



AMERICAN SUZUKI MOTOR CORPORATION

August 23, 2007

Mr. Daniel Smith
Associate Administrator for Enforcement
National Highway Traffic Safety Administration
Attention: Recall Management Division (NVS-215)
1200 New Jersey Avenue, SE
Washington, D.C. 20590

Dear Mr. Smith:

Subject: Recall No. 07V-315

Attached is a copy of a revised Service Bulletin for the subject recall campaign. This document was provided electronically to Suzuki dealers in the mainland U.S. on August 17, 2007.

Please contact me if you have any questions concerning this matter.

Sincerely,

AMERICAN SUZUKI MOTOR CORPORATION

A handwritten signature in black ink that reads 'Kenneth M. Bush'. The signature is written in a cursive style with a horizontal line extending to the right.

Kenneth M. Bush
Associate Director, Government Relations

Technical Bulletin

Division: Automotive
 Category: Technical

Section Title: Restraint
 TSB No. TS 04 08177R

SUBJECT: SAFETY RECALL CAMPAIGN “KY” FRONT SEAT BELT BUCKLE ASSEMBLY REPLACEMENT

MODEL(S): FORENZA, FORENZA WAGON, RENO (RQ420)

YEAR: 2006~2007

**AFFECTED VIN(S): CERTAIN 2006~2007 SUZUKI FORENZA SEDAN
 KL5JD56Z_6K234758~KL5JD56Z_7K597150
 KL5JJ56Z_6K234758~KL5JJ56Z_7K597150**

**CERTAIN 2006~2007 SUZUKI FORENZA WAGON
 KL5JD86Z_6K234754~KL5JD56Z_7K573827
 KL5JJ86Z_6K234754~KL5JJ56Z_7K573827**

**CERTAIN 2006~2007 RENO HATCHBACK
 KL5JD66Z_6K234759~KL5JD66Z_7K597082
 KL5JJ66Z_6K234759~KL5JJ66Z_7K597082**

NOTE: VINs are non-consecutive. If an affected vehicle is in dealer inventory or the customer does not present the Owner Notification Letter, please check vehicle history on Suzuki Connect to verify if the VIN is affected or not.

CONDITION: The seat belt buckle tongue will not latch in the buckle, or latches and can easily be pulled out.

CAUSE: Affected vehicles were produced with improperly manufactured driver and front passenger seat belt buckles. It is possible that plastic pieces inside the seat belt buckle can break off and remain inside the buckle. The buckle could fail to latch, or could seem to have latched without latching completely. If the buckle does not latch completely, the buckle could release without pressing the release button. These buckle malfunctions, which could prevent a person from using the seat belt or could cause the seat belt to fail to function as designed, can increase the risk of injury in a crash.

CORRECTION: Please replace the front left and right side seat belt buckle assemblies on all vehicles in the affected VIN range. **Please note the mounting hardware will require updating on certain vehicles. See note below.** Use the attached instructions for replacement.

Technical Service Department
 Dealership Circulation - Initial and file:

Service Manager	Parts Manager	Service Advisor	Technicians			

NOTE:

Certain vehicles produced before December, 2005 have buckles with a smaller mounting hole which use the bolt and a steel lock washer shown in figure 1. That bolt and steel lock washer **MUST NOT** be re-used for the new buckle installation.

The **CORRECT** hardware shown in figure 2 must be used.

figure 1



Before December, 2005

figure 2



After December, 2005

WARRANTY: Please refer to the Campaign Bulletin SC-39 for claim submission instructions and labor times.

PART(S) INFORMATION:

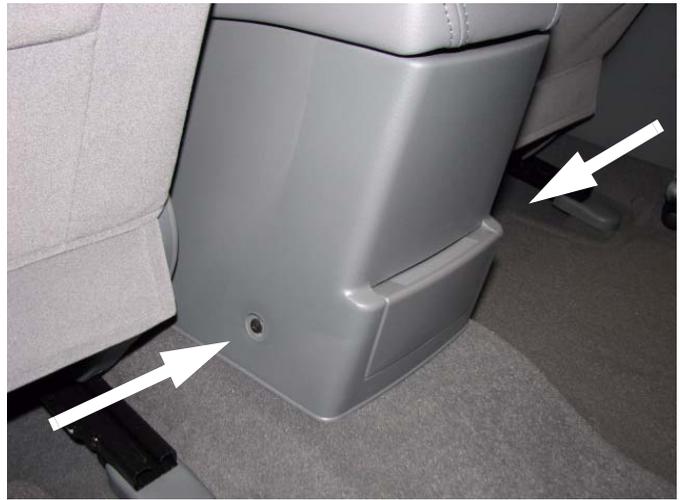
Part Numbers	Description	QTY	Notes
84911-85Z12	Buckle Assy, Fr Seat RH	1	No wires attached. DO NOT USE 84911-85Z11 FOR THIS REPAIR. Remove any 84911-85Z11 from your inventory.
84912-85Z12	Buckle Assy, Fr Seat LH	1	Has a black wire and connector. DO NOT USE 84912-85Z11 FOR THIS REPAIR. Remove any 84912-85Z11 from your inventory.
84913-85Z00	Bolt Kit, KY	1	Used to replace bolt and steel lock washer on vehicles produced before December, 2005. Re-use existing hardware on vehicle produced in December, 2005 and later.

