

# TOYOTA CUSTOMER SERVICES

Volume: XIV  
Number: TC07-022  
Date: 12/14/2007  
 Action  
 Retain  
 Information

TO: ALL REGION/PRIVATE DISTRIBUTOR GENERAL MANAGERS/  
VICE PRESIDENTS

FROM: DAVE ZELLERS,   
VICE PRESIDENT, PRODUCT QUALITY & SERVICE SUPPORT

SUBJECT: SAFETY RECALL (SPECIAL SERVICE CAMPAIGN) – 70G  
(2007 MODEL YEAR TUNDRA 4WD REAR PROPELLER SHAFT)

**Toyota will initiate a Safety Recall (Special Service Campaign) to inspect the Rear Propeller Shaft on 2007 model year Tundra 4WD vehicles. There are approximately 15,600 vehicles involved.**

On certain 2007 model year Tundra 4WD vehicles, a joint in the Rear Propeller Shaft may have been improperly heat treated, resulting in insufficient hardness. In this condition, a section of the Rear Propeller Shaft may separate at the joint.

The following vital information is provided to inform you and your staff of the campaign and your degree of involvement.

**1. Dealer Letter Mailing Date**

The attached Dealer Letter will be sent to all Toyota dealers in mid-December, 2007.

**2. Owner Notification Mailing Date**

The owner notification will commence in early January, 2008.

Please note that only owners of the affected vehicles will be notified. If a dealer is contacted by an owner of an involved vehicle, who has not yet received a notification, please instruct them to **verify eligibility by confirming through Dealer Daily/TIS**. Dealers should perform the inspection and, if necessary, replacement as outlined in the attached Technical/Inspection Instructions and appropriate repair manual as indicated.

**3. Region/District Summary Reports**

We have enclosed the following SSC 70G Summary Reports in the Region/Private Distributor (PD) Service Manager/Customer Service Operations Manager/Director of Service package:

- Region/PD Summary Report that provides an overview of the entire Region/PD for this SSC.
- A District Summary Report that indicates the number of involved vehicles per dealership in each district for this campaign.

**4. Special Tools**

One specialized tool kit (1 center punch and 10 bits) has been included in each Region Package. This specialized tool kit will also be sent to each dealership Service Manager from SPX/OTC.

Please refer to the attached Dealer Letter for additional information.

***Please review this entire SSC with the appropriate associates so that they may provide the necessary support to your dealers and maximize our combined customer satisfaction efforts.***

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A, INC.

Enclosures

cc: Region/Private Distributor Assistant General Managers  
Region/Private Distributor Customer Service Operations Managers  
Region/Private Distributor Service Managers/Directors/VPs  
Region/Private Distributor Parts Managers/Directors/VPs  
Region/Private Distributor Customer Services Field Managers  
Region/Private Distributor Technical Services and Training Managers  
Region/Private Distributor District Service and/or Parts Managers  
Region/Private Distributor Customer Relations Managers  
Region/Private Distributor PDC Managers  
Region/Private Distributor Field Technical Specialists  
Region/Private Distributor Service Training Specialists  
Region/Private Distributor Vehicle Operations Managers  
All NAPC General Managers  
All TMS Sales Administration Managers  
All TMS Product Quality & Service Support Managers  
All Field Product Engineers

T. Anazawa  
K. Aoki  
J. Beseda  
G. Borst  
R. Broughman  
G. Bryan  
W. Burns  
A. Cabito  
D. Camden  
B. Carter  
J. Chernus  
G. Christoff  
B. Cooper  
R. Daly  
D. Danzer  
F. Davidson  
A. DeCarr  
T. Devany  
T. Doi  
B. Ertmann  
D. Esmond

N. Fein  
D. Fleming  
F. Fontanella  
Y. Funo  
J. Hanson  
J. Hollis  
D. Illingworth  
R. Ito  
M. King  
J. Lang  
R. LeFevre  
J. Lentz  
E. Matsuda  
T. Matsuno  
D. Mercer  
M. Michels  
I. Miller  
T. Minyon  
M. Morrison  
T. Morrison

E. Nagano  
T. Nagashino  
T. Nagata  
K. Ohara  
D. Pettitt  
R. Pflughaupt  
C. Reynolds  
M. Reding  
B. Smith  
R. Specht  
J. Stempkowski  
H. Sunakawa  
E. Taira  
T. Takada  
M. Templin  
J. Tetherow  
A. Vaish  
R. Walker  
R. Waltz  
K. Yamamoto



Toyota Motor Sales, U.S.A., Inc.  
 19001 South Western Avenue  
 Torrance, CA 90501  
 (310) 468-4000

TO: ALL TOYOTA DEALER PRINCIPALS,  
 SERVICE MANAGERS, PARTS MANAGERS

SUBJECT: SAFETY RECALL (SPECIAL SERVICE CAMPAIGN) – 70G  
 (2007 MODEL YEAR TUNDRA 4WD REAR PROPELLER SHAFT)

**Toyota will initiate a Safety Recall (Special Service Campaign) to inspect the Rear Propeller Shaft on 2007 model year Tundra 4WD vehicles. There are approximately 15,600 vehicles involved.**

On certain 2007 model year Tundra 4WD vehicles, a joint in the Rear Propeller Shaft may have been improperly heat treated, resulting in insufficient hardness. In this condition, a section of the Rear Propeller Shaft may separate at the joint.

The following vital information is provided to inform you and your staff of the owner notification phase of the campaign and your degree of involvement.

**1. Owner Notification Letter Mailing Date**

The owner notification will commence in early January, 2008.

As always, please **verify vehicle eligibility by confirming through Dealer Daily/TIS**. Dealers should perform the inspection and, if necessary, replacement as outlined in the attached Technical/Inspection Instructions and appropriate repair manual as indicated.

