaks, proper replacement of service type items and making any needed corrections.

The PTO's for this application are under the following part numbers and would be applicable to the above recommendations:

FR67-F1506-G4NX

FR67-F1506-F4NX

FR67-F1506-R4NX

Please note that none of the above parts or components are considered defective or in non-compliance to any original specifications, but have been enhanced to provide longer, more satisfactory service than the original items.

We apologize for any inconvenience this may create. We advise that you and/or your customers follow the recommendations as outlined.

If you have any questions or need additional support, please don't hesitate to contact us at 1-800-367-7867 or 765-284-7721.

Regards,

MUNCIE POWER PRODUCTS, INC.