

Thor Motor Coach Recall Repair Instructions



Recall #	14V—	
Description/Title:	Axis/Vegas Step Cover Adhesive	
Affected Product Line(s):	Axis and Vegas Gas Class A	
Service Campaign # :	RC000090	Released Date:
Failure Code:	TMCRC804	Document Date:
Time Allowed:	0.3 hours	Document Revision: A

SUMMARY: On certain Axis and Vegas motorhomes, the adhesive used on the top step well step cover tread may fail allowing the step tread to separate from the step lid.

CONSEQUENCE: The adhesive failure may lead to bodily injury.

REMEDY: Thor Motor Coach will provide parts and reimburse labor to adhere the step tread to the step cover with 3M double sided tape

Items needed:

13 feet 3M tape: TMC Item Number 0116772

1 ea Step tread: TMC Item number 0116276

2 ea 3/4" Black Flat Philips Head Screws: TMC Item Number 0136548

UNITS AFFECTED: Certain Axis and Vegas motorhomes. See Affected list at the end of the repair instructions.

DIRECTIONS:

- 1. Remove the step tread from the top step.**
- 2. Thoroughly clean the surface of the step. Make sure there is no residual adhesive or other dirt, oil, or debris on the area.**



3. Apply the double sided tape to cleaned step cover as follows:

- A. Put four strips along the top.**
- B. Put one strip on the lip.**



4. Remove the backing from the exposed side of the tape.

5. Install the new step tread.

6. Apply pressure to the step tread where the tape is installed to ensure good adhesion.

7. Install screws at the back corners of the step.