**2. Dealer/Owner Lists**

Affected vehicle VIN lists (VIN only due to changes in Privacy Laws) for SSC 70G have been distributed to each dealership's Service and Parts Managers. These lists are based upon the dealership's Primary Marketing Area (PMA) or selling dealership where applicable. Based upon our records, a dealership which does not have an affected vehicle in their PMA will receive a report indicating so.

**3. Number and Identification of Involved Vehicles**

There are approximately 15,600 Tundra 4WD (2007 model year) vehicles involved in the U.S.

Model	WMI	Year	VIN Range	
			VDS	Ranges
Tundra	5TB	2007	BT541	S449772 – S452275
			BT581	S449768 – S452272
			BV541	S449818 – S459653
			BV581	S449815 – S457945
			DT541	S452172 – S452260
			DT581	S451402 – S451407
			DV541	S454929 – S480151
			DV581	S454922 – S463208
	5TF	2007	BT541	X001509 – X006589
			BT581	X001504 – X003777
			BV541	X002493 – X021628
			BV581	X002480 – X005715
			CT541	X001009 – X002099
			CV541	X001186 – X001732
			KT521	X001025 – X001601
			KV521	X001133 – X001558
			MT521	X001506 – X003776
			MV521	X002485 – X005702

**Number and Identification of Involved Vehicles Continued...**

If you are contacted by an owner of an involved vehicle, who has not yet received a notification, please **verify eligibility by confirming through Dealer Daily/TIS**. Dealers should perform the inspection and, if necessary, replacement as outlined in the attached Technical/Inspection Instructions and appropriate repair manual as indicated.

**4. Vehicles in Dealer Stock**

As required by Federal Regulation, dealers are not to deliver any vehicle acquired in their inventory, which is involved in a safety recall, until the necessary inspection/replacements have been performed.

**5. Parts Ordering**

Since only 7% of the involved vehicles will require the replacement of the Rear Propeller Shaft, they will be placed on Manual Allocation Control (MAC).

While the parts are on MAC, a representative from TMS Quality Compliance will review each order and contact the dealership's Parts Manager to verify the necessity of the order. This will assure an adequate and balanced parts inventory.

If there are **special** circumstances where a dealer is having difficulty receiving parts, dealership associates may contact 310-468-5516 to research the Rear Propeller Shaft order. The associate should have the following information ready to expedite research of the order status:

- Dealer Information (Dealer Code, Contact Name, Telephone Number)
- Order Reference Number
- Customer Name and Vehicle 17-digit VIN

Please note that **during the period the parts are on-order** for the Rear Propeller Shaft replacement, customer rental car through the Toyota Rent-A-Car (TRAC) Program is available. Follow the Toyota Transportation Assistance Program (TTAP) guidelines. DSPM authorization will be required for vehicle rentals exceeding 3 days.

In the event that replacement of the Rear Propeller Shaft becomes necessary, parts can be ordered through the dealership's facing PDC. Please refer to the Technical Instructions for part number information.

UIO by state matrix is listed below to inform dealers of the number of vehicles in their area.

STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO
AK	119	GA	349	ME	211	NJ	428	SD	61
AL	166	IA	173	MI	289	NM	185	TN	248
AR	161	ID	239	MN	281	NV	153	TX	530
AZ	262	IL	451	MO	252	NY	780	UT	228
CA	1665	IN	290	MS	83	OH	471	VA	525
CO	480	KS	161	MT	159	OK	124	VT	163
CT	197	KY	245	NC	640	OR	505	WA	661
DC	6	LA	99	ND	50	PA	680	WI	332
DE	48	MA	523	NE	77	RI	98	WV	186
FL	444	MD	413	NH	212	SC	172	WY	133

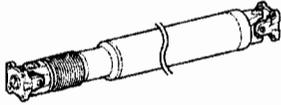
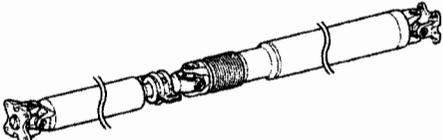
**6. Special Tools**

One specialized tool kit (1 center punch and 10 bits) has been sent to each dealership Service Manager from SPX/OTC.

**7. Warranty Processor Instructions**

Please note the following for this campaign:

- **All vehicles involved will require the inspection of the Rear Propeller Shaft.**
- **Only vehicles where the inspection FAILED will require the replacement of the Rear Propeller Shaft.**
- **Only 7% of the affected vehicles will require the replacement of the Rear Propeller Shaft.**

<div style="display: flex; flex-direction: column; align-items: center;"> <div style="border: 1px solid black; padding: 5px; width: 80%; text-align: center;">Remove a small amount of paint on the area to be tested</div> <div style="margin: 5px 0;">↓</div> <div style="border: 1px solid black; padding: 5px; width: 80%; text-align: center;">Test the affected joint in the Rear Propeller Shaft.</div> <div style="margin: 5px 0;">↓</div> <div style="display: flex; align-items: center; gap: 20px;"> <div style="text-align: center;">Passed (OK)</div> <div style="text-align: center;">Failed (NG)</div> </div> <div style="margin: 5px 0;">↓</div> <div style="border: 1px solid black; padding: 5px; width: 80%; text-align: center;">Paint the inspection area on the Rear Propeller Shaft.</div> </div> <div style="margin-top: 20px; border: 1px solid black; padding: 5px; width: 80%; text-align: center;">                 Replace the Rear Propeller Shaft                  Approximately 7% of the affected vehicles will require replacement.             </div>	<p style="text-align: center;"><b>2007 Model Year Tundra 4WD Rear Propeller Shaft</b></p> <hr/> <p style="text-align: center;">2 Joint Type (Shown Below)</p> <div style="text-align: center;">  </div> <hr/> <p style="text-align: center;">3 Joint Type (Shown Below)</p> <div style="text-align: center;">  </div>
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The operation code to be used for this campaign is:

SSC #	Op. Code	Description	Flat Rate Hour
70G	7503M1	Inspect the Rear Propeller Shaft	0.3 Hr/Veh

The following operation codes will *rarely be used*, as only 7% of the affected vehicles will require the replacement of the Rear Propeller Shaft. TMS will be monitoring the usage of these operation codes.

