



Polaris Industries Inc.
Product Development Center
7290 Viking Blvd E
Wyoming, MN 55092
T: 651-408-7579
F: 651-408-7605

2006-08-03 10:30

August 3, 2006

National Highway Traffic Safety Administration
Daniel Smith, Administrator for Enforcement
400 Seventh Street, S.W.
Washington, D.C. 20590

Re: 06V-258, 06V-259, 06V-279

Dear Mr. Smith:

Included with this mailing are the following:

573.6 Reports for 06V-258, 06V-259 and 06V-279 originally submitted to Ms. Wallace in July, 2006.

Final copies of the respective Safety Recall Bulletins sent to our dealer network.

Final copies of the respective Consumer Letters sent to consumers of record.

The dates of distribution are as follows:

For 06V-259 (Rear Axle issue)

Safety Recall Bulletin: Posted on our dealer intranet site and sent to Victory Dealers on July 28th, 2006.

Consumer Letter: Sent to consumers of record on August 3rd, 2006.

For 06V-258 (Shift Lever Shaft issue)

Safety Recall Bulletin: Posted on our dealer intranet site and sent to Victory Dealers on July 28th, 2006.

Consumer Letter: Sent to consumers of record on August 3rd, 2006.

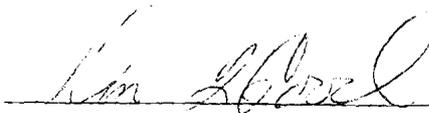
For 06V-279 (Fuel Pump issue)

Safety Recall Bulletin: Posted on our dealer intranet site and sent to Victory Dealers on August 2nd, 2006.

Consumer Letter: Sent to consumers of record on August 3rd, 2006.

The consumer letters for the above three issues have the reimbursement plan language included.

If you have any questions or concerns, please contact me at your earliest convenience.

Signed:  Date: 8-3-06

Don L. Good
Product Compliance Specialist
Polaris Industries Inc.

don.good@polarisind.com
Phone: 651-408-7579
Fax: 651-408-7605



TECHNICAL SERVICE BULLETIN

THE NEW AMERICAN MOTORCYCLE

Date: 7/28/2006

Victory Motorcycle

Bulletin Number: V-06-04

Model Years: 2004 & 2005

Safety Bulletin **Safety Recall** Service Bulletin Service Alert Fax Production Update Kit

Distribution: Owner / Principal Service Manager Sales Manager Parts Manager Technicians

This Service Bulletin is located at www.polarisdealers.com



-Confidential and Proprietary-

SUBJECT: Shift Lever Shaft Weld Failure

AFFECTED MODEL(S):

Model(s) Affected	Model Number(s)	Serial Number(s)
2004 Vegas (F&O)	V04G116; V04G216	5VPGB16#*43 002787 - 005139
2005 Vegas (F&O)	V05G116	5VPGB16#*53 009847 - 009853
2004 Kingpin (F & O)	V04C116; V04C216	5VPCB16#*43 000102 - 005715
2005 Kingpin (F & O)	V05C116	5VPCB16#*53 004381 - 009859
2004 Kingpin / Deluxe	V04CB16C, D, L, or U;	5VPCB16#*43 001746 - 005611
2005 Kingpin / Deluxe	V05CB16C, D, or L	5VPCB16#*53 005619 - 009717
2005 Ness Signature Series Kingpin	V05DC16C, D, or L	5VPDC16#*53 004470 - 008825

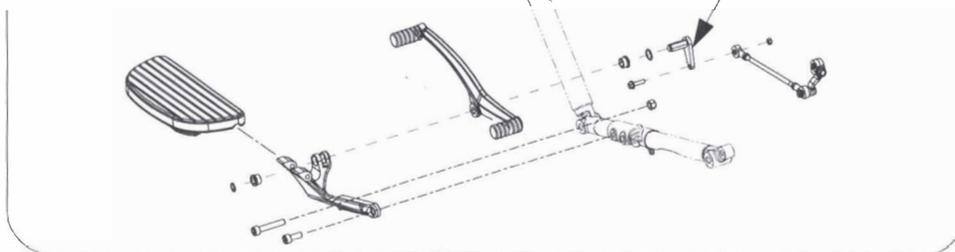
= May be a C (Canada), D (U.S. 49 State), L (California), or U (United Kingdom)
* = Check Digit. This could be either a letter or a number

NOT ALL VEHICLES WITHIN THE VIN RANGE(S) LISTED ABOVE ARE AFFECTED. ALWAYS ENTER THE VIN NUMBER IN UNIT INQUIRY TO SEE IF THIS BULLETIN APPLIES TO AN AFFECTED MODEL.

