

Safety Defect and Noncompliance Report Guide for Vehicles
PART 573 Defect and Noncompliance Responsibility and Reports¹

On February 17, 2006, 2006, Great Plains Industries, Inc. (GPI) (manufacturer & supplier of fuel pump to SunnyBrook RV, Inc.) decided that a defect which relates to motor vehicle safety exists in the fifth wheel trailers listed below, and is furnishing notification to the National Highway Traffic Safety Administration in accordance with 49 CFR Part 573 **Defect and Noncompliance Responsibility and Reports.**

Date this report was prepared: November 8, 2006

Furnish the manufacturer's identification code for this recall (if applicable): EQ06-002

1. Identify the full corporate name of the fabricating manufacturer of the vehicle being recalled. If the recalled vehicle is imported, provide the name and mailing address of the designated agent as prescribed by 49 U.S.C. §30164.

SunnyBrook RV, Inc
201 14th Street Middlebury, IN 46540

Identify the corporate official, by name and title, whom the agency should contact with respect to this recall.

Elvie J. Frey, Sr. - President

Telephone Number: 574-825-5250 ext. 115 Fax No.: 574-825-5433

Name and Title of Person who prepared this report.

Elvie J. Frey, Sr.
President

Signed:



RECEIVED

2006 DEC -21 A 10:30

OFFICE OF DEFECTS
INVESTIGATION

¹ Each manufacturer must furnish a report, to the Associate Administrator for Enforcement, for each defect or noncompliance condition which relates to motor vehicle safety.

I. Identify the Vehicle Models Involved in the Recall

2. Identify the Vehicles Involved in the Recall, for each make and model or applicable vehicle line (provide illustrations or photographs as necessary to describe the vehicle), provide:

Make(s): SunnyBrook Model Years Involved: 2006 Model(s): Titan toy haulers that had fuel stations installed

Production Dates: Beginning: July 1, 2005 Ending: February 3, 2006

VIN Range: Beginning: 48032 Ending: 48426

Descriptive information which characterizes/distinguishes the recalled vehicles from those model vehicles not included in the recall:

Only units that were built during the above date range and the last 5 digits of the serial numbers with the optional GPI fuel pumps installed

Identify the approximate percentage of the production of all the recalled models manufactured by your company between the inclusive dates of manufacture provided above, that the recalled model population represents. For example, if the recall involved Widgets equipped with certain items of equipment from January 1, 1996 through April 1, 1997, then what was the percentage of the recalled Widgets of all Widgets manufactured during that time period. 100%

II. Identify the Recall Population

3. Furnish the total number of vehicles recalled potentially containing the defect or noncompliance.

<u>Vehicles</u>	<u>Year</u>	<u>Number of</u>
<u>Model</u>	<u>Year</u>	<u>Potentially</u>

Involved
See attached list of "Units produced schedule" listing the 87 units with fuel pumps installed that were shipped to dealers. Fuel pumps units in inventory and not installed and fuel pump units installed in coaches but still at SunnyBrook were corrected before shipping.

Total Number Potentially Affected by the Recall: 87

4. Furnish the approximate percentage of the total number of vehicles estimated to actually contain the defect or noncompliance: See GPI Part 573 report

Identify and describe how the recall population was determined--in particular how the recalled models were selected and the basis for the beginning and final dates of manufacture of the recalled vehicles:

All units that were built during the above date range with fuel pumps installed

III. Describe the Defect or Noncompliance

5. Describe the defect or noncompliance. The description should address the nature and physical location of the defect or noncompliance. Illustrations should be provided as appropriate.

See GPI part 573 report

Describe the cause(s) of the defect or noncompliance condition.

See GPI part 573 report

Describe the consequence(s) of the defect or noncompliance condition.

See GPI part 573 report

Identify any warning which can (a) precede or (b) occur.

See GPI part 573 report

If the defect or noncompliance is in a component or assembly purchased from a supplier, identify the supplier by corporate name and address.

See GPI part 573 report

Identify the name and title of the chief executive officer or knowledgeable representative of the supplier:

See GPI part 573 report

IV. Provide the Chronology in Determining the Defect/Noncompliance

If the recall is for a defect, complete item 6, otherwise item 7.

6. With respect to a defect, furnish a chronological summary (including dates) of all the principle events that were the basis for the determination of the defect. The summary should include, but not be limited to, the number of reports, accidents, injuries, fatalities, and warranty claims.

See GPI part 573 report

7. With respect to a noncompliance, identify and provide the test results or other data (in chronological order and including dates) on which the noncompliance was determined.