SSC #	Op. Code	Description	Flat Rate Hour
70G	7503M2	Inspect and Replace the Rear Propeller Shaft For Regular Cab (with Standard Bed) Vehicles (2 Joint Type Without Center Bearing)	1.1 Hr/Veh
	7503M3	Inspect and Replace the Rear Propeller Shaft For Regular Cab (with Long Bed), Double Cab & Crew Max Vehicles (3 Joint Type With Center Bearing)	1.3 Hr/Veh

**NOTE:**

- The above flat rate times include 0.1 hour for campaign administrative cost per unit for the dealership.
- For Operation Code 7503M1, a \$2 per vehicle for the costs of the aluminum bit, paint marker and sand paper used in the inspection process should be included on the SSC claim. Use "ZZ" sublet type. State "Aluminum Bit, Paint Marker & Sand Paper" in the sublet description. Sublet cost maximum is \$2.
- For Operation Codes 7503M2 and 7503M3, a \$1 per vehicle for the costs for the aluminum bit and sand paper used in the inspection process should be included on the SSC claim. Use "ZZ" sublet type. State "Aluminum Bit & Sand Paper" in the sublet description. Sublet cost maximum is \$1.
- Please note that **during the period the parts are on-order for the Rear Propeller Shaft replacement**, customer rental car through the Toyota Rent-A-Car (TRAC) Program is available. Follow the Toyota Transportation Assistance Program (TTAP) guidelines. DSPM authorization will be required for vehicle rentals exceeding 3 days.

**Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Special Service Campaign.**

Thank you for your cooperation.  
TOYOTA MOTOR SALES, U.S.A., INC.

**Special Service Campaign 70G  
2007 Model Year Tundra 4WD Rear Propeller Shaft  
SAFETY RECALL NOTICE**

Dear Toyota Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Toyota has decided that a defect, which relates to motor vehicle safety, exists in the Rear Propeller Shaft of certain 2007 model year Tundra 4WD vehicles.

**What is the problem?**

On certain 2007 model year Tundra 4WD vehicles, a joint in the Rear Propeller Shaft may have been improperly heat treated, resulting in insufficient hardness. In this condition, a section of the Rear Propeller Shaft may separate at the joint. In the worst case, the Rear Propeller Shaft will come in contact with the road surface or fuel tank and result in a loss of vehicle control or fuel leak, thus increasing the possibility of a crash or vehicle fire.

**What will Toyota do?**

Any Toyota dealer will inspect the involved joint in the Rear Propeller Shaft to assure it has the correct hardness. If the hardness is not correct, the dealer will replace the Rear Propeller Shaft. The inspection and, if necessary, the Rear Propeller Shaft replacement, will be performed at **NO CHARGE** to you.

**What should you do?**

***This is an important Safety Recall***

Please contact your authorized Toyota dealer to make an appointment to inspect the Rear Propeller Shaft as soon as possible. Most vehicles will only require an inspection which will take approximately 30 minutes. However, depending upon the dealer's work schedule and the inspection results, it may be necessary to make your vehicle available for a longer period of time.

If replacement of the Rear Propeller Shaft becomes necessary, due to the several variations of the Rear Propeller Shaft, your dealership will need to order the parts specific to your vehicle. As these parts are not normally stocked by dealerships, it will take a few days for the dealer to receive them. The Toyota dealer will make every effort to assure your utmost convenience during this waiting period.

**We request that you present this notice to the dealer at the time of your service appointment.**

If you no longer own the vehicle, please indicate so on the enclosed postage-paid form, providing us with the name and address of the new owner.

**What if you have other questions?**

***Your local Toyota dealer will be more than happy to answer any of your questions and set up an appointment to perform this important Safety Recall.*** If you require further assistance, you may contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 6:00 pm, Saturday 7:00 am through 4:00 pm Pacific Standard Time.

If you believe that the dealer or Toyota has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue S.E., Washington, DC 20590 or call the toll free Vehicle Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-9153), or go to <http://www.safercar.gov>.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Toyota.

Sincerely,

TOYOTA MOTOR SALES, U.S.A., INC.



**Special Service Campaign (SSC) – 70G (SAFETY RECALL)  
2007 model year Tundra 4WD Rear Propeller Shaft Q&A**

**Q1: What is the condition?**

A1: On certain 2007 model year Tundra 4WD vehicles, a joint in the Rear Propeller Shaft (drive shaft) may have been improperly heat treated, resulting in insufficient hardness. In this condition, a section of the Rear Propeller Shaft may separate at the joint.

**Q2: What is the cause of this condition?**

A2: During the manufacturing process, a joint in the Rear Propeller Shaft may have been improperly heat treated, resulting in insufficient hardness.

**Q3: Are there any warnings that this condition exists?**

A3: No, there are no specific warnings that this condition exists.

**Q4: Which and how many vehicles are involved?**

A4: There are approximately 15,600 Tundra 4WD (2007 model year) vehicles involved in the U.S.

**Q5: What is the production period of the affected vehicles?**

A5: The affected Tundra 4WD vehicles were produced from November, 2006 to August, 2007.

**Q6: Are there any other Toyota or Lexus vehicles involved?**

A6: No, this specific condition only affects certain 2007 model year Tundra 4WD vehicles.

**Q7: How many incidents of this condition have been reported?**

A7: There has been 1 case of this condition reported in the affected vehicles.

**Q8: Have there been any accidents reported?**

A8: There have been no accidents reported in the affected vehicles which may relate to this condition.

**Q9: What is Toyota going to do?**

A9: Owners of the involved vehicles will receive a Special Service Campaign notification by first class mail beginning in early January, 2008. Toyota dealers will inspect the involved joint in the Rear Propeller Shaft to assure it has the correct hardness. If the hardness is not correct, the dealer will replace the Rear Propeller Shaft. The inspection and, if necessary, the Rear Propeller Shaft replacement, will be performed at **NO CHARGE** to the vehicle owner.

