

## SERVICE ADVISORY # 07- 081

### Montana Tail light Socket Replacement

**Models Included:** All

**Serial Number Range:** 74703254 – 74703403 (some units were repaired at Keystone prior to shipment – refer to last page for the list)

**Parts Required per Unit:** (2) P/N 101824 Stop/Tail/Turn light & socket, (2) P/N 236221 Back up light & socket & (2) P/N 100002 Side Marker light & socket.

**Tools Required:** Screw gun & electrical tape

**It has been determined that certain Montana taillights may not operate properly due to the bulbs in the taillights not making complete or constant contact with the sockets. The sockets are being replaced to correct this problem.**

**1) Lens Cover Removal**

Remove lens cover from base by loosening the 4 screws located in each corner.  
(roadside & curbside)



**2) Light Base Removal**

Remove the 4 screws holding the light base to rear cap.  
(roadside & curbside)



**3) Visually check:**

- If white sockets, no change required, reinstall the base and lens cover and submit claim for inspection only.
- Tan sockets require replacement. Please follow the step listed below.

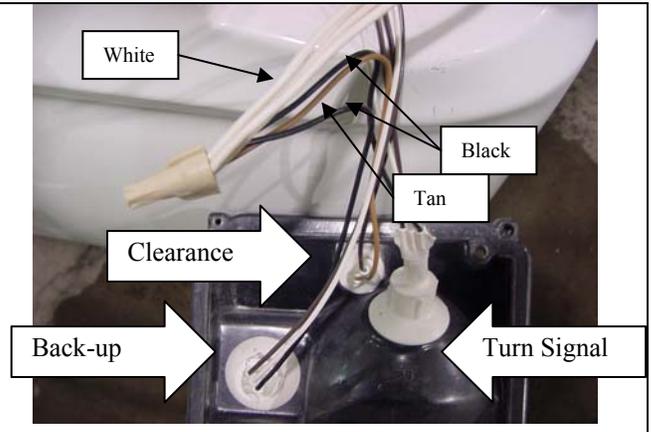


4) Pull light base out to access wire nuts/connections. Remove electrical tape, wire nuts and disconnect wire leading to light sockets.

5) Remove light sockets from base and install replacement sockets.

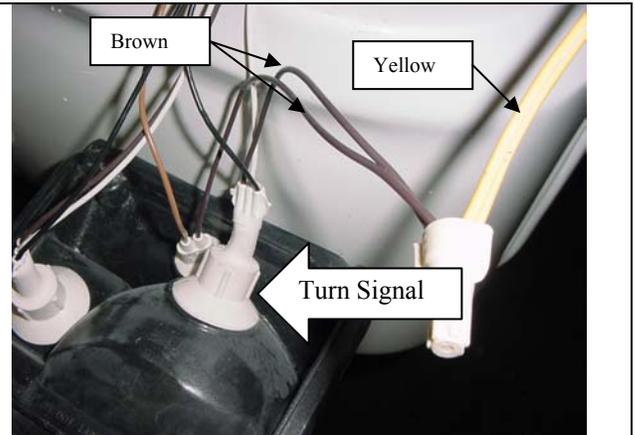
6) Ground connection

Attach the following using the wire nut connecting the group of white wires, the tan from clearance light (small) socket and the blacks from each of the (large) sockets.  
(roadside & curbside)



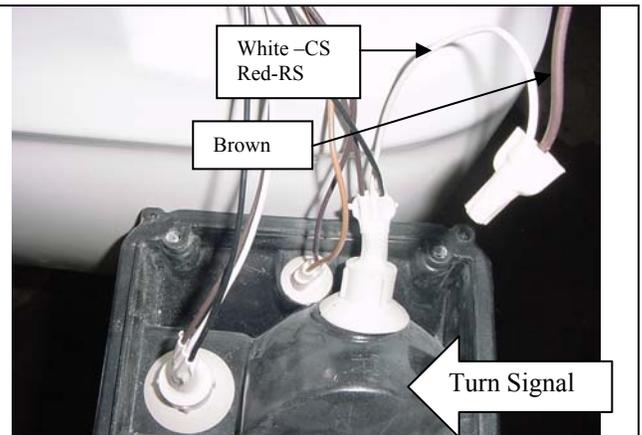
7) Turn Signal

Attach to the group of yellow/white wires; the browns from the clearance and the turn signal sockets.  
(roadside & curbside)



