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IMPORTANT RECALL INFORMATION #71004

December 2007

**TO: ALL FLEETWOOD DEALER PRINCIPALS,
SERVICE MANAGERS
AND PARTS MANAGERS**

**SUBJECT: RECALL CAMPAIGN #71004 – (Paxinos, PA Plant only)
2007 & 2008 BOUNDER AND PACE ARROW 38P MODEL –
SLIDE OUT ROOM ELECTRICAL COMPONENT RELOCATION**

Fleetwood Enterprises, Inc., on behalf of its subsidiary manufacturing centers located in Paxinos, Pennsylvania is requesting your assistance in conducting a voluntary recall notification campaign in accordance with the National Traffic and Motor Vehicle Safety Act.

Fleetwood Enterprises, Inc., has decided that a defect which relates to motor vehicle safety exists in certain 2007 & 2008 model year Bounder and Pace Arrow 38P model motor homes. We are notifying owners in order to correct the problem. A copy of the letter sent to owners is enclosed for your information.

WHAT IS THE PROBLEM?

On certain Bounder and Pace Arrow 38 P model motor homes the slide out room may operate unexpectedly. This causes your overall vehicle width to increase. This extra width can lead to a collision while traveling, or an impact with objects adjacent to the slide out room while the motor home is parked. This unexpected operation results from water shorting out your slide out room control relay. To correct this defect Fleetwood dealers will inspect, and if necessary, relocate certain electrical components and seal associated compartments from the elements.

WHAT SHOULD YOU DO?

Owners of the above mentioned motor homes have been asked to contact a Fleetwood dealer to have the described defect remedied. In the event that you are contacted by a customer, please verify eligibility by referring to the serial number range listed in the enclosed Recall Service Bulletins #71004 prior to beginning the repairs.

Once repairs are completed, have the customer sign your dealership's Internal Repair Order and submit your request electronically through e-FDN, or you may also have the customer sign the Fleetwood Repair Order (form X-SR-042) and submit for reimbursement to your National Warranty Processing Center in Decatur, Indiana. You will be reimbursed in accordance with Service Bulletins #71004. Customers will not be charged for these repairs.

If you have one of these vehicles in your inventory, you will be mailed a Safety Recall Notice for that specific motor home. Fleetwood is asking our dealers to make repairs to stock units on dealer lots prior to sale or lease.

Federal Law (Section 154 of the National Highway Traffic and Motor Vehicle Safety Act of 1966 requires that: If you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

Please review this entire package with your parts and service staff to familiarize them with the step-by-step procedure and implement the Voluntary Safety Recall Campaign.

Thank you for helping Fleetwood with its continuing efforts to maintain customer satisfaction. If you have any questions, please contact your regional Fleetwood Service Center.

Sincerely,

FLEETWOOD ENTERPRISES, INC.



Tina Inkrote
Service Administrator
Motor Home Division

Enclosures: Recall #71004 Customer Letter
Recall #71004 Service Bulletin

Recall Bulletin 71004



RECALL BULLETIN:
71004

YEAR(S) AFFECTED:
2007, 2008

PRODUCT(S) AFFECTED:
Bounder,
Pace Arrow,
with serial
numbers
listed in this
Bulletin

MODEL(S) AFFECTED:
38P

SUBJECT:
Relocating
Electrical
Components
and Sealing
Compartment
Containing
Electrical
Controls

KEYWORDS:
Slide-Out,
Electrical,
Component,
Seal

ISSUE DATE:
December 2007

The purpose of this Bulletin is to inform all Fleetwood dealers about the need to inspect, and if necessary, relocate, certain electrical components. Associated compartments will need to be sealed from the elements. The affected Bounder and Pace Arrow motor home serial numbers are listed at the end of this Bulletin.

NOTE: Read this entire document before starting repairs.

CONDITION:

The compartments containing water lines and electrical components that are located under the door side slide-out room may require additional materials to protect them from moisture. Additionally, components located near the Battery Control Center may need to be relocated to areas above the compartment floor. Components possibly needing re-location include:

Slide-Out Room Controllers, In-Line Fuses, Relay/Fuse Blocks

CORRECTION:

1. Park the motor home on hard, level pavement, allowing adequate room on the door side to operate the slide-out room. Put the transmission into PARK and set the parking brake.
2. Level the motor home using the electric jacks.
3. Fully extend the door-side slide-out room.
4. Turn off the ignition and remove the ignition key. Maintain control of the keys until repairs are completed. Attach a notice, "DO NOT USE", to the ignition switch in order to prevent activation of the systems.