**Q10: How long will the inspection take?**

A10: The inspection will take approximately 30 minutes. However, depending upon the dealer's work schedule and the inspection results, it may be necessary to make the vehicle available for a longer period of time.

**Q11: What if replacement of the Rear Propeller Shaft becomes necessary? How long will the repair take?**

A11: In the event it becomes necessary to replace the Rear Propeller Shaft, the replacement will take approximately one hour. However, due to the several variations of the Rear Propeller Shaft, the dealership will need to order the parts specific to the vehicle. As these parts are not normally stocked by dealerships, it will take a few days for the dealer to receive them. The Toyota dealer will make every effort to assure the utmost convenience of the customer during this waiting period.

**Q12: What should an owner do if they experience the condition or have immediate concerns about the current safety of their vehicle?**

A12: Owners are requested to contact their local Toyota dealer for diagnosis and repair.

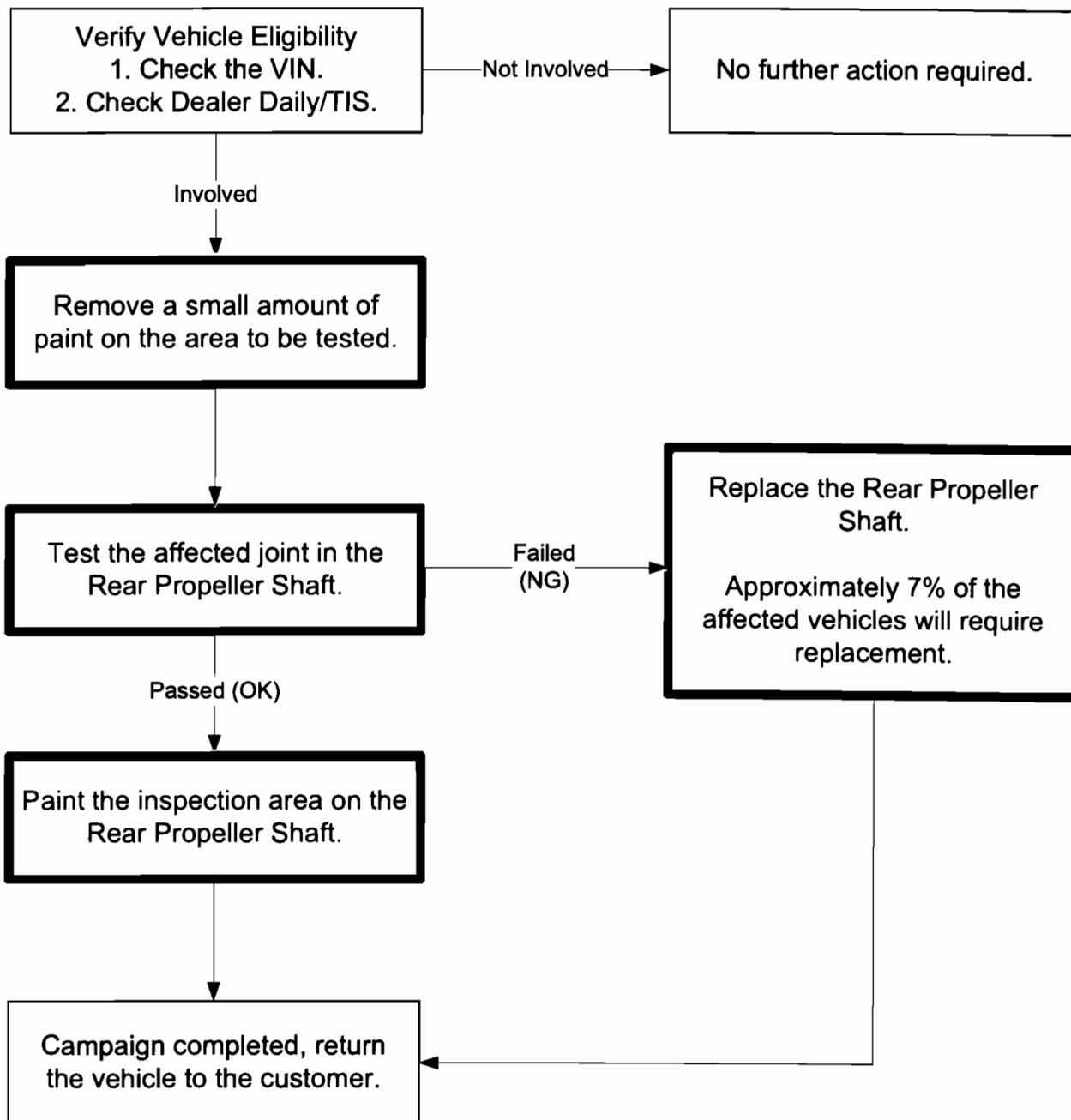
**TECHNICAL INSTRUCTIONS**

**FOR**

**SPECIAL SERVICE CAMPAIGN (SAFETY RECALL) 70G**

**2007 MODEL YEAR TUNDRA 4WD REAR PROPELLER SHAFT**

# I. OPERATION FLOW CHART



## II. IDENTIFICATION OF AFFECTED VEHICLES

### A. AFFECTED VIN RANGE

MODEL	WMI	MY	VIN Range	
			VDS	Range
Tundra 4WD	5TB	2007	BT541	S449772-S452275
			BT581	S449768-S452272
			BV541	S449818-S459653
			BV581	S449815-S457945
			DT541	S452172-S452260
			DT581	S451402-S451407
			DV541	S454929-S480151
			DV581	S454922-S463208
	5TF	2007	BT541	X001509-X006589
			BT581	X001504-X003777
			BV541	X002493-X021628
			BV581	X002480-X005715
			CT541	X001009-X002099
			CV541	X001186-X001732
			KT521	X001025-X001601
			KV521	X001133-X001558
			MT521	X001506-X003776
			MV521	X002485-X005702

#### NOTE:

- Not all vehicles in the VIN range may be affected.
- Check Dealer Daily/TIS to confirm the VIN is involved in this SSC. This will verify the vehicle is affected and has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

### III. BACKGROUND

On certain 2007 model year Tundra 4WD vehicles, a joint in the Rear Propeller Shaft may have been improperly heat treated, resulting in insufficient hardness. In this condition, a section of the Rear Propeller Shaft may separate at the joint.