See GPI part 573 report, SunnyBrook RV, Inc supplied GPI with the list of units built with the above listed pumps installed. GPI did the recall directly with the dealers/customers and keeps us advised of status.

V. Identify the Remedy

8. A description of the manufacturer's program for remedying the defect or noncompliance. This program shall include a plan for reimbursing an owner or purchaser who incurred costs to obtain a remedy for the problem addressed by the recall within a reasonable time in advance of the manufacturer's notification of owners, purchasers and dealers, in accordance with §573.13 of this part. A manufacturer's plan may incorporate by reference a general reimbursement plan it previously submitted to NHTSA, together with information specific to the individual recall. Information required by §573.13 that is not in a general reimbursement plan shall be submitted in the manufacturer's report to NHTSA under this section. If a manufacturer submits one or more general reimbursement plans, the manufacturer shall update each plan every two years, in accordance with §573.13. The manufacturer's remedy program and reimbursement plans will be available for inspection by the public at NHTSA headquarters.

See GPI part 573 report

9. Furnish a description of the manufacturer's remedy for the defect or noncompliance. Clearly describe the differences between the recall condition and the remedy.

See GPI part 573 report

Clearly describe the distinguishing characteristics of the remedy component/assembly versus the recalled component/assembly.

See GPI part 573 report

Identify and describe how and when the recall condition was corrected in production. If the production remedy was identical to the recall remedy in the field, so state. If the product was discontinued, so state. See GPI part 573 report

VI. Identify the Recall Schedule

10. Furnish a schedule or agenda (with specific dates) for notification to other manufacturers, dealers/retailers, and purchasers. Please, identify any foreseeable problems with implementing the recall.

See GPI part 573 report

VII. Furnish Recall Communications

11. Furnish a final copy of all notices, bulletins, and other communications that relate directly to the defect or noncompliance and which are sent to more than one manufacturer, distributor, or purchaser. This includes all communications (including both original and follow-up) concerning this recall from the time your company determines the defect or noncompliance condition on, not just the initial notification. *A DRAFT copy of the notification documents should be submitted to this office by Fax (202-366-7882) for review prior to mailing.*

Note that these documents are to be submitted separately from those provided in accordance with Part 579.5 requirements.

GPI did the recall, see GPI file.

