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By Recall Management Division at 10:53 am, Apr 30, 2013

13V-165
(8 pages)

THIS DEFECT AND NONCOMPLIANCE REPORT IS BEING DELIVERED BY WESTMOR INDUSTRIES, LLC (“WESTMOR”) PURSUANT TO TITLE 49 OF THE UNITED STATES CODE, CHAPTER 301, AND THE REGULATIONS PROMULGATED THEREUNDER, SOLELY AS A RESULT OF ITS RECEIPT OF A SAFETY RECALL NOTICE DATED APRIL 9, 2013 BY EMERSON PROCESS MANAGEMENT REGULATOR TECHNOLOGIES, INC. (“EMERSON”), A COPY OF WHICH IS ENCLOSED (THE “EMERSON RECALL NOTICE”). THE FILING OF THIS NOTIFICATION SHALL NOT BE CONSTRUED TO ADMIT ANY FAULT OR LIABILITY OF WESTMOR. WESTMOR RESERVES ALL RIGHTS.

PART 573 Defect and Noncompliance Report

Date: **April 29, 2013**

This notification serves as notification by Westmor to the U.S. Department of Transportation, National Highway Traffic Safety Administration (“NHTSA”) that a defect related to motor vehicle safety exists in certain trailers manufactured by Westmor and in certain replacement equipment utilized by Westmor in providing repair services. Westmor determined that this defect existed in these trailers on April 9, 2013 upon receipt and review of the Emerson Recall Notice.

I. Manufacturer, Designated Agent, and Other Chain of Distribution Information

Manufacturer’s corporate name: **Westmor Industries, LLC.**

Equipment’s brand or trademark name owner(s) (where applicable): **Not Applicable.**

Designated Agent (imported equipment): **Not Applicable.**

If this notification concerns equipment that was installed in new motor vehicles or new items of motor vehicle equipment, identify by name, address, and telephone number of each vehicle manufacturer and equipment manufacturer who purchased that equipment:

To the knowledge of Westmor, none of the new motor vehicles to which this notification relates were purchased by a vehicle manufacturer or equipment manufacturer.

If this notification concerns a defective or noncompliant component that the above identified manufacturer did not manufacture, identify that component and provide the name, address, and phone number of the manufacturer of the component (if this manufacturer is unknown, provide this information as to the supplier of the component):

**3” Fisher Pressure Relief Valve Models H732 and H832 (the “Defective Valves”)
Emerson Process Management Regulator Technologies, Inc.
310 East University Drive
McKinney, TX 75069
(888) 237-1751**

Name, address, email, and phone and fax numbers for the person(s) to whom inquiries about this report should be directed:

Bradley A. Pederson
Maslon Edelman Borman & Brand, LLP
3300 Wells Fargo Center
90 South Seventh Street
Minneapolis, MN 55402
Bradley.pederson@maslon.com
Telephone: (612) 672-8341
Fax: (612) 642-8341

Manufacturer's assigned campaign number (where applicable):

Westmor does not have an assigned campaign number at this time.

Emerson Voluntary Recall Campaign Number is 13E-014 according to the Emerson Recall Notice, and 13E014000 according to the National Highway Traffic Safety Administration's website (<http://www.nhtsa.gov/>).

II. Identification of the Recall Population and Its Size

Complete the tables below for each item of equipment subject to this notification. Additional tables may be necessary where there are more than three items subject to a notification.

Type of equipment (e.g., tire, child restraint, headlamp): Fisher Pressure Relief Valve Part/Model number: H732 Size and function (where applicable): 3" pressure relief valve Inclusive dates of manufacture (month and year): 1/1/2003 – 1/2013 Other information necessary to describe this equipment: None Total number of these items of equipment: Estimated 540 H732 Defective Valves installed on 270 Westmor trailers

Type of equipment (e.g., tire, child restraint, headlamp): Fisher Pressure Relief Valve Part/Model number: H832 Size and function (where applicable): 3" pressure relief valve Inclusive dates of manufacture (month and year): 1/1/2003 – 1/2013 Other information necessary to describe this equipment: None Total number of these items of equipment: Estimated 480 H832 Defective Valves installed on 240 Westmor trailers

Provide the following information as to all the items of equipment ("the recall population") identified above:

Grand total number of items of equipment in the recall population: **Westmor estimates that an aggregate of approximately 1,020 of the Defective Valves (H732 and H832) were used as a third-party component in 510 Westmor trailers. Each trailer that is part of the recall population is equipped with two Defective Valves.**

The percentage of the recall population you estimate actually contain the defect or noncompliance:

Enclosed is the Emerson Recall Notice. The Emerson Recall Notice does not provide an estimate as to the percentage of its recall population that actually contains the defect described in the Emerson Recall Notice, so we assume that 100% of our recall population may actually contain the defect described in the Emerson Recall Notice.