▲ WARNING

- UNPLUG THE MOTOR HOME FROM SHORE POWER.
- TURN OFF THE GENERATOR AND DISABLE THE AUTO-GEN-START SYSTEM (IF EQUIPPED).
- REMOVE ALL JEWELRY BEFORE WORKING ON OR NEAR BATTERIES.
- BATTERIES CONTAIN ACID AND EXPLOSIVE GASES; USE EXTREME CARE WHEN WORKING NEAR BATTERIES. DO NOT SMOKE OR HAVE OPEN FLAMES. AVOID CREATING SPARKS AROUND WET CELL BATTERIES.

6. Label and then remove the battery cables from the Main chassis battery, located on the front of the bulkhead, and the Auxiliary batteries, located under the entry step. Remove the battery negative cable first, and then remove the positive cable.

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7. Remove the screws from the angle steel fascia installed vertically on the forward edge of the Battery Control Center Compartment and along the entry door skirt. Retain angle steel fascia and screws for reassembly.
8. Remove the screws from the perimeter of the sheet metal cover for the compartment containing the Battery Control Center. The sheet metal cover will need to be carefully pried from the installation location as sealant was applied during manufacturing. Retain the sheet metal cover and screws for reassembly.

Note: The Battery Control Center and other electrical components will be visible after removing the cover.

ELECTRICAL COMPONENT INSPECTION/CORRECTION:

All electrical components must be located above the compartment floor and positioned to allow for servicing if needed. Follow the steps below to inspect, and if necessary, correct the location of electrical components.

INSPECTION/RELOCATION OF SLIDE-OUT ROOM CONTROLLERS:

9. Locate the three slide-out room controllers mounted near the Battery Control Center:
 - A. If the slide-out room controllers are installed on the floor of this compartment, proceed to Step 10 in order to relocate them above the floor of the compartment.
 - B. If the slide-out room controllers are installed above the floor of the compartment, skip Steps 10-11 and proceed to Step 12.

Perform Steps 10-11 only if slide-out controllers need to be relocated:

10. If slide-out room controllers were determined to need relocation in Step 9, remove the installation screws securing them to the floor of the electrical compartment. Retain screws for reassembly.

11. Locate an area of the compartment wall that is of sufficient size to re-locate the three slide-out room controllers. Make sure the wiring harnesses will reach to the new location. If sufficient space or wiring harness length is unavailable, it may be necessary to slightly adjust the location of the Fuse/Relay Block within the compartment in order to provide enough area for the slide-out controllers to be mounted. See Figure 1.

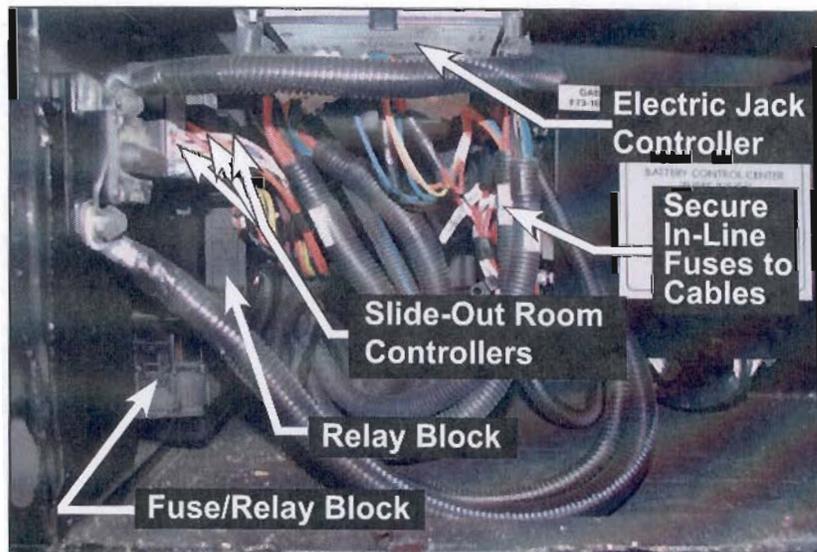


Figure 1

Note: It may be necessary to slightly relocate the Electric Jack Controller in order to have enough room for relocation of other components.

