

RECALL: This modification has top priority and must be performed immediately to ensure customer safety

Subject: Factory Direct Modification Campaign – Rear Brake Pedal Screw

Affected Model: 2014 KTM 690 Enduro R

Restrictions: This Recall replaces TB 1406. Affected motorcycles are linked by VIN in KTMDealer.Net. Any motorcycle that has had TB 1406 performed previously does not need this Recall Performed.

Initial Information:

- » KTM North America has determined that a defect which relates to motor vehicle safety exists with selected 2014 model: 690 Enduro R pertaining to the rear brake pedal screw. To ensure the highest level of safety, performance, reliability and customer satisfaction, it is necessary to replace the rear brake pedal screw, applying the proper locking agent (Loctite® 243 BLUE) and torque the screw to 25 Nm (18.4 ft-lb) on all affected units.
- » On affected units, during use the brake pedal screw could loosen; this could result in the possibility of the brake pedal screw to become detached from its mounting position and subsequently lead to an accident which could cause injury or death to the rider or others.
- » It has been determined that the cause of the defect is from the lack of proper finish torque and insufficient PRECOTE® 30 locking agent being applied to the rear brake screw threads from the screw supplier. To remedy this defect a new mounting screw must be replaced and that Loctite® 243 BLUE needs to be applied to the rear brake pedal screw and torqued to 25 Nm (18.4 ft-lb).
- » KTM is notifying all registered owners of the above affected motorcycles by mail. A copy of the customer letter is included in this bulletin. The customer should take the letter along with the affected motorcycle to an authorized KTM Dealer for the replacement of their brake pedal screw and proper installation.

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NOTE: This Technical Bulletin only affects certain VIN numbers! Please check the VIN by performing a Motorcycle History search in KTM Dealer.net to determine if it's affected. If the motorcycle is affected you will see a link to the bulletin and its repair status in the history results. KTM North America will not warranty units whose VIN numbers are not listed as this bulletin does not apply to them. It is the responsibility of the dealer to determine if the unit requires this update by checking the vehicle history and understanding the instructions provided by this bulletin.

- » You must perform this repair on all affected motorcycles in your inventory prior to customer delivery. Any affected 2014 690 Enduro R sent directly from KTM will require the rear brake pedal screw to be replaced and properly affixed prior to customer delivery. Affected units acquired through KTM Dealer transfers or trades must be remedied and checked in dealer.net to ensure and document that the repair has been performed.
- » Motorcycles that are affected should not be operated until the brake pedal screw is replaced and installed properly per the details provided in this Bulletin. It is a violation of KTM policy for an authorized KTM Dealer to deliver any affected unit to customers until the procedure in this bulletin has been performed.
- » KTM must report to the federal government on a regular basis how many units have been repaired during this campaign. Be sure to submit your Warranty Request for Reimbursement on every unit repaired to ensure accurate compliance numbers.

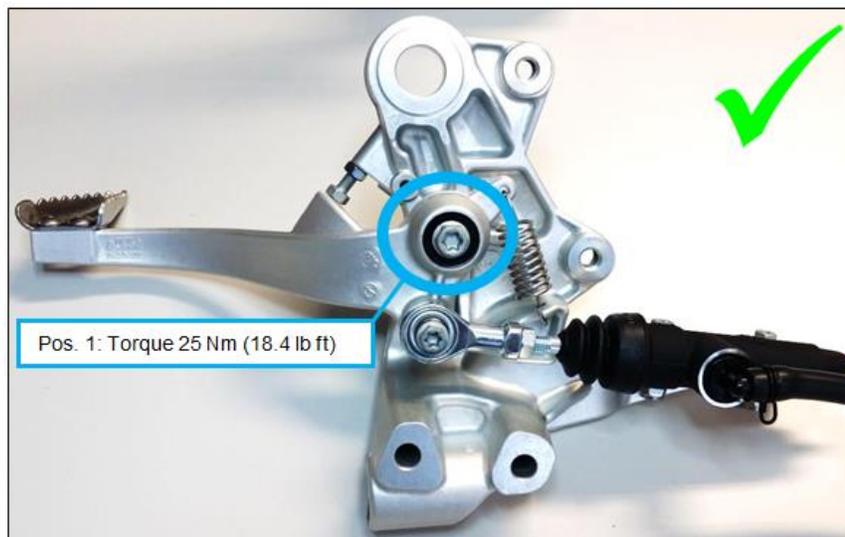


Fig. 1:
Footrest bracket removed, view from the inside.
Pos. 1: Rear brake pedal screw

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Procedure for Repair:

- » Replacing the rear brake pedal screw
 - Open the fitting of the swingarm bolt.
 - Unscrew the two M8 x 45 screws that attach the foot rest bracket.
 - Unscrew the collar screw M8 x 25 of the foot brake lever bearing and dispose of.
 - Replace the M8 x 25 screw with the M8 x 30 screw, installing the M8.3x14x2 washer under the screw head first
 - Apply a medium-strength threadlocker (e.g. LOCTITE® 243™).
 - Use the following torques when reassembling the parts:

Component	Screws	Torque	Remark
Foot brake lever bearing screw	1 M8 x 30	25 Nm (18.4 ft-lb)	Medium-strength thread locker (Loctite® 243 BLUE)
Swing arm bolt	1 M12 x 1.5	80 Nm (59 ft-lb)	-
Foot rest bracket on frame	2 M8 x 45	25 Nm (18.4 ft-lb)	Medium-strength thread locker (Loctite® 243 BLUE)

Parts Ordering:

- » Order only one screw pn# 0025080306 and one washer pn# 611.12.006.080 is needed per affected unit.

Warranty Input Information:

- » Please note that when entering a warranty claim on an affected model, you will choose **TI Warranty Inc. Campaign Code** from the drop down list and then enter the vehicles **VIN** in the box to the right and click **NEXT**
- » You can now choose the TI Number from the drop down box. The TI number for this procedure is according to the affected models listed below, click **NEXT**
- » The Warranty Claim is automatically entered for you, including labor. You must enter additional information in the required fields marked with an orange asterisk “*” before submitting the claim to KTM. The flat rate time for this repair is 30 minutes.

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Warranty claim input information	
Warranty type:	TI warranty
Subassembly Group:	13 – Brake
Failure code:	510 – Wrong installation
Failure causing part:	0025080256S – HEX COLLAR SCREW M8X25 ISA40
Campaign code:	G.14.xxx.13
Spare Parts:	QTY 1-0025080306 screw, QTY 1-611.12.006.080 washer
Labor time:	30 minutes are contained in the action code
Stock parts affected:	NO

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