## IV. PREPERATION

### A. TOOLS

- Standard Hand Tools
- SST: Center Punch Kit\* – P/N 00002-56757 (Kit includes one center punch and 10 bits)
- Sand Paper – 120 Grit or finer
- Paint Marker – P/N 16625T42 (Marker can be obtained through McMaster-Carr <[www.mcmaster.com](http://www.mcmaster.com)>) or equivalent.

\*Additional tips and replacement Center Punches can be purchased through SPX/OTC  
1-800-933-8335

--Replacement Center Punch – P/N 56757

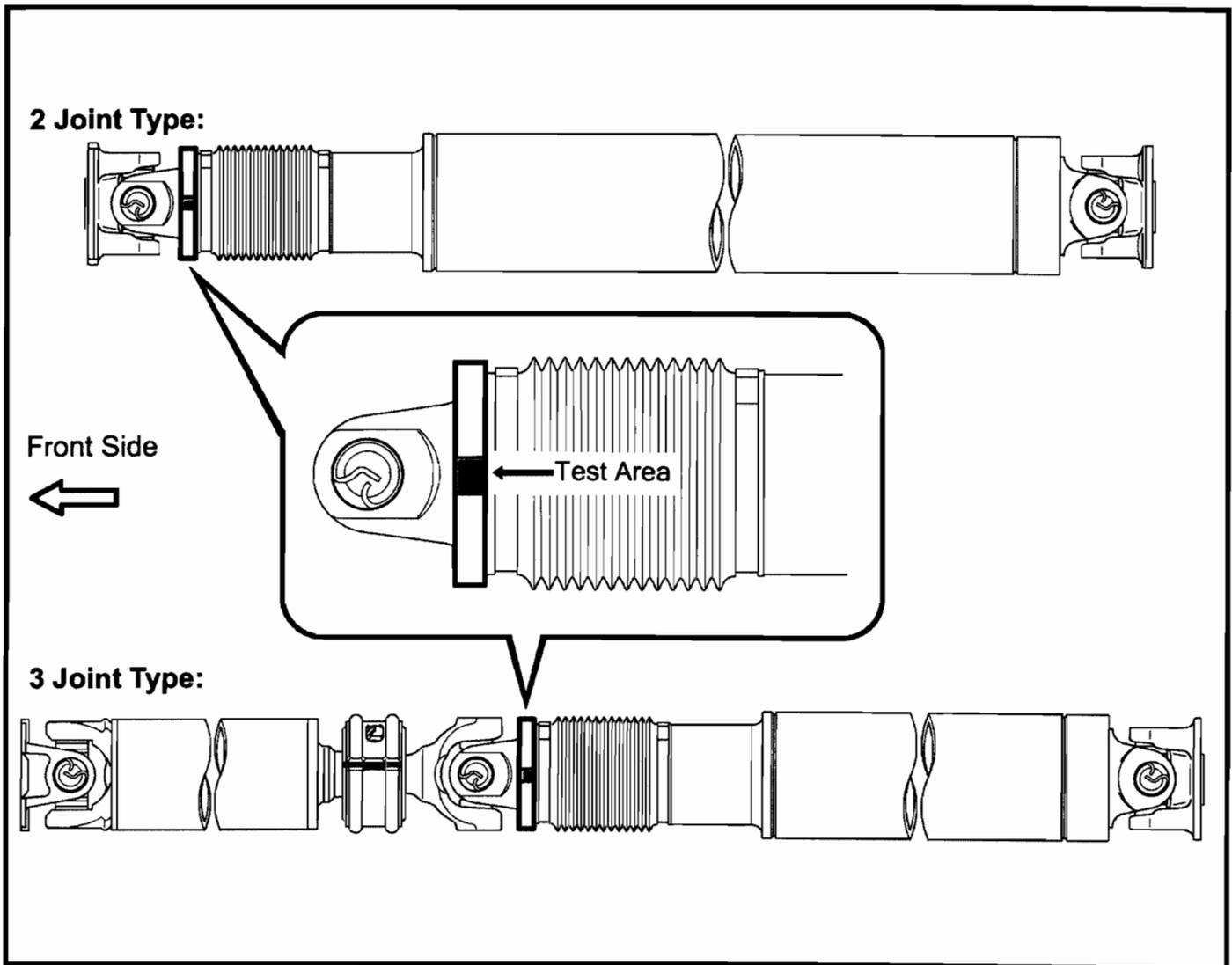
--Replacement Testing Tips (Bag of 5) – P/N 00002-56757-TIPS