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INSPECTION/RELOCATION OF RELAY BLOCK:

12. Locate the relay block inside the electrical compartment containing the Battery Control Center:
 - A. If the relay block is secured above the compartment floor, it does not need to be relocated; skip to Step 14. See Figure 1.
 - B. If the relay block is fastened to the compartment floor, proceed to Step 13 to re-locate it above the floor of the compartment.
13. Locate an area within the compartment that has sufficient size to re-locate the relay block above the floor of the compartment. Make sure the wiring harness will reach to the new location. Secure in place with #8 X 1" Tek Screws or wire ties.

NOTE: If sufficient space, or wiring harness length is unavailable, it may be necessary to fasten the relay block to the top of the exposed steel tubing crossing the bottom of the compartment.

INSPECTION/RELOCATION OF IN-LINE FUSES:

14. Locate the in-line fuses located inside the compartment with the Battery Control Center:
 - A. If the in-line fuses are secured above the compartment floor, they do not need to be relocated; skip to Step 16. See Figure 1.
 - B. If the in-line fuses are located in a manner that they can make contact with the compartment floor, proceed to Step 15 to secure them above the compartment floor.

Perform Step 15 only if in-line fuses need to be relocated per Step 14.

15. If the in-line fuses were determined to need relocation in Step 14, use wire ties to bundle all three fuses together. Relocate the fuses by one of the following methods:
 - A. Use wire ties to secure the in-line fuses to the battery cables connected to the Battery Control Center, making certain that the fuses cannot make contact with the compartment floor. See Figure 1.
 - B. Use a #8 X 1" Tek Screw to attach the mounting tab on one of the in-line fuses to a surface above the floor of the electrical compartment, making sure that all fuses will be elevated off the floor after installation. See Figure 2.
16. Verify that all electrical components are located above the compartment floor; correct as necessary. Proceed to the next section, "Sealing the Compartments".

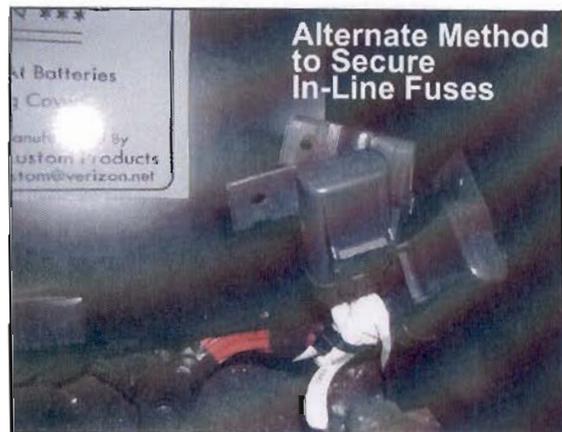


Figure 2

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SEALING THE COMPARTMENTS:



Figure 3

17. Measure and record the location of a notch to be cut in the new Polyurethane Panel for the PACO Beam Rivet Bracket. Refer to Figures 3 and 4.

NOTE:

- Use a jigsaw with a fine-tooth blade to make the cuts.
 - Cut openings in the Polyurethane Panel for wire harness routings as necessary. See Figure 5.
 - It may be necessary to trim the Polyurethane Panel in order to achieve a proper fit.
18. Position the new Polyurethane Panel against the bottom flange of the PACO beam, around the PACO Beam Rivet Bracket, and against the bottom of the existing Polyurethane Panel under the Battery Control Center Compartment. Fasten the new Polyurethane Panel using #12-14 x 1" Tek Screws, securing into the bottom flange of the PACO Beam and into the tube steel positioned mid-way toward the rear of the Battery Control Center Compartment. See Figures 4 and 5.

NOTE: Install screws every 6" to 8".

19. Apply SikaFlex sealant to all seams, edges, joints, and any openings for wire harness routings of the newly installed Polyurethane Panels to prevent water intrusion into the compartment area. This needs to include any holes left in the compartment floor as a result of component relocation.
20. Use a dry shop towel to wipe the inner surface of the entry skirt where the Polyurethane Panel, installed during manufacturing, is positioned. This area will be accessible from under the motor home directly below the water fill door. See Figure 6.