OrderID	DealerID	Dealer	Dealer City	Dealer State	Dealer Phone	Model	Retail First Name	Retail Last Name	Retail Phone	Dealer Invoice Date
48032	635	POPLARVILLE CAMPER SALES LLC	POPLARVILLE	MS	601-795-9197	391LXSURV				12/21/2005
48036	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	391SUT				9/14/2005
48045	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	391KLXSURV				8/31/2005
48046	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	412LXSURV				8/31/2005
48050	50	CAN-AM TRAILERS LIMITED	LONDON	ON	519-652-3284	349SUT				8/16/2005
48051	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	412SUT				9/14/2005
48052	152	J & L RV	FLANDREAU	SD	605-997-5115	391KSUT				8/3/2005
48054	643	CAMP-A-RAMA, INC.	CHESAPEAKE	VA	757-487-8113	391SUT				8/30/2005
48101	513	C & R AUTO SALES, INC.	TREMONTON	UT	888-309-5726	391LXSURV				8/12/2005
48102	107	FUN-N-SUN RV INC.	MUSKEGON	MI	231-773-7373	391LXSURV				9/27/2005
48103	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	391LXSURV				9/12/2005
48104	468	STEVE CASEY'S RECREATIONAL SALES	WHEAT RIDGE	CO	303-422-2001	391LXSURV				8/18/2005
48105	639	CAMPER COUNTRY	MYRTLE BEACH	SC	843-238-5678	391LXSURV				8/16/2005
48106	532	5TH WHEEL PLACE	EVERETT	WA	425-355-9146	391KLXSURV				8/23/2005
48107	594	J & L TRAILER SALES	FALLON	NV	775-867-3388	391KLXSURV				8/22/2005
48108	115	LIBERTY RV	LIBERTY	MO	816-415-2267	391KLXSURV				8/18/2005
48109	307	DREAM RV	BRADENTON	FL	941-748-8889	391KLXSURV				8/15/2005
48110	308	TRI AM RV CENTER, INC.	OCALA	FL	352-732-6269	391KLXSURV				8/24/2005
48111	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	391KLXSURV				8/22/2005
48112	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	391LXSURV				8/19/2005
48113	534	RV'S NORTHWEST, INC	GREENACRES	WA	509-891-5854	391LXSURV				8/23/2005
48114	210	MARSHALL'S TRAVELAND	BUDA	TX	512-312-5680	412LXSURV				8/30/2005
48115	455	PHARR #1 RV'S INC.	LUBBOCK	TX	806-765-6088	412LXSURV				8/26/2005
48122	305	RV LAND OF BRANDON	VALRICO	FL	813-643-6846	391KLXSURV				9/12/2005
48124	870	OUTDOOR SPORTS CENTER, INC.	CONCORD	NH	603-228-8600	391LXSURV				9/12/2005
48125	636	JOHN'S RV SALES & SERVICE	LEXINGTON	SC	803-359-2957	391LXSURV				9/12/2005
48126	810	HARTVILLE RV CENTER	HARTVILLE	OH	800-686-0201	412LXSURV				9/8/2005
48127	810	HARTVILLE RV CENTER	HARTVILLE	OH	800-686-0201	412LXSURV				9/8/2005
48131	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	391LXSURV				12/6/2005
48132	551	ROGER'S CAMPING TRAILERS INC.	FREMONT	CA	510-657-5218	391LXSURV				10/27/2005
48134	523	SOUTH PACIFIC AUTO SALES	ALBANY	OR	541-928-2447	391LXSURV				9/15/2005
48136	681	MADISON RV CENTER, INC.	HUNTSVILLE	AL	256-837-3882	391LXSURV				9/19/2005
48137	869	SETZER'S WORLD OF CAMPING	HUNTINGTON	WV	304-736-5287	391KLXSURV				9/21/2005
48138	235	EXPLOREUSA RV SUPERCENTER	BOERNE	TX	830-981-5618	391KLXSURV				10/3/2005
48141	245	BENNETT'S CAMPING CENTER INC.	GRANBURY	TX	817-573-3665	391KLXSURV				9/23/2005
48142	245	BENNETT'S CAMPING CENTER INC.	GRANBURY	TX	817-573-3665	412LXSURV				9/30/2005
48144	514	ACTION R.V.	EL CAJON	CA	619-938-3005	391LXSURV				1/27/2006
48145	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	349LXSURV				10/10/2005
48149	305	RV LAND OF BRANDON	VALRICO	FL	813-643-6846	391KLXSURV				9/30/2005
48152	221	EAST TEXAS RV SALES	KIRBYVILLE	TX	409-423-4032	391KLXSURV				10/6/2005
48153	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	391KLXSURV				10/11/2005
48155	468	STEVE CASEY'S RECREATIONAL SALES	WHEAT RIDGE	CO	303-422-2001	349LXSURV				10/20/2005
48156	823	LEO'S VACATION CENTER, INC.	GAMBRILLS	MD	410-987-4793	349LXSURV				10/20/2005
48158	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	412LXSURV				10/25/2005
48160	823	LEO'S VACATION CENTER, INC.	GAMBRILLS	MD	410-987-4793	391LXSURV				10/20/2005
48161	305	RV LAND OF BRANDON	VALRICO	FL	813-643-6846	391LXSURV				10/21/2005
48162	304	CARPENTERS CAMPERS, INC.	PENSACOLA	FL	850-477-6666	391KLXSURV				10/28/2005
48208	210	MARSHALL'S TRAVELAND	BUDA	TX	512-312-5680	412LXSURV				11/11/2005
48211	214	WHEELS MOTORS & RV, INC.	SPRINGDALE	AR	479-306-5555	391KLXSURV				11/15/2005
48212	216	LONE STAR RV SALES INC.	HOUSTON	TX	281-443-6565	391KLXSURV				11/23/2005
48214	216	LONE STAR RV SALES INC.	HOUSTON	TX	281-443-6565	391KLXSURV				11/15/2005
48215	340	LEISURE TIME RV	WINTER GARDEN	FL	800-336-6565	391KLXSURV				11/9/2005
48216	109	CUSTOMERS FIRST RV, INC.	MEMPHIS	IN	800-454-1663	391KLXSURV				11/28/2005
48282	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	412LXSURV				11/29/2005
48283	829	ANSLEY RV	DUNCANSVILLE	PA	814-695-9817	391KLXSURV				12/6/2005
48284	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	391KLXSURV				12/8/2005