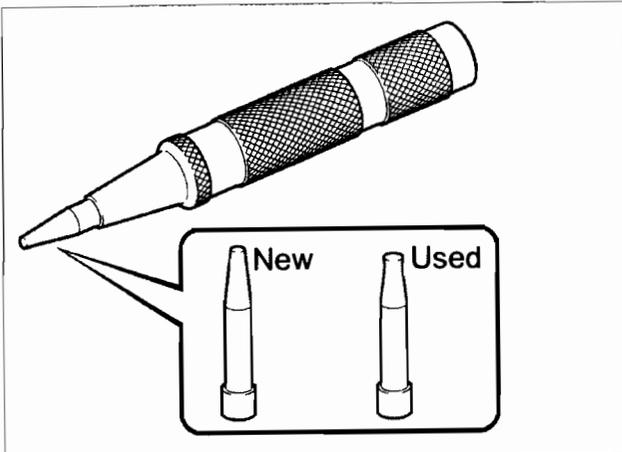
### B. SAFETY EQUIPMENT

- Eye Protection/Safety Glasses

## V. WORK PROCEDURE

### A. INSPECT THE AFFECTED JOINT ON THE REAR PROPELLER SHAFT





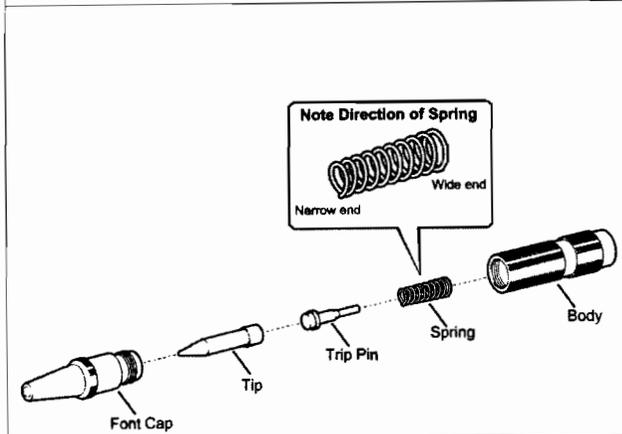
## 1. CHECK THE CENTER PUNCH

Click here to watch the video to supplement the step below.

- a. The center punch tip is **NON-REUSABLE**. The tip will deform after each test. Always use a new tip on each vehicle tested.

**NOTE:**

Tip will mushroom after use.



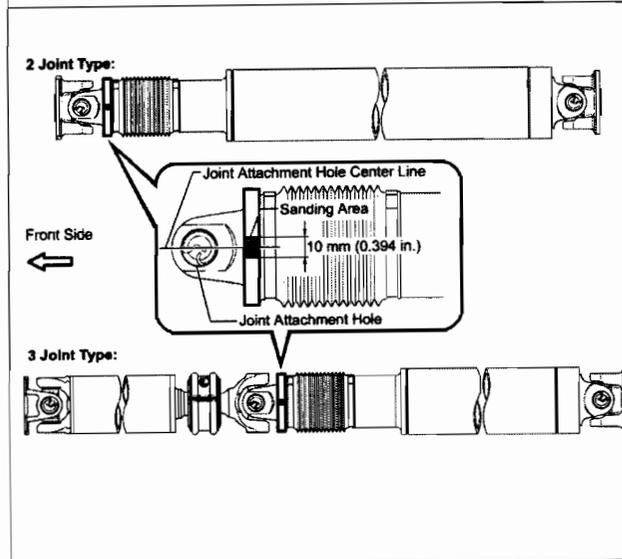
**NOTE:**

- Ensure the Center Punch is assembled correctly after replacing the testing tip. (See picture on the left).
- Because the center punch has an adjustable force setting, it is important to make sure the rear portion of the center punch is tightened completely (clockwise). This will ensure the proper force is used for every test.
- **DO NOT** disassemble the rear portion of the center punch.

## 2. SAND AREA TO BE TESTED

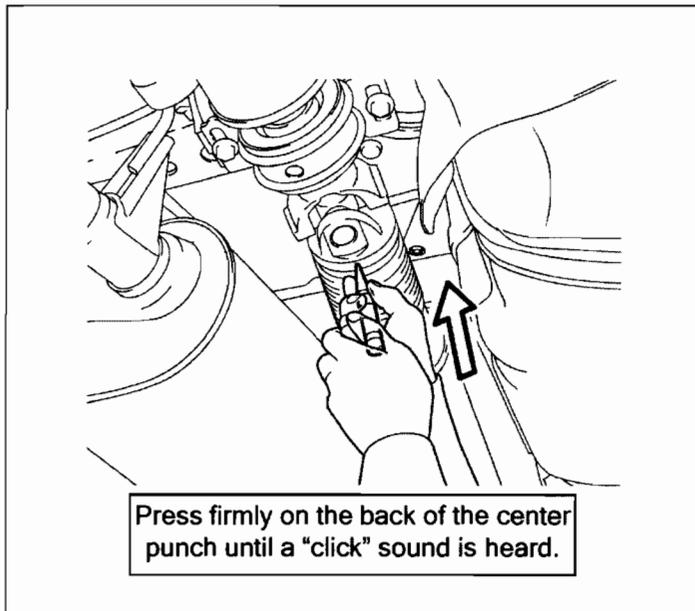
Click here to watch the video to supplement the step below.

- a. Use the sandpaper to remove the paint from the joint on the rear propeller shaft as illustrated.



**NOTE:**

- Use only sandpaper that is 120 grit or finer to remove the paint.
- Be certain to only sand the collar section below the joint attachment hole.
- **DO NOT** sand anything else besides the collar sections below the joint attachment hole.
- If the paint is not sanded off completely the test will produce a false reading.



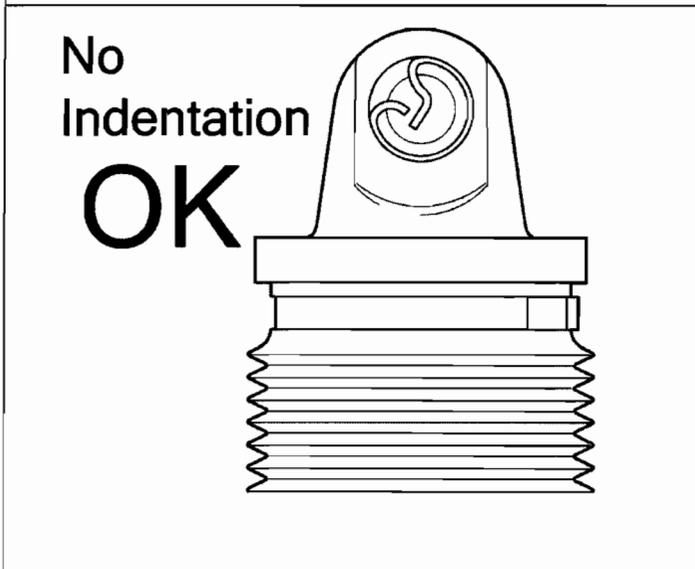
### 3. TEST THE AFFECTED JOINT ON THE REAR PROPELLER SHAFT

Click here to watch the video to supplement the steps below.