Figure 4

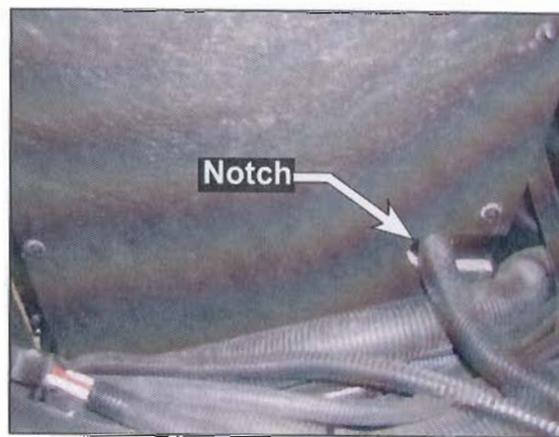


Figure 5

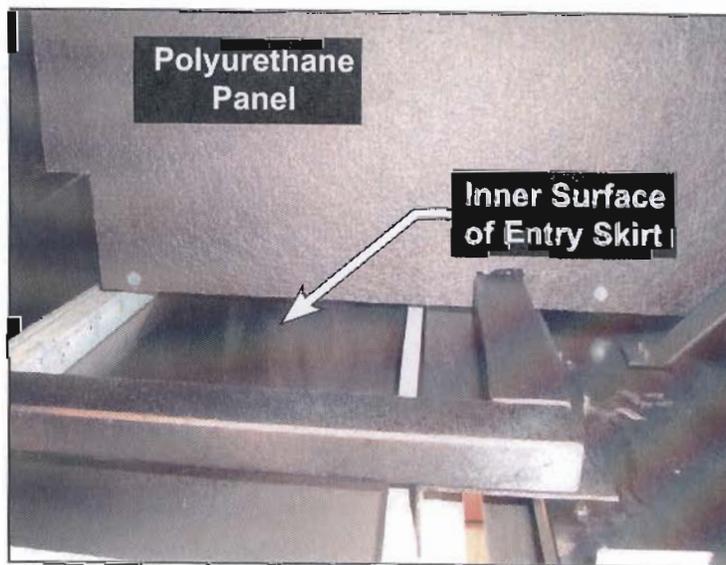


Figure 6

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21. Have a length of 2" masking tape ready before beginning this Step. Fill the gap between the entry door skirt and the Polyurethane Panel with Expanding Foam Sealant. Apply the masking tape to provide a bottom cover bridging this area until the sealant has time to cure.
NOTE: Use only enough Expanding Foam Sealant to bridge the gap. Do not attempt to fill the compartment space.
22. Use Expanding Foam Sealant for any gaps in the Polyurethane Panel, located under the Battery Control Center Compartment and Water Fill Hose Compartment, that are too large for Sikaflex Sealant. This will include any routings for wire harnesses.
23. Use a putty knife to remove the original sealant from the sheet metal cover for the Battery Control Center Compartment and from the compartment mounting face.
24. Reinstall the sheet metal cover for the Battery Control Center Compartment using original screws.
25. Apply clear Silicone sealant around the perimeter of the sheet metal cover for the Battery Control Center Compartment. See Figure 7.
26. Reinstall the Angle Steel Fascia, vertically on the forward edge of the Battery Control Center Compartment and along the entry door skirt using original screws.
27. Reconnect the battery cables to the Main chassis battery, and the Auxiliary batteries. Reconnect the battery positive cable first, and then reconnect the negative cable. Make sure all battery connections are clean and tight.
28. Insert the ignition key, start the engine, and close the slide-out rooms.
29. Perform an Electric Jack Zero Point Configuration according to Appendix 1, included with this Bulletin. This procedure is required due to the disconnecting of battery power to the motor home electrical system.



