



L9 Seat Belt
GU, CXU and MRU

SAFETY RECALL INFORMATION:

(January 2014)

MACK Trucks North America has determined that a defect relating to motor vehicle safety may exist in certain 2013 and 2014 model year MACK GU, CXU and MRU vehicles. This applies specifically to vehicles with IMMI seat belt assemblies equipped with L9 buckles. When the push button on the buckle is pressed to release the latch plate, the latch plate can become partially engaged with the buckle. Under this circumstance, the partially engaged latch plate may not separate from the buckle when force is applied. To address this issue, complete the following inspection and repair procedures as required.

The number of vehicles affected is approximately 55 vehicles (39 US, 16 Export).

Part Ordering Information:

NOTE: No orders through Parts Compass.

If the vehicle is eligible, call 1-877-602-0270 and provide the following:

- 17 digit Vehicle Identification Number (VIN)
- Recall Number (SC0373)
- Dealer Code
- Purchase Order Information (PO number)

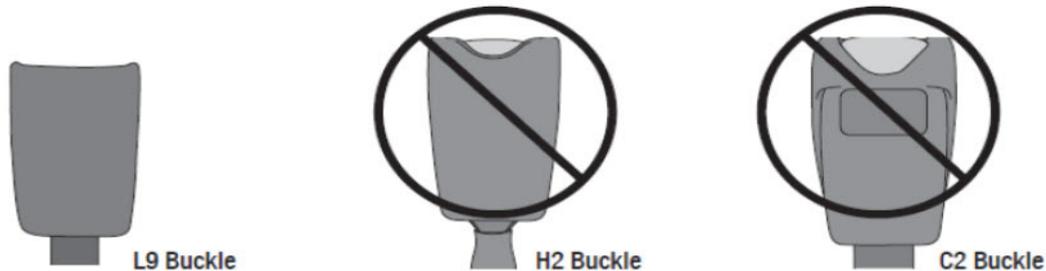
Parts:

Original Seatbelt Assembly	Recall Buckle (1 Per Buckle Requiring Replacement)	Additional Hardware Required (1 Each Per Buckle Requiring Replacement)
22029556	85142142	25095860
82494425	85142143	25094501, 25106462
82805386	85142144	25092129
84076910	85142145	25092129

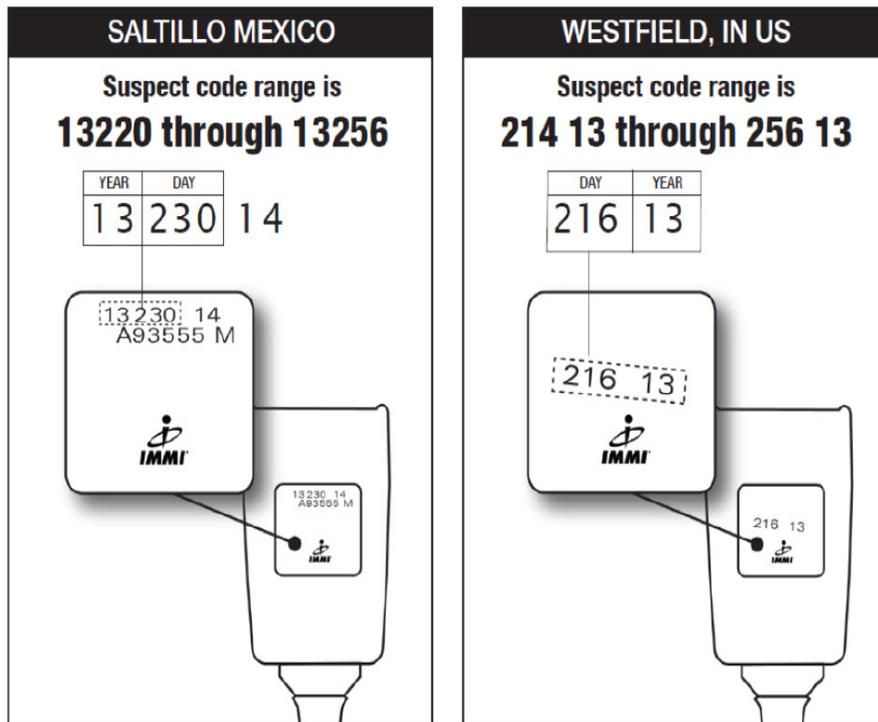
Inspection:

1. Inspect the buckle for the following:

- A. Verify the buckle is an IMMI buckle by looking for the IMMI logo on the back housing.
- B. Verify that the IMMI buckle is an L9 buckle.



- C. Find the buckle assembly date code on the back housing of the buckle.
- D. There are two different date code formats as illustrated.



- E. If the buckle is within the date ranges noted in the previous step, replace the buckle. Utilize the repair below.
- F. If the buckle is not within the date ranges noted in the previous step, do not replace the buckle.

Repair

1. Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheel, and placing the transmission in neutral.
2. Disconnect cables from the negative (ground) battery terminals to prevent personal injury from electrical shock and prevent damage to electrical components. Next, disconnect the positive cables from the batteries.
3. At the tether, remove the seat belt buckle mount bolt.
4. Install the replacement buckle using the new hardware purchased separate from the buckle. Torque the fastener to 68 +/- 7 Nm (50 +/- 5 ft-lb).
 NOTE: Destroy and dispose of all the replaced buckles.
5. Reconnect all previously removed cables to the negative (ground) and positive terminals.

Reimbursement

This repair is covered by an authorized Safety Recall campaign. Reimbursement is obtained through the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	40
Recall Status	
Vehicle inspected, no repair required	1 - Inspected, No repair
Vehicle inspected and repaired per instructions	2 - Inspected and Modified per instructions
Labor Code	
Primary Labor Code (One or Two Buckles)	Inspection Only: 6462A-01-95 0.3 hr. Inspection and Repair: 6462B-01-95 0.4 hr.
Time to take charge of vehicle and determine campaign status	101AA-0A-00 - 0.3 hr.
Causal Part	82805386
Authorization No.	SC0373

The Primary Labor Code shown above includes inspection and repair.

Take-charge time is not included in the labor code for this operation. Take charge may be eligible, but can only be used once per vehicle repair visit. If the vehicle is having other warranty repairs performed, take-charge should be charged to the warranty repair, otherwise take-charge can be charged to this Safety Recall campaign.

NOTE: Dealers are to perform Safety Recall Campaigns on all subject vehicles at no charge to the vehicle owner regardless of mileage, age of vehicle or ownership (original purchaser or subsequent purchasers). Whenever vehicles are subject to a safety recall are brought to your dealership for service, or taken into your dealership vehicle inventory, it is strongly recommended that every effort be made to perform the recall correction before the vehicle is sold or released to the owner.