- With your hand, press the center punch into the area where the paint was removed in step 2a.
- Check the results of the test (Use the following illustrations as a reference).

**NOTE:**

- Always use a new tip on each vehicle tested.
- Always **DISCARD** the tip after testing the affected joint.
- DO NOT** use a hammer to hit the center punch.



**INSPECTION PASSED**

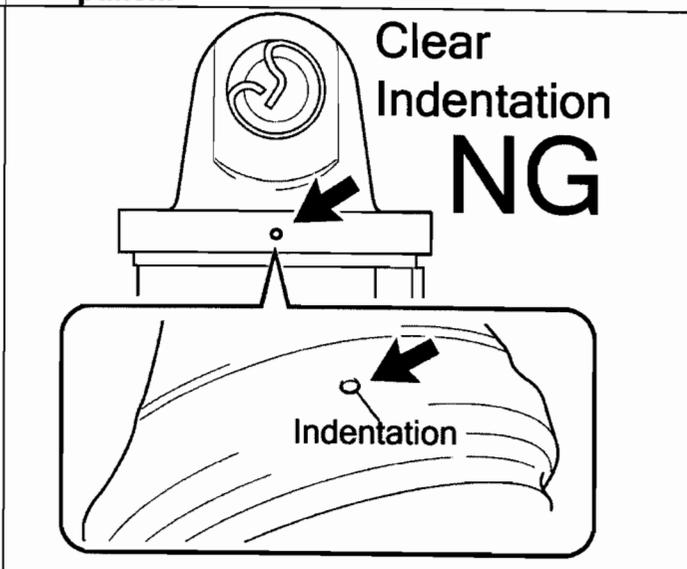
- If **NO INDENTATION** is left, the joint is OK.
- Paint the sanded area with the paint marker.

Click here to watch the video to supplement the step above.

- No repairs are necessary. The campaign is complete. Return the vehicle to the customer.

**NOTE:**

- There may be a slight scratch or smudge left on the good joint.
- Multiple coats of paint may be required to properly cover the tested area.



**INSPECTION FAILED**

If an **INDENTATION** is left, replace the rear propeller shaft. Proceed to the **SUPPLEMENT** section.

**NOTE:**

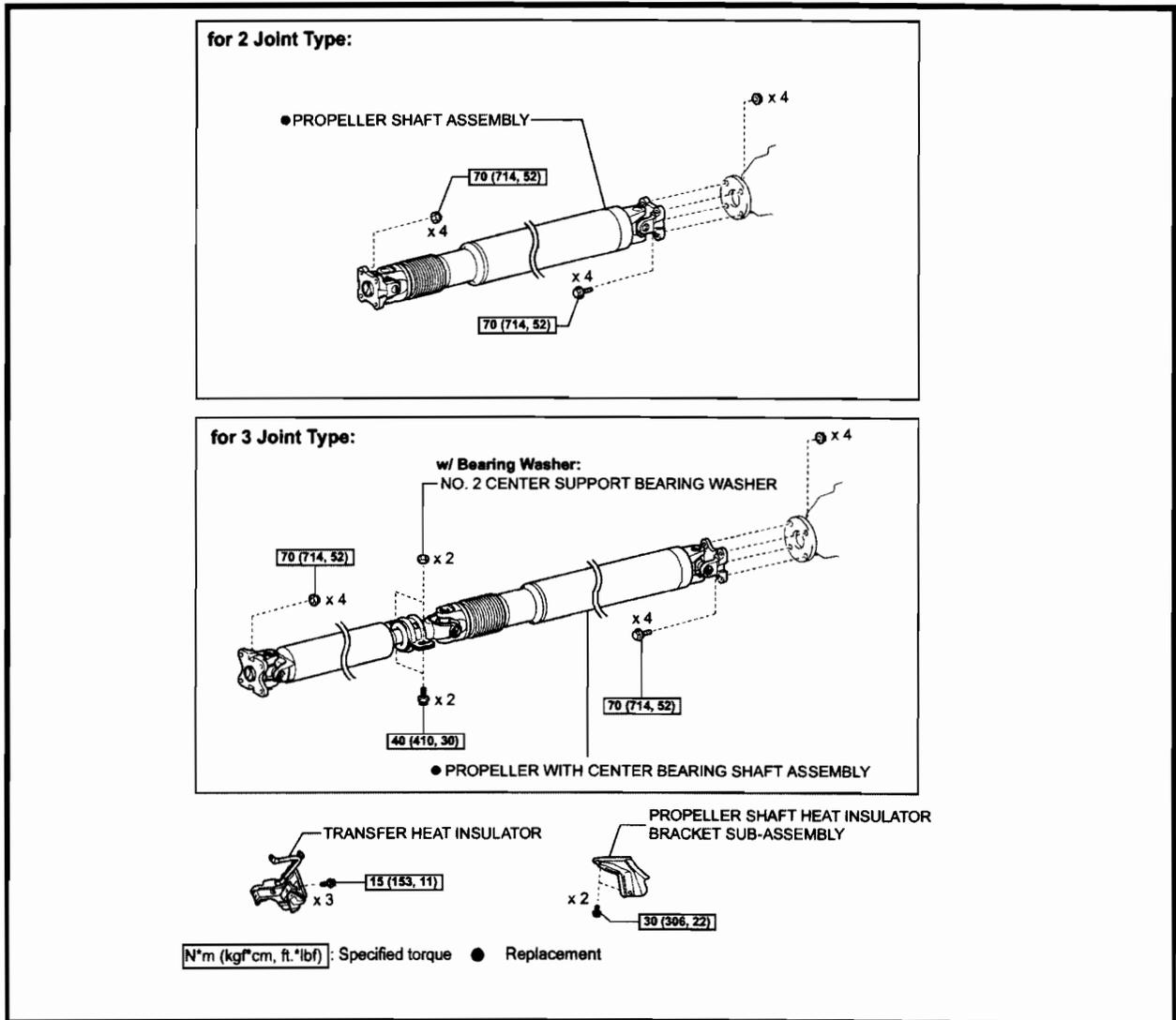
There will be a clear indentation about the size of the center punch tip if the propeller shaft needs to be replaced.