Figure 7

TOOLS:

Pry Bar	Putty Knife	Power Driver with Bits
Caulking Gun	Tape Measure	Jig Saw
Shop Towels	2" Masking Tape	Utility Knife
Carpenters Level		

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PARTS:

<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
	Expandable Foam Sealer	1 (Obtain Locally)
	Wire Ties	As Required (Obtain Locally)
545233	Compartment Enclosure Kit for Recall 71004	1
	<u>Kit Includes All Materials Listed Below:</u>	
	<u>Polyurethane Material for Panels (Ref. , 3/8" thick):</u>	
	7" x 36" BCC Housing Panel	Qty. 1
	Sikaflex Sealant, Black	Qty. 1
	Silicone Sealant, Clear	Qty. 1
	#12-14 x 1", Screw, Tek,	Qty. 16
	#8 x 1", Screw, Tek,	Qty. 10

WARRANTY LABOR ALLOWANCE:

Relocating Electrical Components and Sealing Compartment

9197 - 11	0.30 hrs	Inspected/Not Defective
9197 - 12	2.00 hrs	Inspected/Defective/Repaired
9197 - 17	0.10 hrs	Customer Unreachable

If you have any questions concerning the Bulletin, contact Fleetwood Dealer Technical Support at:
(800) 816-9825

Fleetwood Service Literature is available at: www.fleetwoodrvdealers.com

Recall Bulletin 71004 - Affected Motor Home Serial Numbers

2007 Bounder

739P77171184	739P77171368	739P77171447	739P77171534
739P77171294	739P77171397	739P77171520	739P77171613
739P77171295	739P77171398	739P77171521	739P77171614
739P77171317	739P77171399	739P77171522	739P77171615
739P77171318	739P77171400	739P77171523	739P77171654
739P77171319	739P77171401	739P77171524	739P77171655
739P77171364	739P77171443	739P77171530	739P77171656
739P77171365	739P77171444	739P77171531	739P77171657
739P77171366	739P77171445	739P77171532	739P77171658
739P77171367	739P77171446	739P77171533	739P77171712

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Recall Bulletin 71004 - Affected Motor Home Serial Numbers (continued)

2007 Pace Arrow

777P77171147	777P77171268	777P77171559	777P77171780
777P77171209	777P77171269	777P77171565	777P77171781
777P77171210	777P77171270	777P77171566	777P77171881
777P77171233	777P77171291	777P77171567	777P77171882
777P77171234	777P77171292	777P77171568	777P77172069
777P77171235	777P77171293	777P77171574	777P77172070
777P77171265	777P77171556	777P77171575	777P77172108
777P77171266	777P77171557	777P77171576	777P77172109
777P77171267	777P77171558	777P77171779	777P77172110

2008 Bounder

739P87171622	739P87171914	739P87172325	739P87172497
739P87171878	739P87172071	739P87172482	739P87172498
739P87171879	739P87172072	739P87172483	739P87172499
739P87171880	739P87172073	739P87172484	739P87172500
739P87171908	739P87172074	739P87172485	739P87172567
739P87171909	739P87172111	739P87172486	739P87172568
739P87171910	739P87172321	739P87172487	739P87172624
739P87171911	739P87172322	739P87172488	739P87172625
739P87171912	739P87172323	739P87172489	739P87172626
739P87171913	739P87172324	739P87172496	739P87172627

2008 Pace Arrow

777P87172257	777P87172262	777P87172353	777P87172436
777P87172259	777P87172263	777P87172433	777P87172437
777P87172260	777P87172351	777P87172434	777P87172573
777P87172261	777P87172352	777P87172435	777P87172575
			777P87172576

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POWER GEAR ELECTRIC JACK LEVEL ZERO POINT CONFIGURATION:

Before the auto leveling features are available, the motor home level zero point must be set. This is the point to which the system will return when AUTO Level Mode is activated.

1. Use the Manual Level Mode and a carpenter's level to position the motor home to the desired level point. Place the carpenter's level on the motor home floor or the galley countertop.
2. Enable the Level Zero Point Configuration Mode by turning off the touch pad; then, within 20 seconds:
 - Press the touch pad FRONT button 5 times.
 - Press the touch pad REAR button 5 times.

All LED output lights should flash, and alarm should be off. This will signal that the motor home is now in Level Zero Point Configuration Mode.