Identify and describe how the recall population was determined (e.g., on what basis the recalled models were selected and how the inclusive dates of manufacture were determined):

Upon receipt of the Emerson Recall Notice, Westmor reviewed its customer records and determined which of its customers purchased Westmor trailers that use the Defective Valves as a third party component or that were otherwise sold to its customers in connection with repair services offered by Westmor.

Describe how the recall population is different from any similar items of equipment not subject to this notification:

To our knowledge the other pressure release valves purchased by Westmor as third party components for its products and its repair services do not contain the defects set forth in the Emerson Recall Notice.

III. Description of the Defect or Noncompliance and Chronology of Events

Describe the defect or noncompliance, including a summary and detailed description of the nature and physical location (if appropriate) of the defect or noncompliance. Graphic aids should be provided where necessary.

According to the Emerson Recall Notice, certain environments exert greater force on the Defective Valves, such as rumble strips that cause vibrations, and as a result of such force, the stem of Defective Valves may fracture, resulting in the upper portion of the stem separating from the Defective Valves and being ejected from the tank. The Emerson Recall Notice states that this may result in uncontrolled release of pressurized gas into the atmosphere and also may create a road hazard. According to the Emerson Recall Notice, the ejected portion of the Defective Valves could strike another vehicle and cause personal injury or a vehicle crash, and the release of the gas could result in personal injury or fire.

Based on the description of the defect in the Emerson Recall Notice, the defect could also lead to fatalities.

Describe the cause(s) of the defect or noncompliance condition.

The Emerson Recall Notice states that significantly greater than usual forces on the Defective Valves may cause bending stress fatigue in their valve stems over time that may lead to fracturing of the Defective Valves.

Describe the consequence(s) of the defect or noncompliance condition.

According to the Emerson Recall Notice, in the case that a Defective Valve fractures, the upper portion of the stem may separate from the Defective Valve and be ejected from the tank, possibly resulting in uncontrolled release of pressurized gas into the atmosphere and a road hazard. The Emerson Recall Notice states that the ejected portion of the Defective Valve could strike another

vehicle and cause personal injury or a vehicle crash, and the release of the gas could result in personal injury or fire.

Based on the description of the defect in the Emerson Recall Notice, the Defective Valve could also lead to fatalities.

Identify any warning(s) that may precede the defect or noncompliance condition.

Westmor is not aware of any warnings that may precede the defect condition found in the Defective Valves.

For defects, provide a dated, chronological summary of all the principle events that were the basis for the determination that the defect is related to motor vehicle safety, including a summary of all warranty claims, field or service reports, and other information such as numbers of crashes, injuries and fatalities.

According to the Emerson Recall Notice, Emerson received testing results in early March 2013 from vibration studies conducted on actual transport routes where a H732 relief valve has reportedly failed. The Emerson Recall Notice provides that such test results suggest that roadway rumble strips exert significantly greater forces on the Defective Valves which may cause bending stress fatigue in the stems of the Defective Valves over time. Based on these results, Emerson decided to replace all of the Defective Valves as a precautionary measure. Westmor received the Emerson Recall Notice on April 9, 2013, informing Westmor of the potential defect.

At this time Westmor is unaware of any warranty claims, field or service reports, crashes, injuries and fatalities related to the Defective Valves.

For noncompliances, identify the test results and other information considered in determining the existence of the noncompliance, and provide the date of each test and observation indicative of that noncompliance.

Not Applicable.