# SUPPLEMENT

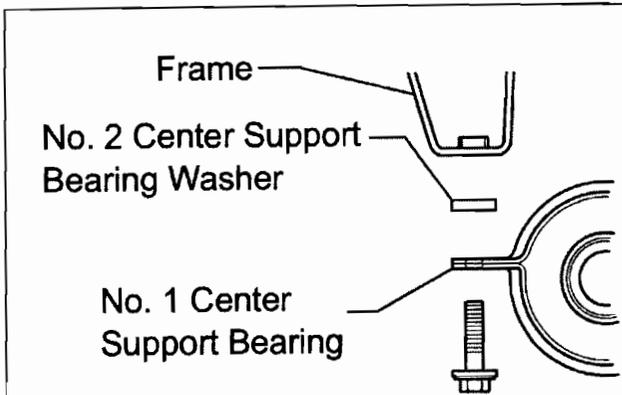
Part Number	VDS	Transmission Type	Part Description	Quantity
37110-0C110	KV521	6AT	Shaft Assembly, Propeller	1
37110-0C120	KT521	5AT		1
37100-0C150	MV521	6AT	Shaft Assembly, Propeller with Center Bearing	1
	BV541			1
	BV581			1
	DV541			1
	DV581			1
37100-0C160	CV541			1
37100-0C170	BT541	5AT		1
	BT581			1
	DT541			1
	DT581			1
	MT521			1
37100-0C180	CT541			1

**NOTE:**

- Not all vehicles will require replacement of the Rear Propeller Shaft.
- Approximately 7% of the affected vehicles will require replacement.



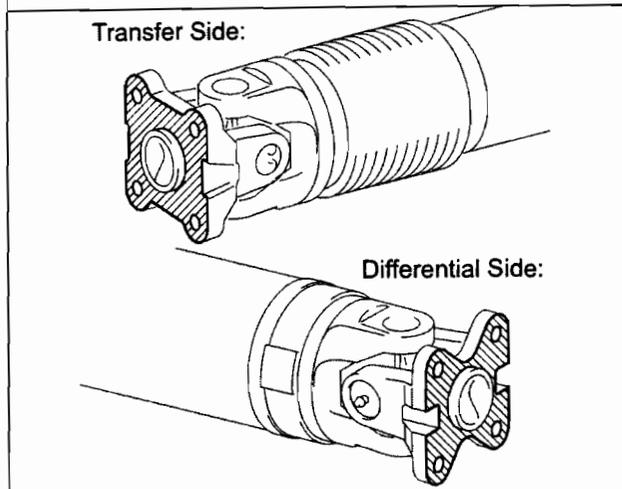
## SUPPLEMENT CONTINUED



1. REMOVE THE REAR PROPELLER SHAFT AS OUTLINED IN THE REPAIR MANUAL (TIS keyword: "Propeller Shaft: Propeller Shaft Assembly (for 4WD): Removal (2007 Tundra)").

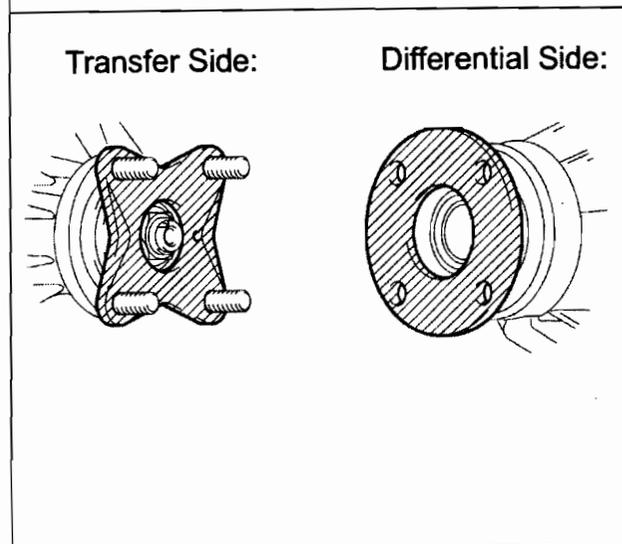
**NOTE:**

On some 3 *JOINT* propeller shafts the center support bearing may utilize bearing washers. Be sure to save and reuse the bearing washers if they are equipped on the vehicle.



2. INSTALL A **NEW** REAR PROPELLER SHAFT

- a. Remove any dirt, rust, or anti-rust agent from the **NEW** propeller shaft flange.
- b. Transfer the match marks from the old propeller shaft to the new propeller shaft. This is done to ensure proper orientation of the driveline when reinstalling.



- c. Clean both the differential and transfer case flanges.
- d. Install the propeller shaft by following the instructions outlined in TIS.
  - If the vehicle is equipped with a 3 *JOINT* propeller shaft use TSB DL001-07.
  - If the vehicle is equipped with a 2 *JOINT* propeller shaft use the instructions found in the repair manual (TIS keyword: "Propeller Shaft: Propeller Shaft Assembly (for 4WD): Installation (2007 Tundra)").

**NOTE:**

Be certain to install the **NEW** propeller shaft.

3. RECALLED PARTS DISPOSAL

- a. As required by Federal Regulations, please make sure all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused.