

**SAFETY ADVISORY # 13-194**Laredo Battery Tray

Keystone RV Company is conducting a voluntary RECALL notification campaign in accordance with the National Traffic and Motor Vehicle Safety Act. It has been decided the battery box has inadequate support for the battery and may fall out of the vehicle during travel causing damage to the vehicle, battery and electrical wiring. This condition leads to an increased risk of electrical faults, shorting, property damage in addition to possible road hazard for other vehicles.

**Models Included:** 2013 – 2014 Laredo FW 270SRL, 280SBH, 290SRE, 293SBH

**Serial Number Ranges:** 2013 Laredo (FW Only) DK602309– DK602545  
 2014 Laredo (FW Only) EK600010 – EK601008

**Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.**

**Tools Required:** - #2 Square Bit - Screw Gun - Black Spray Paint

**Parts Required:** - (6) KRV # 113103 - Screw - #10 - 1/2" - Wafer - Zinc - Tek3  
 - (2) KRV # 390561 - Strap, Flat - 1 1/2" x 16 1/2"

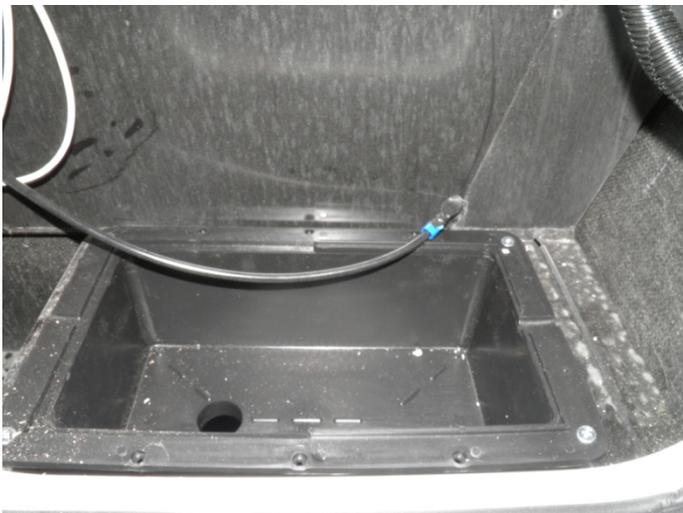
**ONE: PREPARE UNIT**

**Step 1** Locate the trailer on a level, flat and hard surface. Chock the wheels.

**Step 2** Disconnect all sources of 12V and 120V electrical power.

**TWO: REPAIR INSTRUCTIONS**

**Step 1** Locate the battery box in the battery compartment. Remove the battery cover and battery (if installed). Remove the bottom tray of the battery box. See figure 1 & 2



**Fig. 1**



**Fig. 2**

**Step 2** Use (2) self tapping screws to secure the supplied flat straps to the battery support outriggers. Place one strap on the back of the outriggers, against the riser panel. Fasten the strap with one screw at each end. Space the front strap 7 5/8" away from the inside edge of the back strap. Secure the strap with one screw at each end. See figure 3 & 4.

**Step 3** Paint the installed strap supports.

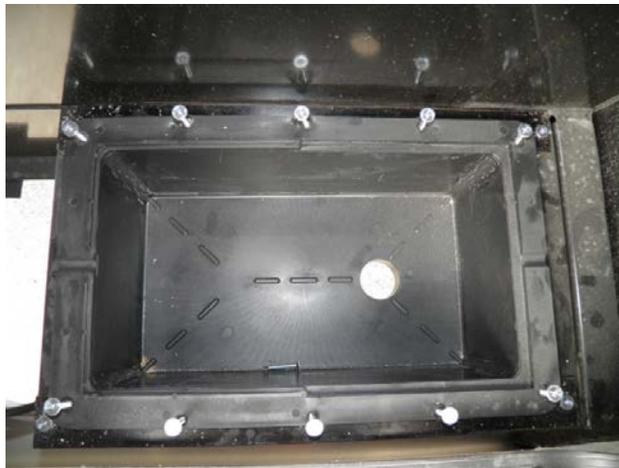


**Fig. 3**



**Fig. 4**

**Step 4** Replace the bottom tray of the battery box. Re-secure the battery box with 5 screws on the front and back flanges of the battery box. See figure 5.



**Fig. 5**

**Step 5** Replace the battery and battery cover.

**THREE: WARRANTY REIMBURSEMENT**

Submit the claim on Key Express using **Flat Rate Code # 7119442K** with **Service Advisory # 13-194** noted in the customer complaint section. The amount of time authorized for repair is 0.5 hour.

**PARTS DISPOSITION;** No part return.

Please call Keystone RV Customer Service if you have any questions at **(866) 273-1456**