OrderID	DealerID	Dealer	Dealer City	Dealer State	Dealer Phone	Model	Retail First Name	Retail Last Name	Retail Phone	Dealer Invoice Date
48285	681	MADISON RV CENTER, INC.	HUNTSVILLE	AL	256-837-3882	391KLXSURV				12/12/2005
48286	307	DREAM RV	BRADENTON	FL	941-748-8889	391KLXSURV				12/7/2005
48287	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	391KLXSURV				12/9/2005
48288	636	JOHN'S RV SALES & SERVICE	LEXINGTON	SC	803-359-2957	391LXSURV				12/14/2005
48295	115	LIBERTY RV	LIBERTY	MO	816-415-2267	434LXSURV				12/23/2005
48296	551	ROGER'S CAMPING TRAILERS INC.	FREMONT	CA	510-657-5218	391LXSURV				12/20/2005
48298	104	NORTH COUNTRY RV, INC.	HAM LAKE	MN	763-757-0550	391KLXSURV				12/15/2005
48299	217	MARSHALL'S RV CENTER	CANTON	TX	903-865-1130	391KLXSURV				12/13/2005
48300	621	POWER EQUIPMENT CO., INC.	TUCKER	GA	800-969-4080	391KLXSURV				12/19/2005
48301	196	OAK LAKE CAMPGROUND	KERRICK	MN	218-496-5678	391KLXSURV				12/21/2005
48302	105	EWING'S OUTPOST R.V. INC.	MIDDLEBURY	IN	800-551-6640	391KLXSURV				12/19/2005
48304	221	EAST TEXAS RV SALES	KIRBYVILLE	TX	409-423-4032	391KLXSURV				12/15/2005
48305	818	MELLOTT BROS. TRAILER SALES, INC.	WILLOW STREET	PA	717-464-2311	391KLXSURV				12/21/2005
48306	104	NORTH COUNTRY RV, INC.	HAM LAKE	MN	763-757-0550	391KLXSURV				12/22/2005
48402	404	SUNSHINE AUTO SALES, INC.	LAKE HAVASU CITY	AZ	928-855-6648	391KLXSURV				2/2/2006
48404	245	BENNETT'S CAMPING CENTER INC.	GRANBURY	TX	817-573-3665	391KLXSURV				2/2/2006
48407	813	CAMPERS' BARN OF KINGSTON, INC.	KINGSTON	NY	800-724-3711	391KLXSURV				2/2/2006
48408	221	EAST TEXAS RV SALES	KIRBYVILLE	TX	409-423-4032	391KLXSURV				1/24/2006
48410	804	BALLANTYNE RV & MARINE, INC.	VICTOR	NY	866-924-9161	391KLXSURV				2/2/2006
48411	827	BALDYGA AUTO BODY & SALES	PALMER	MA	413-283-9515	391KLXSURV				2/2/2006
48412	153	DAKOTA DISCOUNT AUTO	RAPID CITY	SD	605-388-8243	391KLXSURV				1/25/2006
48413	404	SUNSHINE AUTO SALES, INC.	LAKE HAVASU CITY	AZ	928-855-6648	391KLXSURV				2/3/2006
48416	681	MADISON RV CENTER, INC.	HUNTSVILLE	AL	256-837-3882	349LXSURV				2/1/2006
48417	308	TRI AM RV CENTER, INC.	OCALA	FL	352-732-6269	391KLXSURV				1/27/2006
48418	307	DREAM RV	BRADENTON	FL	941-748-8889	391KLXSURV				2/6/2006
48419	643	CAMP-A-RAMA, INC.	CHESAPEAKE	VA	757-487-8113	391KLXSURV				2/6/2006
48420	325	J & C RV SALES, INC.	PORT RICHEY	FL	727-862-0003	391KLXSURV				2/7/2006
48422	308	TRI AM RV CENTER, INC.	OCALA	FL	352-732-6269	391KLXSURV				2/2/2006
48423	161	HICKORY HILL LAKES, INC.	FORT LORAMIE	OH	937-295-3820	391LXSURV				1/30/2006
48425	25	BISHOP MOBILE CENTER INC.	CORPUS CHRISTI	TX	361-855-4095	391KLXSURV				2/1/2006
48426	207	GAUTHIERS' RV CENTER	SCOTT	LA	800-235-8547	349LXSURV				2/3/2006

OGE-016
(11 pgs.)

Safety Defect and Noncompliance Report Guide for Equipment
PART 573 Defect and Noncompliance Report¹

On February 17, 2006, Great Plains Industries, Inc (GPI) [MFR] decided that (a defect which relates to motor vehicle safety)~~(a noncompliance with Federal Motor Vehicle Safety Standard No. _____)~~ exists in items of motor vehicle equipment listed below, and is furnishing notification to the National Highway Traffic Safety Administration in accordance with 49 CFR Part 573 Defect and Noncompliance Reports.

Date this report was prepared: Friday, February 17, 2006 _____

Furnish the manufacturer's identification code for this recall (if applicable): N.A. _____

1. Identify the full corporate name of the fabricating manufacturer/brand name/trademark owner of the recalled item of equipment. If the recalled item of equipment is imported, provide the name and mailing address of the designated agent as prescribed by 49 U.S.C. §30164.

Great Plains Industries, Inc. _____

5252 East 36th Street North _____

Wichita, Kansas 67220 _____

Identify the corporate official, by name and title, whom the agency should contact with respect to this recall.

Bob Calvert _____

Chief Engineer _____

Telephone Number: 316-686-7361, x141 Fax No.: 316-686-6746 _____

Name and Title of Person who prepared this report.

Bob Calvert _____

Chief Engineer _____

Signed:



RECEIVED
2006 FEB 21 P 3:55

¹Each manufacturer must furnish a report, to the Associate Administrator for Enforcement, for each defect or noncompliance condition which relates to motor vehicle safety.

This guide was developed from 49 CFR Part 573, "Defect and Noncompliance Reports" and also outlines information currently requested. Any questions, please consult the complete Part 573 or contact Mr. George Person at (202) 366-5210 or by FAX at (202) 366-7882.

I. Identify the Recalled Items of Equipment

2. Identify the Items of Equipment Involved in this Recall, for each make and model or applicable item of equipment product line (provide illustrations or photographs as necessary to describe the item of equipment), provide:

Generic name of the item: Fuel transfer pump

Make: _____ **Model:**

Part Number: 110000-111, -112, -121, -122, _____ **Size:**

Function: Some recreational vehicles include a fuel station for re-fueling motorcycles, ATVs, etc. GPI's fuel transfer pump is part of the fuel-dispensing equipment for such a fuel station.

Other information which characterizes/distinguishes the items of equipment to be recalled:
Pumps manufactured over a 6 month period from August 2005 to January 2006 . Manufacturing date codes of AUG0505 to JAN2706

Make: _____ **Model:**

Part Number: _____ **Size:**

Function:

Other information which characterizes/distinguishes the items of equipment to be recalled:

Make: _____ **Model:**

Part Number: _____ **Size:**

Function:

Model Years Involved:

Other information which characterizes/distinguishes the items of equipment to be recalled:

III. Describe the Defect or Noncompliance

5. Describe the defect or noncompliance. The description should address the nature and physical location of the defect or noncompliance. Illustrations should be provided as appropriate.

A fuel leak at the inlet (suction, low pressure) side of fuel pump

See attachment (922022-01.pdf)

Describe the cause(s) of the defect or noncompliance condition.

An inlet fitting is installed into the inlet of the pump. The fitting is sealed and secured by an epoxy adhesive. Insufficient epoxy adhesive was applied at the time of installation at the factory.

Describe the consequence(s) of the defect or noncompliance condition.

Pump installation varies by OEM. If the pump is installed above the supply tank with a check valve (backflow preventer or roll-over protection valve) in the suction line or if the pump is installed below the supply tank, the defect can cause a low pressure leak at the pump inlet.

Identify any warning which can (a) precede or (b) occur.

Visible fuel leak

If the defect or noncompliance is in a component or assembly purchased from a supplier, identify the supplier by corporate name and address.

N.A.

Identify the name and title of the chief executive officer or knowledgeable representative of the supplier:

N.A.

IV. Provide the Chronology in Determining the Defect/Noncompliance

If the recall is for a defect, complete item 6, otherwise item 7.

6. With respect to a defect, furnish a chronological summary (including dates) of all the principle events that were the basis for the determination of the defect. The summary should include, but not be limited to, the number of reports, accidents, injuries, fatalities, and warranty claims.

Friday, January 20, 2006. GPI receives call from OEM about 2 leaking pumps.

Monday, January 23, 2006. GPI had personnel at OEM to identify the problem and began rework and replacement of pumps at that location.

Friday, January 27, 2006. GPI understood the scope of the problem and began to address with all OEM customers

7. With respect to a noncompliance, identify and provide the test results or other data (in chronological order and including dates) on which the noncompliance was determined.

N.A.

V. Identify the Remedy

8. Furnish a description of the manufacturer's remedy for the defect or noncompliance. Clearly describe the differences between the recall condition and the remedy.

