

6740 Highway 30

Anderson, TX 77830

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Rear Trailer Suspension

Inspection Guidelines

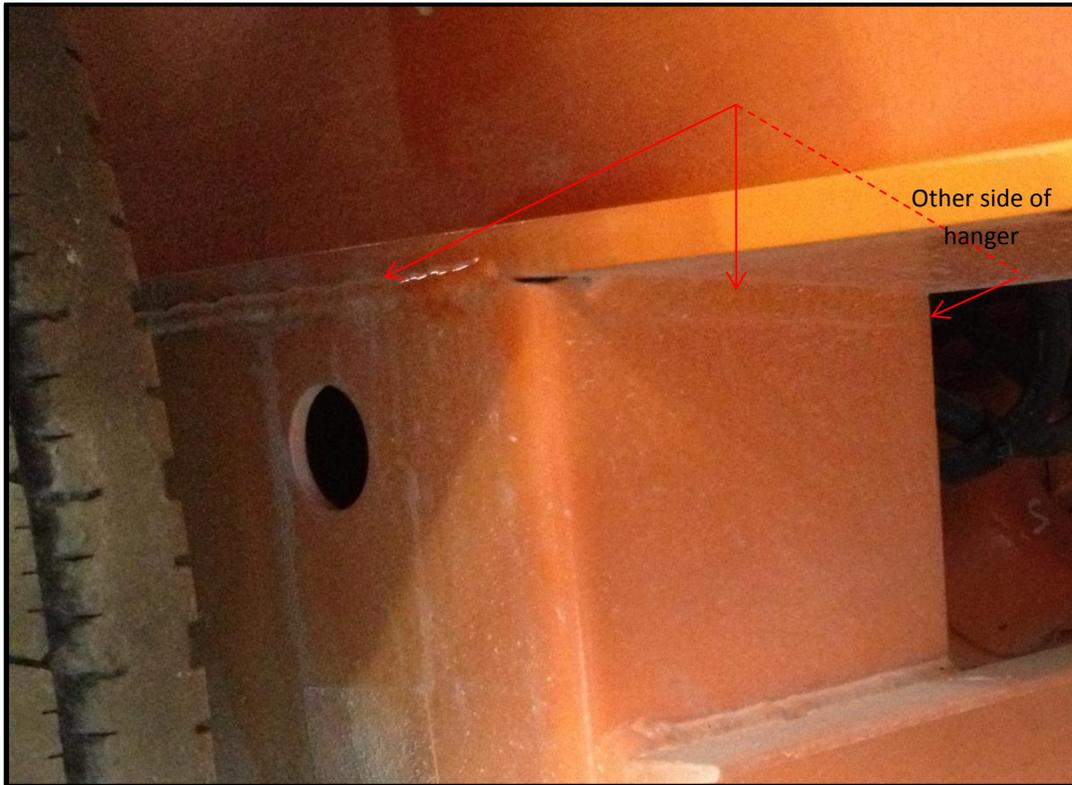


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1.0 Inspection

1.1 Inspect all welds that attach the hanger to the beam (see 1.5 illustration).



1.2 Inspect to ensure weld is centered between beam and hanger.

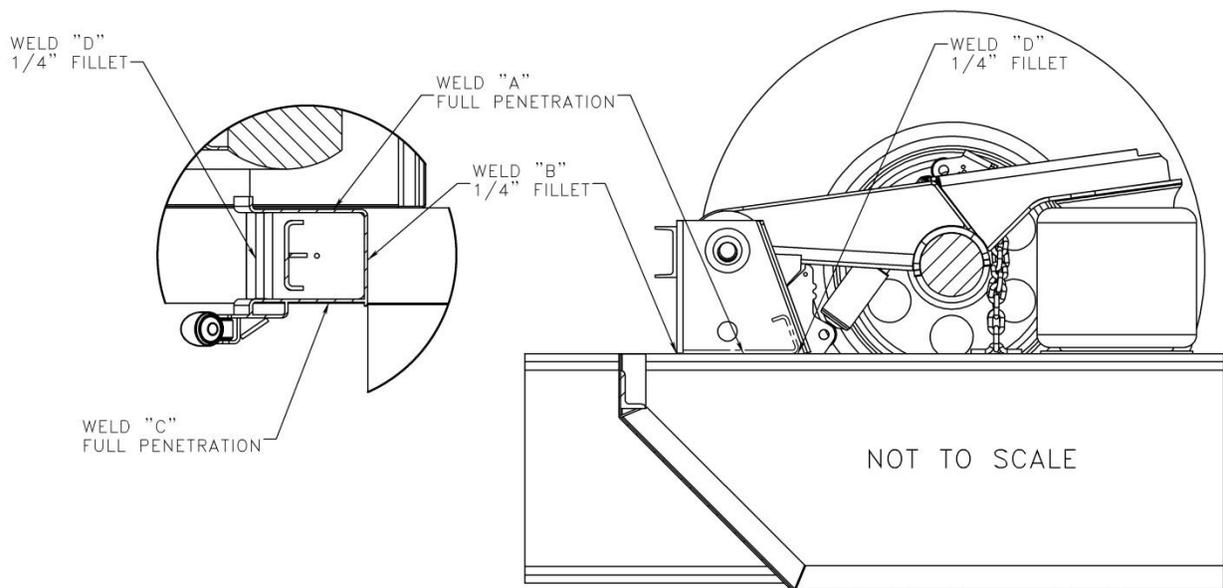
1.3 Inspect to ensure there are no visible cracks.

1.4 Confirm weld on the backside of the hanger is there (see 1.5 illustration, weld “D”).



There have been situations where this weld has been missing.

1.5 See illustration.



1.6 Record results below.

Front Axle Road Side Hanger

Weld A Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld B Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld C Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld D Condition Acceptable or Unacceptable (circle one) Notes: _____

Front Axle Curb Side Hanger

Weld A Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld B Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld C Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld D Condition Acceptable or Unacceptable (circle one) Notes: _____

Rear Axle Road Side Hanger

Weld A Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld B Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld C Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld D Condition Acceptable or Unacceptable (circle one) Notes: _____

Rear Axle Curb Side Hanger

Weld A Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld B Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld C Condition Acceptable or Unacceptable (circle one) Notes: _____

Weld D Condition Acceptable or Unacceptable (circle one) Notes: _____

Inspected by: _____ Date: _____

2.0 NOV Rolligon Notification

2.1 Once Inspection is completed, a copy of the finished report shall be e-mailed to Nov Rolligon at the following e-mail address: lena.edwards@nov.com .