IV. The Remedy Program and Its Schedule

Describe the program for remedying the defect or noncompliance, including the plan for reimbursing those owners and purchasers who may have incurred costs to remedy the defect or noncompliance before receiving the manufacturer's notification concerning that defect or noncompliance. Also include, where applicable, details with dates concerning any production remedy that was conducted or will be conducted.

Please see the Emerson Recall Notice for its plan to remedy the Defective Valves.

Provide the estimated date(s) on which owner and purchaser notifications will be issued and the estimated date(s) for completion of those notifications.

Westmor will notify those owners and purchasers described in Item II promptly following NHTSA approval of the form of customer notification letter enclosed with this Report.

Provide the estimated date(s) on which dealer and distributor notifications will be issued and the estimated date(s) for completion of those notifications.

No notification will be sent to Westmor’s dealers or distributors because Westmor did not sell any Defective Valves to such dealers or distributors.

Describe the distinguishing characteristics of the remedy component/assembly versus the recalled component/assembly.

Attached to the Emerson Recall Notice is a product flyer created by Emerson describing the replacement valves to remedy the Defective Valves.

******* IMPORTANT REMINDERS *******

A DRAFT version of the letter that the manufacturer intends to mail to owners and purchasers notifying them of the defect and/or noncompliance must be submitted to NHTSA at least five Federal Government business days before those letters are issued. In addition, it is recommended that the draft version of the letter that the manufacturer intends to send to its dealers and distributors concerning the defect and/or noncompliance also be submitted for review. For prompt receipt and review, drafts may be submitted to the attention of the Recall Management Division (NVS-215) via facsimile on (202) 366-7882, or email to RMD.ODI@dot.gov.

A representative copy of all notices, bulletins, and other communications that relate directly to the defect or noncompliance and which are sent to more than one manufacturer, distributor, dealer, or purchaser, must be submitted to NHTSA no later than five days after they are initially sent. This requirement applies both to the final version of the notification letter that is sent to owners and purchasers, as well as the final version that is sent to dealers and distributors. It also includes any follow-up notifications issued concerning a recall. The representative copies of the letters sent to owners and purchasers, and dealers and distributors, must be submitted via certified mail. It is strongly recommended, however, that additional representative copies be submitted via facsimile on (202) 366-7882, or email to RMD.ODI@dot.gov, so that the submission can be more promptly reviewed. All submissions should be conspicuously labeled with the appropriate NHTSA-assigned recall number.



LP-Gas Equipment

Emerson Process Management
Regulator Technologies, Inc.

310 East University Drive
McKinney, TX 75069-1872 USA

April 9, 2013

SAFETY RECALL NOTICE

VOLUNTARY SAFETY RECALL CAMPAIGN #13E- 014

Dear Owner of Fisher Pressure Relief Valve Model H732 or H832:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Emerson Process Management Regulator Technologies, Inc. has decided that a defect which relates to motor vehicle safety exists in the 3" Fisher model H732 and H832 pressure relief valves when operated in certain environments. The stem of the relief valve may fracture, resulting in the upper portion of the stem separating from the valve and being ejected from the tank. This may result in the uncontrolled release of pressurized gas into the atmosphere and also may create a road hazard. The ejected portion of the valve could strike another vehicle and cause personal injury or a vehicle crash. The release of gas could result in personal injury or fire.

In early March 2013, Emerson Process Management Regulator Technologies, Inc. received testing results from vibration studies conducted on actual transport routes where a H732 relief valve reportedly failed. Those test results suggest that roadway rumble strips, which have been used more extensively in certain areas, exert significantly greater forces on the valve which may cause bending stress fatigue in the valve stem over time. Emerson Process Management Regulator Technologies, Inc. has decided based on this recent information to replace all of the subject relief valves as a precautionary measure.

This voluntary recall affects only 3" Fisher models H732 and H832 pressure relief valves. These units were manufactured from January 2003 to January 2013.

Please contact your current Fisher LP distributor on or after April 9, 2013 to request a replacement Fisher model H732A or H832A pressure relief valve which will be provided to you free of charge. A product flyer is attached describing the replacement model, including improvements made to the relief valve. For a list of current Fisher LP distributors in your area, go to www.FisherRegulators.com or you may call (888) 237-1751 for assistance in locating the distributor in your area.

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of the notice to the vehicle lessee within ten days.

