



PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

BMW centers must ensure recalls are completed after having been notified by BMW of North America, LLC (BMWNA) that a safety-related defect or noncompliance exists in any motor vehicle or item of replacement equipment in the center's possession at the time of notification. In BMW NA's case, this notification would typically be made by the issuance of a recall notification in the form of a Service Information bulletin (SIB) or transmission of a Dealer Communication System (DCS) recall message.

Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if a recall campaign is announced by BMW NA, centers must ensure that all recalls on new vehicles and new items of replacement equipment are completed BEFORE delivery to the consumer. This means that centers may not legally deliver new motor vehicles or new items of replacement equipment to consumers with an open recall.

The Safety Act also prohibits centers from selling or leasing the motor vehicle or item of replacement equipment, unless and until the open recall has been completed BEFORE delivery. This also pertains to vehicles in the Certified Pre-Owned program, and to items of replacement equipment.

Finally, BMW centers should not sell or use parts that have been recalled by BMW NA. Please follow the specific instructions provided by BMW NA on the return or disposition of the parts.

SUBJECT

Recall Campaign: Replace Trim Panel Dashboard

MODEL

F25

Per the VIN list

SITUATION

The listed vehicles are equipped with a dashboard trim panel which has not been cut deeply enough for proper passenger side airbag deployment.

CAUSE

Dashboard trim panel manufacturing error

AFFECTED VEHICLES

This Recall Campaign involves only three F25 vehicles with the last 7 digits of **L982833, L982860 and 0D05931**.

In order to determine whether a specific vehicle has had this Recall Campaign completed or is

affected by this Recall Campaign, first check the B-pillar label for code number **661**. If code number **661** has been punched out, the Recall Campaign has already been performed. If code number **661** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System), or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

PROCEDURE

Replace the dashboard trim panel per ISTA repair instruction REP 51 45 030, "Removing and installing instrument panel trim."

PARTS INFORMATION

Part Number	Description	Quantity
51 45 9 212 001	Trim panel dashboard	1
51 45 9 193 776	Equipment mount	1
51 45 9 212 921	Folding box, driver's side	1

LABEL INSTRUCTIONS

	<p>This Recall Campaign has been assigned code number 661. After the vehicle has been checked and/or corrected, obtain a label (SD 92-431) and:</p> <ul style="list-style-type: none"> A. Emboss your BMW center warranty number in the middle of the label (1); B. Punch out code number 661 (2), printed on the label; and C. Affix the label to the B-pillar as shown.
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If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one, because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage.

Reimbursement for this Recall will be via normal claim entry utilizing the following information:

Defect Code:	00 51 26 03 00	
Labor Operation:	Labor Allowance:	Description:
00 61 132	51 FRUs	Replace trim panel dashboard

Labor operation code 00 61 132 is a Main labor operation.

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