8) Turn Signal

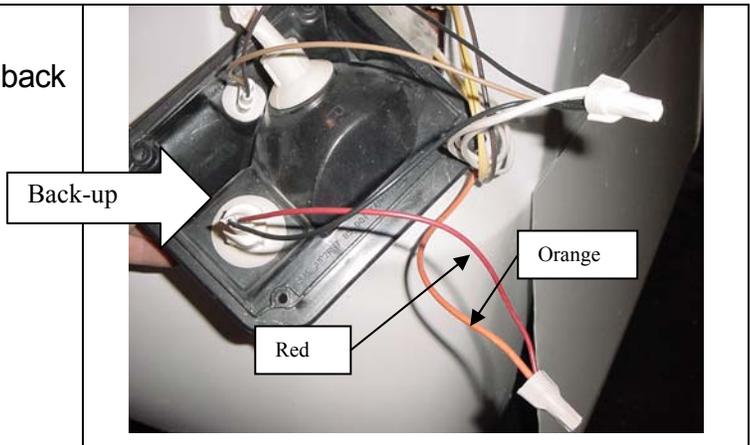
Attach the white wire from the turn signal socket to the brown wire (curbside) or red wire (roadside).



## 9) Back-up

Attach the orange wire to the red from the back up light socket.

(roadside & curbside)



## 10) Tape and verify function

Wrap connections together with electrical tape, re-install light base and lens cover in cap.

Test continuity and function.

(roadside & curbside)



## WARRANTY REIMBURSEMENT

### For Inspection Only

Submit labor expense on a Keystone Warranty claim form with the **Service Advisory # 07-081** and **Flat Rate Code 7108142F** noted in the customer complaint section of the form. The amount of time authorized for this inspection is 0.3 hours.

### For Replacement

Submit labor expense on a Keystone Warranty claim form with the **Service Advisory # 07-081** and **Flat Rate Code 7108142A** noted in the customer complaint section of the form. The amount of time authorized for this repair is 0.5 hours.

## PART DISPOSITION

The parts removed must be discarded upon completion of repairs.

If you have any questions please call Keystone RV Customer Service at **(866) 273-1450**.

The table below indicates vehicles which had the recall remedy performed prior leaving Keystone. No action on this recall is required or will be paid for.

Ser #		Ser #		Ser #	
74703254		74703304		74703354	
74703255		74703305	Recall Complete	74703355	
74703256		74703306		74703356	Recall Complete
74703257		74703307	Recall Complete	74703357	Recall Complete
74703258		74703308		74703358	
74703259		74703309		74703359	Recall Complete
74703260		74703310		74703360	
74703261		74703311	Recall Complete	74703361	Recall Complete
74703262		74703312	Recall Complete	74703362	Recall Complete
74703263		74703313	Recall Complete	74703363	Recall Complete
74703264		74703314		74703364	Recall Complete
74703265		74703315		74703365	Recall Complete
74703266		74703316		74703366	Recall Complete
74703267		74703317		74703367	Recall Complete
74703268		74703318		74703368	Recall Complete
74703269	Recall Complete	74703319	Recall Complete	74703369	
74703270		74703320	Recall Complete	74703370	Recall Complete
74703271		74703321		74703371	Recall Complete
74703272		74703322	Recall Complete	74703372	Recall Complete
74703273		74703323	Recall Complete	74703373	Recall Complete
74703274		74703324	Recall Complete	74703374	Recall Complete
74703275		74703325		74703375	Recall Complete
74703276	Recall Complete	74703326		74703376	Recall Complete
74703277		74703327		74703377	Recall Complete
74703278		74703328		74703378	Recall Complete
74703279		74703329	Recall Complete	74703379	Recall Complete
74703280	Recall Complete	74703330		74703380	Recall Complete
74703281		74703331		74703381	Recall Complete
74703282	Recall Complete	74703332	Recall Complete	74703382	Recall Complete
74703283		74703333	Recall Complete	74703383	Recall Complete
74703284		74703334		74703384	Recall Complete
74703285		74703335	Recall Complete	74703385	Recall Complete
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74703288	Recall Complete	74703338	Recall Complete	74703388	Recall Complete
74703289		74703339		74703389	Recall Complete
74703290	Recall Complete	74703340	Recall Complete	74703390	
74703291		74703341		74703391	Recall Complete
74703292	Recall Complete	74703342		74703392	Recall Complete
74703293	Recall Complete	74703343	Recall Complete	74703393	Recall Complete
74703294		74703344	Recall Complete	74703394	Recall Complete
74703295		74703345		74703395	Recall Complete
74703296		74703346	Recall Complete	74703396	Recall Complete
74703297		74703347	Recall Complete	74703397	Recall Complete
74703298		74703348		74703398	Recall Complete
74703299		74703349	Recall Complete	74703399	Recall Complete
74703300		74703350	Recall Complete	74703400	Recall Complete
74703301	Recall Complete	74703351	Recall Complete	74703401	Recall Complete
74703302		74703352	Recall Complete	74703402	
74703303		74703353	Recall Complete	74703403	