GPI will replace the pump at no-cost to the OEM or end user.

Clearly describe the distinguishing characteristics of the remedy component/assembly versus the recalled component/assembly.

N.A.

Identify and describe how and when the recall condition was corrected in production. If the production remedy was identical to the recall remedy in the field, so state. If the product was discontinued, so state.

Work instructions were clarified and a 100% pressure test has been implemented after the adhesive has cured.

VI. Identify the Recall Schedule

Furnish a schedule or agenda (with specific dates) for notification to other manufacturers, dealers/retailers, and purchasers. Please, identify any foreseeable problems with implementing the recall.

As of today, 2/17/2006, all OEM customers have been notified.

VII. Furnish Recall Communications

9. Furnish a final copy of all notices, bulletins, and other communications that relate directly to the defect or noncompliance and which are sent to more than one manufacturer, distributor, or purchaser. This includes all communications (including both original and follow-up) concerning this recall from the time your company determines the defect or noncompliance condition on, not just the initial notification. *A DRAFT copy of the notification documents should be submitted to this office by Fax (202-366-7882) for review prior to mailing.*

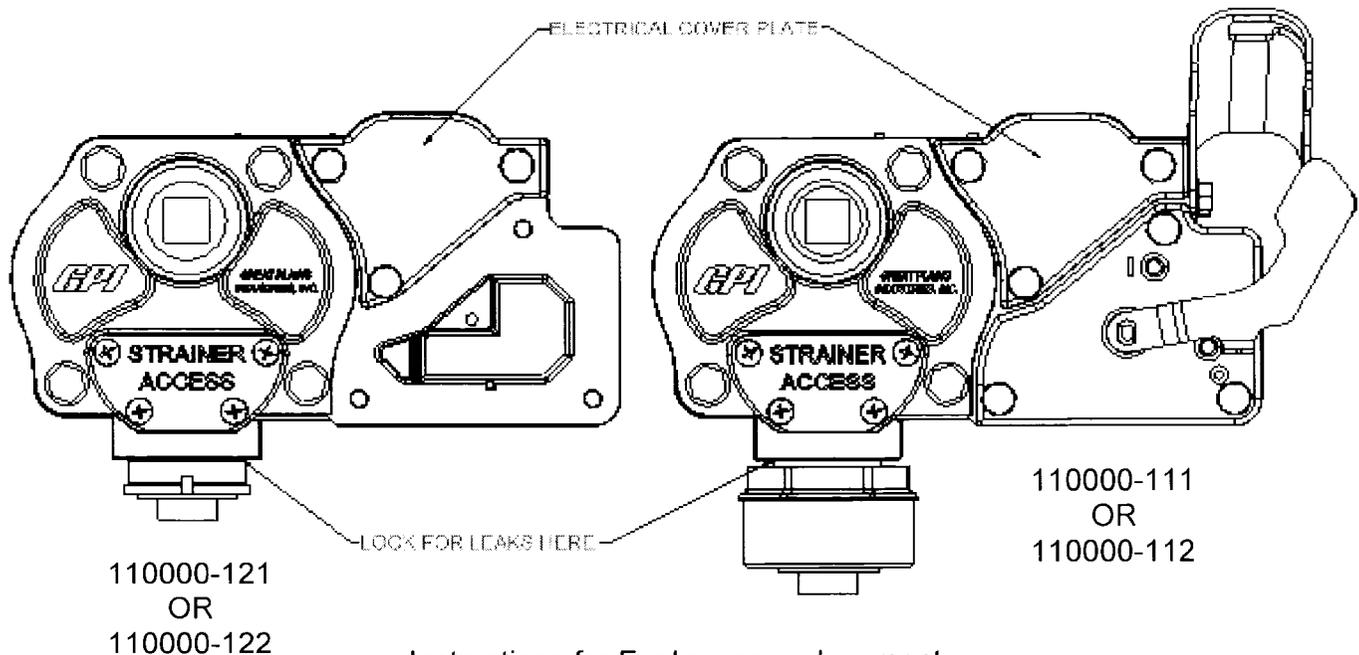
Note: These documents are to be submitted separately from those provided in accordance with Part 573.8 requirements.

Great Plains Industries, Inc.

Instructions for Fuel pump replacement

Why is this instruction needed?

- A. GPI has found a possible manufacturing defect in approximately 18% of our fuel transfer pumps made between August 2005 and January 2006. Insufficient adhesive/sealant on the inlet fitting may lead to a fluid leak at the location shown below.
- B. This instruction outlines the tasks necessary to replace the pump with a new pump from GPI.
- C. Some parts of this operation may require two people.



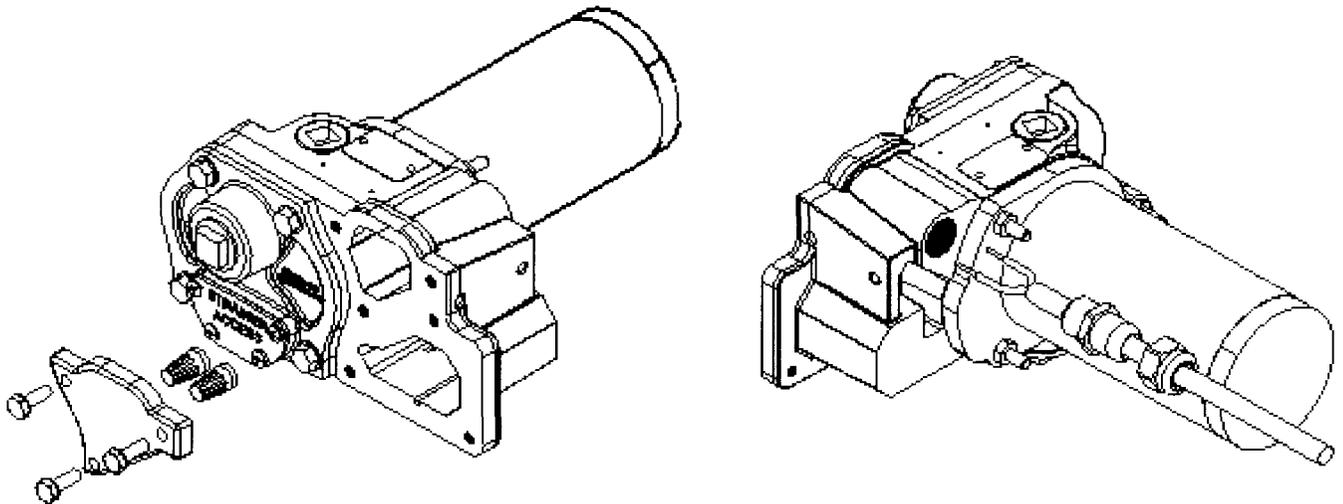
Instructions for Fuel pump replacement.

1. Read GPI owners manual supplied with the pump (921589-06 or 922000-01). Observe safety instructions as listed in the owners manual.
2. **DISCONNECT POWER BEFORE REPLACING THE PUMP.** Never apply power to the system when any coverplate is removed.
3. Drain the system of fuel or take steps to assure no fuel spills when pump is removed from system.
4. Remove the compartment containing the fuel hose (if required for access to pump)
5. Disconnect the suction hose and fittings from the pump. Drain as required.
6. Remove the fasteners holding the pump bracket to the frame rail. Lower the pump to the ground.
7. To disconnect the power cord from the pump, remove the 3 fasteners from the electrical coverplate (see above) and disconnect the wire nuts inside. Loosen the locknut on the strain relief and slide it down the power cord. Do not remove. Remove the strain relief grip from the pump and slide it down the power cord. Do not remove.

Great Plains Industries, Inc.

Instructions for Fuel pump replacement

8. Disconnect the discharge hose from the pump. Drain as required.
9. Depending on pump model, disconnect the pump bracket from the pump.
10. Set pump aside for return to GPI.
11. Install new pump.
12. Depending on pump model, reconnect the pump bracket to the pump with the 3 fasteners or 3 nuts. **TORQUE TO 45-60 LB-IN.**
13. Reconnect the discharge hose to the pump. Use Gasolia, Teflon tape or other pipe thread sealing compound approved for use with petroleum fuels.
14. Reconnect the power cord to the pump as shown below. Insert the power cord through the inlet on the back of the pump. Using the wire nuts, connect black wire to black and red wire to red in the pump's electrical cavity. Position the wires inside the electrical cavity and tighten the strain relief grip securely. Tighten the locknut on the strain relief securely. Make sure the surfaces on the electrical cavity are clean and install the electrical coverplate and tighten securely. **TORQUE TO 45-60 LB-IN.**



15. Lift the pump to the frame rail and re-attach the pump bracket to the frame rail. Torque securely.
16. Reconnect the fittings and suction hose to the pump.
17. Replace the compartment containing the fuel hose (if required)
18. Installation complete.

