



2642 Hackberry Dr Goshen, IN 46526

June 21, 2007

RECEIVED

**VIA E-MAIL
RECEIPT CONFIRMATION REQUESTED**

2007 JULY - 21 A 9:00

DEFECTS INVESTIGATION
RECALL MGMT DIV.

Mr. George H. Person
National Highway Traffic Safety Administration
Office of Defects Investigation
400 7th Street, S.W. NSA-11
Washington, DC 20590

07V-329
(2 Pages)

Re: Keystone RV Company
Defect and Non-Compliance Report

Dear Mr. Person:

Keystone RV Company ("Keystone") has decided that a defect which relates to motor vehicle safety exists in the recreational vehicles listed below, and is furnishing notification to the National Highway Traffic Safety Administration in accordance with 49 CFR Part 573 Defect and Noncompliance Reports.

- A. Recall Population and Vehicle Identification. The recall population includes the following product brands manufactured by Keystone.

<u>Product Brand</u>	<u>Number of Vehicles</u>
2007 Montana Fifth Wheels Production Dates: 4/27/2007 to 4/30/2007 VIN Range: 4YDF3482274704635 - 4YDF3582674704661	27
2008 Montana Fifth Wheels Production Dates: 4/30/2007 to 5/1/2007 VIN Range: 4YDF3502X84700061 - 4YDF3652984700082	22

The total number of vehicles subject to this recall campaign is: 49

- B. Description of Defect. The vehicles subject to this recall campaign may have excess paint at the wheel and the hub face mounting surface. The excess paint may cause the lug nuts to loose torque over time and could ultimately cause wheel separation if the torque is not maintained. Wheel separation could result in poor vehicle handling and increased risk of property damage and a vehicle crash.

- C. Basis for Determining that a Defect Exists. The defect was discovered during a review of the wheel installation process. It was discovered that on the recall population the paint was not being removed from the hub face before the wheel was installed.
- D. Remedying of Defect. The remedy is to remove the wheels, remove the paint from the hub face wheel mounting surface and then reinstall and torque the wheels to the proper specification.
- E. Owner Notifications. Keystone will notify the owners of the recreational vehicles by letter beginning on July 2, 2007 pending NHTSA approval. A final copy of the owner letter will also be provided to NHTSA, along with the dealer repair procedures.
- F. Quarterly Reporting Requirements. Keystone will be filing quarterly reports in connection with this recall campaign.
- G. Campaign Number. Keystone's identification code for this recall is 07-085.

If you need any additional information regarding this recall campaign, please feel free to contact me at 574-537-3925.

Sincerely,

Garett Carolus
Keystone RV Company
Technical Manager