



INSTRUCTION TO SERVICE

ITS: 5450	
SECTION:	286 Switch Panels
WRITTEN BY:	K. Baziuk
SUBJECT:	Inspect Front and Rear Starter Switches.

ITS5450

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INSPECTION PROCEDURE:

Refer to Appendix A, ensure the inspection sheet is filled out as per inspection procedure.

1. Turn the main battery disconnect switch to the “OFF” position.
2. Gain access to the front starter switch located in the side console panel.
3. Loosen the captive screws at either end of the side console. Pull out side console.
4. Examine the starter switch for Lot#. The Lot # is a 4 digit number stamped on the flat surface on the back of the switch. See Figure 1.

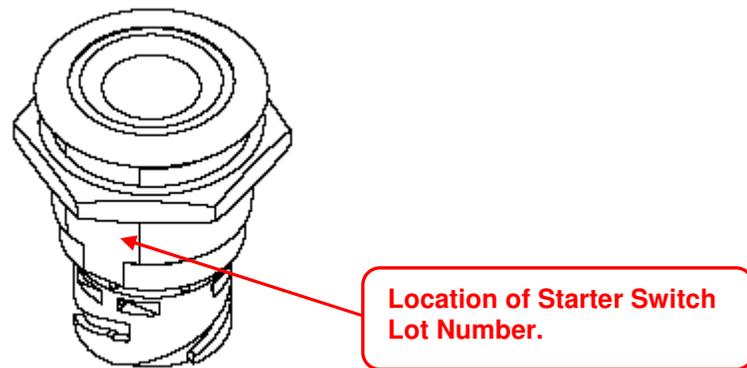


FIGURE1. Location of Lot Number.

5. Record Lot # in Appendix A.
6. Re-install side console panel.
7. Gain access to the rear starter switch located in the Engine Compartment Switch Box.
8. Examine the starter switch for Lot#. The Lot # is a 4 digit number stamped on the flat surface on the back of the switch. See Figure 1.
9. **If either starter switch has the Lot number of 1224, 1226, 1228, 1230 or 1232 remove and replace.**

☞ NOTE: If any switches are found without a Date Code, they will also need to be replaced.

10. Turn the main battery disconnect switch to the “ON” position.



APPENDIX A
STARTER SWITCH INSPECTION
PHOTOCOPY AS NECESSARY

Date Inspected:	
Customer Name:	
VIN# (Last 6 Digits)	
Technician Name:	
Bus Unit #	
Odometer Reading:	
A. Side Console Front Switch	
Lot Number: _____	Side Console Switch Replaced (Y or N) Initials
B. Rear Start Box Switch	
Lot Number: _____	Rear Start Switch Replaced (Y or N) Initials

LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Inspect Front and Rear Starter Switches.	1	0.5	0.5

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	449400	SWITCH	2		

SPECIAL TOOLS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
		NO SPECIAL TOOLS REQUIRED			