3. Press the RETRACT ALL JACKS button on the touch pad 3 times to set the zero point. Verify all LED's on the touch pad are off, except the ON/OFF LED, which should be flashing.
4. Turn the touch pad Off, and then On again. Press the RETRACT ALL JACKS button on the touch pad. This will retract all jacks.
5. Press the AUTO button to automatically level the motor home. Verify that:
 - Jacks are lowered to the ground
 - Selected jacks are automatically extended to level the motor home.
 - When the auto level is complete, the system is returned to the programmed level zero point. The green Power Gear LED in the center of the leveling buttons will be illuminated.

NOTE:

If the system does not level the motor home, but instead all lights on the touch pad illuminate, the leveling zero point was not set. Return to Step 2 to repeat the zero point configuration sequence.

6. Turn the touch pad Off and then On again. Press the RETRACT ALL JACKS button on the touch pad. This will retract all jacks, and Level Zero Point Configuration is complete.
7. Proceed to "TESTING THE EMERGENCY RETRACT FUNCTION", below.

TESTING THE EMERGENCY RETRACT FUNCTION:

1. With the jacks down, test the emergency retract system by placing the ignition in the "Run" position. Hold the brake pedal down and release the parking brake. All LEDs will flash and the alarm beeper will activate. Verify the system automatically retracts the jacks until they are fully retracted. During this time the touch pad cannot be turned off.
2. Reset the parking brake and extend the jacks for the second emergency retract system test. Hold down the brake pedal and take the motor home out of park or neutral. Verify the system automatically retracts the jacks until they are fully retracted. During this time the touch pad cannot be turned off.
3. Contact Fleetwood Dealer Technical Support if there are any discrepancies as a result of the emergency retract testing.

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IMPORTANT RECALL INFORMATION #71004

December, 2007

Dear Valued Fleetwood Motor Home Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Fleetwood Enterprises, Inc., on behalf of its subsidiary manufacturing center located in Paxinos, Pennsylvania has decided that a defect which relates to motor vehicle safety exists in certain 2007 and 2008 model year Bounder and Pace Arrow 38 P model motor homes.

WHAT IS THE PROBLEM?

On certain Bounder and Pace Arrow 38 P model motor homes the slide out room may operate unexpectedly. This causes your overall vehicle width to increase. This extra width can lead to a collision while traveling, or an impact with objects adjacent to the slide out room while the motor home is parked. This unexpected operation results from water shorting out your slide out room control relay. To correct this defect Fleetwood dealers will inspect, and if necessary, relocate certain electrical components and seal associated compartments from the elements.

WHAT SHOULD YOU DO?

Please make certain your motor home is inspected and repaired by contacting your selling dealer, and making an appointment to have this inspection and repair performed. If they are not available, another Fleetwood motor home dealer may do this work for you.

It is recommended that until your motor home is inspected or repaired to store your motor home away from adjacent objects and be very aware of possible slide out room operation while traveling.

WHAT WILL FLEETWOOD DO?

With your continued satisfaction in mind, it is our intention to have these repairs made at your convenience with as little disruption as possible. Effective immediately, Fleetwood dealers will be supplied with all the information needed to enable them to inspect and if necessary, relocate certain electrical components and seal associated compartments from the elements.

The total length of time your motor home will be out of service will depend on the dealer's work schedule.

If you have had this concern corrected previously, you may be eligible for reimbursement of your cost for that repair. For more information regarding this recall #71004 contact Fleetwood Owner Relations at 800-509-3418.

When you deliver your motor home for repairs, your dealer will complete a Fleetwood Repair Order. Upon completion of the repair, please sign the dealership's Repair Order or Fleetwood's Repair Order and fill out the enclosed, self-addressed **Vehicle Information Update Card** and return it to Fleetwood. This will allow us to update our records and if necessary, notify the new owner using the information you provide.

For leased vehicles: Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

If you are unable to obtain the specified repair promptly and without charge, please contact:

FLEETWOOD OWNER RELATIONS - RECALL #71004

P.O. Box 1007
Decatur, Indiana 46733
(800) 509-3418

If you believe that the dealer and Fleetwood Enterprises, Inc., have failed or have been unable to remedy the defect without charge or within a reasonable period of time, you may submit a complaint to:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

Or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>

Fleetwood Enterprises, Inc., is taking these steps in the interest of your safety. We regret any inconvenience this may cause you.

Sincerely,

FLEETWOOD ENTERPRISES, INC.



Tina Inkrote
Service Administrator
Motor Home Division