



Spartan Motors Chassis, Inc.

SERVICE BULLETIN

RSB14-120-001

NHTSA Id: 13V-613

2/4/2014

Transport Canada Id: TC2013-433

SUBJECT: IMMI L-9 seat belt buckle.

CONDITION: Seat belt assemblies equipped with an L9 end-release seat belt buckles are potentially not compliant to S4.3(g) of FMVSS 209.

APPLIES TO: This bulletin applies to Emergency Response Chassis Cabs manufactured between March 27, 2002 and October 21, 2013 and assembled with L-9 seat belt buckle supplied by IMMI.

CORRECTION: Inspection and replacement of seat belt buckle

LABOR ALLOCATION: Inspection and installation 1.0 hrs.

PARTS NEEDED:

| <u>QTY</u> | <u>Part Number</u> | <u>Description</u> |
|------------|--------------------|--|
| 1 | S-2434-001 | IBP-LH, Occupancy Roll Protection (L9) |

Kit # S-2434-001 Contains:

| <u>QTY</u> | <u>Part Number</u> | <u>Description</u> |
|------------|--------------------|--|
| 1 | 3396-RR6-001 | IBP-LH, Occupancy Roll Protection (L9) |
| 1 | RSB14-120-001 | Instruction Document |

| <u>QTY</u> | <u>Part Number</u> | <u>Description</u> |
|------------|--------------------|--|
| 1 | S-2435-001 | IBP-RH, Occupancy Roll Protection (L9) |

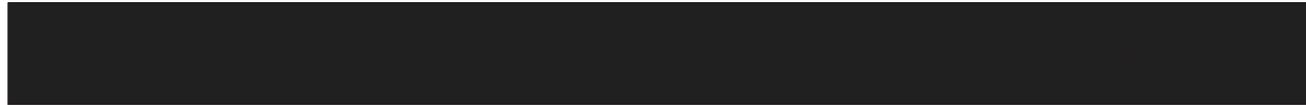
Kit # S-2435-001 Contains:

| <u>QTY</u> | <u>Part Number</u> | <u>Description</u> |
|------------|--------------------|--|
| 1 | 3396-RR6-002 | IBP-RH, Occupancy Roll Protection (L9) |
| 1 | RSB14-120-001 | Instruction Document |

GENERAL INSTRUCTIONS:

Please thoroughly review entire work procedure before starting work. If there are questions and/or concerns with steps defined in this procedure, contact Spartan Motors Chassis, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.





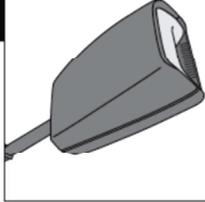
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INSPECTION:

L9 SEAT BELT BUCKLE INSPECTION GUIDE



Follow these instructions to determine if your L9 seat belt buckle needs to be replaced.

-  Verify you have an IMMI buckle by looking for the IMMI logo on the back housing.
- Verify you have an IMMI L9 buckle.


L9 Buckle


H2 Buckle


C2 Buckle
- Find the buckle assembly date code on the back housing of the buckle.
- There are 2 different date code formats as illustrated below.

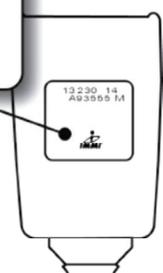
SALTILLO MEXICO

**Suspect code range is
13220 through 13256**

| YEAR | DAY |
|------|-----|
| 13 | 230 |

14

13 230 14
A03555 M

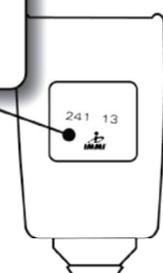



WESTFIELD, IN US

**Suspect code range is
214 13 through 256 13**

| DAY | YEAR |
|-----|------|
| 241 | 13 |

241 13

- If your buckle code is within either of the ranges above, replace your buckle with the substitute buckle.
- If your code does **NOT** fall within either range, you do **NOT** need to replace your buckle.

IMMI 

fieldservice@imminet.com
317-867-8496

QA-1023 | 4698P V3 | 11/2013

Please contact Spartan Motors Chassis, Inc. for further instructions at 1-800-543-5008 option 1.