Contact GPI

For additional information, please contact the GPI Customer Service Department at **1-800-835-0113**

Dealer Service Bulletin

February 20, 2006

This Service Bulletin is to advise of a possible problem in fuel station pumps manufactured by GPI, Great Plains Industries, Inc. This problem involves possible inadequate sealing of the pump inlet fitting when installed into the cast aluminum pump housing. This problem can result in fuel leakage at the inlet to housing interface. All evidence suggests that this pump manufacturing error is random and may or may not effect your specific in stock RV's.

OEM and GPI asks that you call Rick Haywood at GPI (PH: 1-800-835-0113) to arrange to receive replacement pumps to exchange or swap out the GPI fuel station pumps currently mounted on effected RV's in your inventory.

GPI will pay you for up to 1.5 hours of your Customer Service time (45 min. each for 2 people) to do this exchange. (GPI will honor your shop labor rate per hour or \$100 per hour which ever is less.) GPI asks that you send the replaced unit back to them freight pre-paid as soon as possible.

Enclosed is a sample copy of a Service Bulletin intended to be mailed by GPI to your Customers/Retail Owners of RV's effected. GPI will ship you replacement units the same day they receive your call requesting units, on all requests received by 3:00 p.m. CST or the next day if received after 3:00 p.m. CST. You are asked to bill GPI directly for your labor and returned pump freight charges. They will process and pay your invoices within a 2 week period.

OEM and GPI want to thank you for your cooperation and apologize for the inconvenience this represents.

Sincerely,

Rick Haywood
GPI Customer Service Manager

Retail Owner Service Bulletin

February 20, 2006 (or whatever date coincides with the mailing)

This Service Bulletin is to advise of a possible problem in fuel station pumps manufactured by GPI, Great Plains Industries, Inc. This problem involves possible inadequate sealing of the pump inlet fitting when installed into the pump housing. This problem can result in fuel leakage at the inlet of the pump. All evidence suggests that this pump manufacturing error is random and may or may not affect your specific RV or fuel station pump.

If you have filled your fuel station tank with fuel, we request that you first park your RV outside in a location where fuel leakage will pose no harm to you or your property. Next locate the fuel station pump on your RV. It will be located in or around the compartment containing the fuel hose and nozzle. Then turn on the pump and let the pump run in bypass for 3 to 5 minutes. Then look under the fuel hose and nozzle compartment to see if you detect fuel leaking or dripping on the ground. Also look to see if fuel is leaking inside your fuel hose and nozzle compartment. It is not necessary to dispense fuel to check for this problem. However, if you choose to test by additionally dispensing fuel, please dispense the fuel back into the appropriate fuel tank or an approved container.

If you do not detect a leak, your RV fuel station should be good and require no further action.

If you detect a fuel leak, leave your RV outside in a location where fuel leakage will cause no harm to you or your property. Call your area RV Dealer and schedule an appointment for a no-charge replacement of the fuel station pump.

If you have never filled your fuel station gas tank with fuel, **DO NOT FILL THE TANK**. Call your area Dealer and schedule a no-charge replacement appointment.

OEM Name and GPI thank you for your cooperation and apologize for the inconvenience this Bulletin represents.

Sincerely,

Rick Haywood
GPI Customer Service Manager

**RV Customers
Contact Information**

ECI

Address:

ECI Metal Fabrication
3281 Grapevine Street
Mira Loma, CA 91752

Contact Info

Gen Mgr.: David Mitchell

PH:

909-460-6111 Ext. 24

JAYCO

Address:

903 South Main Street
Middlebury, IN 46540

Contacts:

David VanderMolen
Technical Research Liaison

PH:

574-825-5861

Starcraft

Address:

538 MICHIGAN STREET
PO Box 458
TOPEKA IN 46571

Contacts:

Joyce Skinner
After Market Service Director

PH:

260-593-2550 ext. 214

Fax: 260-593-2579

jskinner@starcraftrv.com

SunnyBrook RV

Address

201 14th Ave.
PO Box 2001
Middlebury, IN 46540

Contacts

Herman Yoder

PH:

574-825-5250

hlyoder@sunnybrookrv.com

Weekend Warrior

Address:

1190 W. Oleander Ave.
Perris, CA 92571

Contacts:

Brian Atkinson
Corporate Service Director:

PH:

909-579-0353 (ext. 401)

Super Lite

Address:

Contacts:

Brian Atkinson
Corporate Service Director:

PH:

909-579-0353 (ext. 401)

Rage'n

Address:

Contacts:

Brian Atkinson
Corporate Service Director:

PH:

909-579-0353 (ext. 401)