If you replaced a Fisher H732 or H832 valve at your own expense as a result of a stem



separation issue between March 12, 2012 and April 29, 2013, you may be eligible for reimbursement from Emerson Process Management Regulator Technologies, Inc. for the replaced relief valve cost. To request such reimbursement, you must submit a written claim by mail to Andrew Lukensmeyer, along with written proof of the replacement for the stem separation failure, date of the replacement, and cost of the replacement item plus taxes, to Emerson Process Management Regulator Technologies, Inc., 310 East University Drive, McKinney, Texas 75069.

NOTE: If you installed the Fisher H732 or H832 valve as original equipment in new motor vehicle equipment or new vehicles that you manufactured for sale, you may decide that you have a reporting obligation to the National Highway Traffic Safety Administration (NHTSA) pursuant to 49 CFR 573.6 with respect to such new equipment or vehicles that you manufactured. You may contact NHTSA with questions by e-mail to rmd.odi@dot.gov.

You may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave., SE, Washington, D.C. 20590 or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-429-9153) or go to <http://www.safercar.gov>, if you believe that Emerson Process Management Regulator Technologies, Inc. has failed or is unable to remedy your pressure relief valve without charge.

We regret any inconvenience this voluntary recall may cause you. If you have any questions regarding this recall, you may call Emerson Process Management Regulator Technologies, Inc. at (888) 237-1751.

Sincerely,



Andrew Lukensmeyer
Product Safety Officer
Emerson Process Management Regulator Technologies

Enclosure

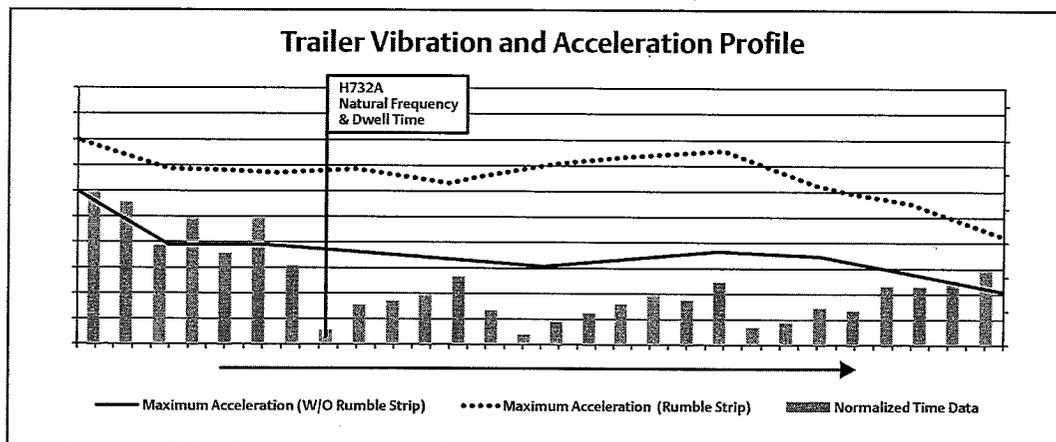
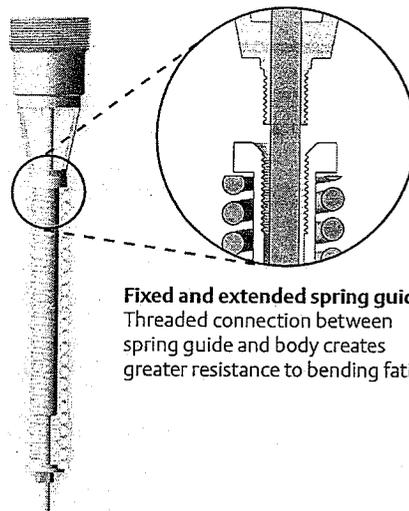
The New Fisher® H732A Transport Relief Valve

Engineered to resist vibration under severe conditions

Old Design



New H732A Relief Valve:
Technologically Improved Design



Your transport trailers are being driven for longer hours over rougher roads. The new Fisher Type H732A has been specifically designed to meet these new demanding conditions.

Emerson is committed to continuous improvement and product safety and strives to provide customers with the most reliable and maintenance free products. The Fisher Type H732A is designed to withstand the greater rigor of today's transport usage.



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