Replacement Procedure:

1. Park the vehicle in an area where all of the doors can be opened and set the parking brake. Slide both front seats all the way forward.



- Remove the screws indicated on both side of the center console.



- With the parking brake set lift the center console from the rear as high as it will go without excessive force.

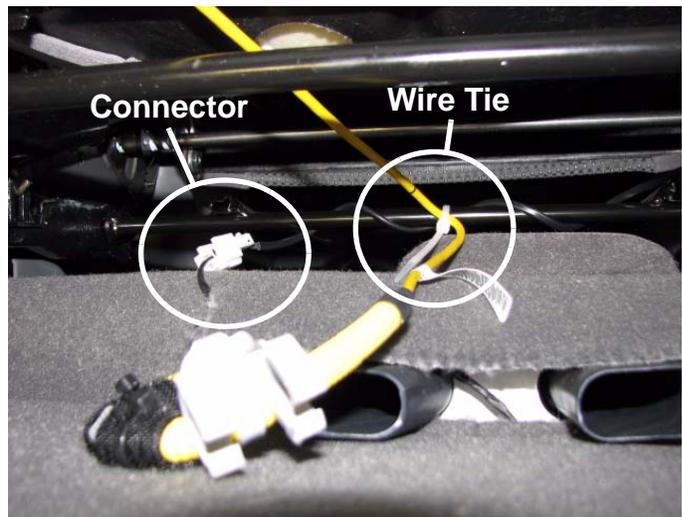
Front view of console raised



- Slide the driver seat back, about 5 notches, to give access to the seat belt buckle bolt.



5. Note the routing of the buckle switch wire. Remove the wire tie and disconnect the electrical connector for the driver seat belt buckle switch.



6. Use a 17 mm socket with the appropriate length extension to remove the bolt. The bolt and washer(s) will be re-used.
7. Remove the buckle and install the new buckle with the bolt and washers shown below. **Do not re-use bolt and steel lock washer on vehicles produced prior to December, 2005.** Torque the bolt to 42 Nm (31 lb-ft).



8. Route the buckle switch wire along the same route of the original wire. Allow a small amount of slack in the wire to allow the belt buckle to move for and aft.
9. Wrap the belt switch wire around the adjuster shaft the same as before it was removed. Position the airbag harness and the switch harness to allow plenty of slack for the seat to move all the way forward and aft without putting any tension on the harness. Then wire tie both harnesses into position.
10. Re-connect the buckle switch connector.
re-use



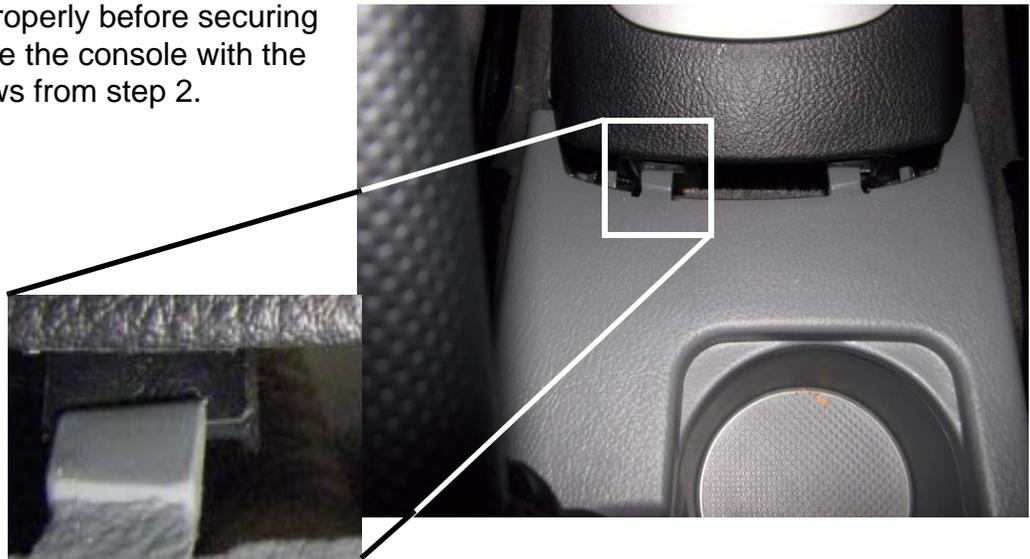
11. Slide the passenger seat 5 notches back and replace the buckle with the same process. The passenger buckle does not have a wiring harness. Do not remove any wire ties. Torque the bolt to 42 Nm (31 lb-ft).



12. Re-install the center console by sliding the front section into place first.



13. Engage the tabs properly before securing the console. Secure the console with the two removed screws from step 2.



14. Write your dealer number on the green "KY" sticker and affix the "KY" sticker to the core support. Campaign is complete.