PURPOSE:

The welded joint on the shift lever shaft may fail, causing the shift pedal to become inoperable. The inability of an operator to shift gears increases the risk of a crash.

(2004-2005 Vegas / Kingpin equipped with floorboards) Shift Lever Shaft



WHAT YOUR DEALERSHIP SHOULD DO:

1. Contact owners of delivered units immediately and make arrangements to perform this warranty repair.
2. Replace the shift shaft lever shaft on all affected vehicles in your inventory following procedure outlined on page 3. DO NOT operate or sell an affected vehicle until this bulletin has been completed.
3. File a warranty claim for affected units immediately after completion of this bulletin. Follow warranty claim filing procedures on page 2.

CUSTOMER NOTIFICATION:

A customer Notification letter 06V-258 (06-176 in Canada) will be sent to registered owners of motorcycles affected by this bulletin. An example of the letter is shown on page 4. In addition to the notification letter sent by Victory, dealers are required to notify owners of motorcycles sold by their dealership, and to make arrangements to perform this bulletin repair immediately.

The information contained within this bulletin is confidential and protected by U.S. and international copyright laws, and is the property of Polaris Industries Inc. This service bulletin is provided for the sole use of authorized Polaris dealers and distributors. This service bulletin is not to be distributed, duplicated, or copied, digitally or otherwise, without the written consent of Polaris Industries Inc. © 2006 Polaris Sales Inc.

PARTS INFORMATION:

PART NUMBER / DESCRIPTION	1014589 / Shift Lever Shaft
QUANTITY	1 per affected unit
DIRECT SHIP FROM VICTORY?	NO
TO BE ORDERED BY DEALERS?	YES
AVAILABILITY	Currently Available

WARRANTY CLAIM INFORMATION:

A single group claim may be submitted listing the complete (17 digit) Vehicle Identification Number for machines with the same model number. File claim type **SB (Service Bulletin)**. **DO NOT PUT MORE THAN ONE MODEL NUMBER ON A CLAIM.** The warranty claim system will automatically enter the parts listed below (Claim Part Numbers). If other parts are found to be necessary while performing this bulletin, contact Victory Technical Service for special authorization.

Service Bulletin #	V-06-04
Claim Type	SB
Labor Allowance	:18 minutes
Claim Part #	(Qty 1) 1014589 Shift Lever Shaft (Qty 1) 7170107 Warranty Decal

SERVICE BULLETIN COMPLETION DECAL:

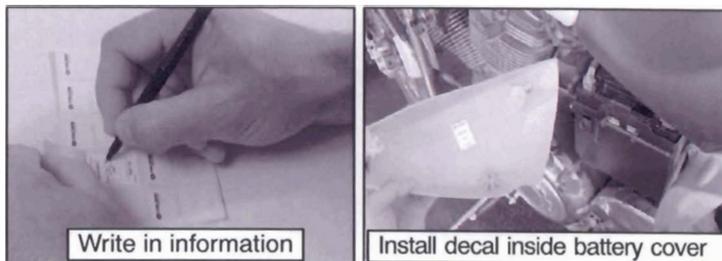
1) Fill out a Service Bulletin Completion Decal, PN 7170107. 2) Clean the surface of the inside of the battery side cover. 3) Remove the decal from the sheet and apply as shown. 4) Peel the adhesive backing off of the *clear* protective outer film of the decal. 5) Press the clear film over the decal.

If you require more decals, order them through normal parts ordering channels.

Sincerely,

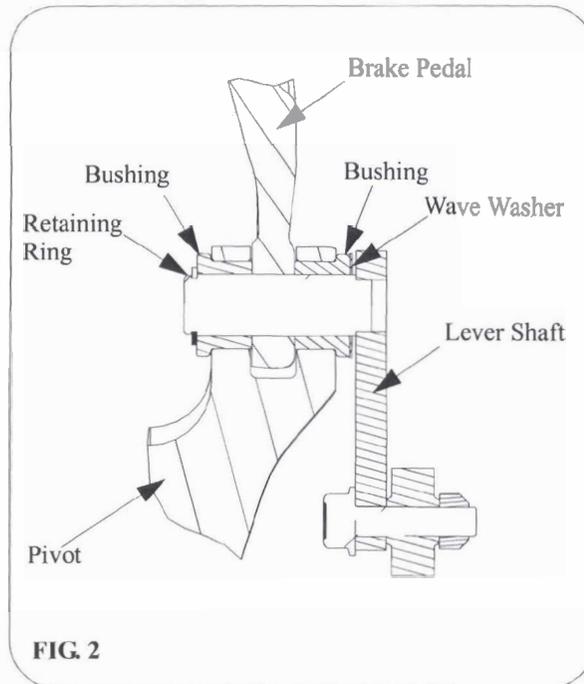
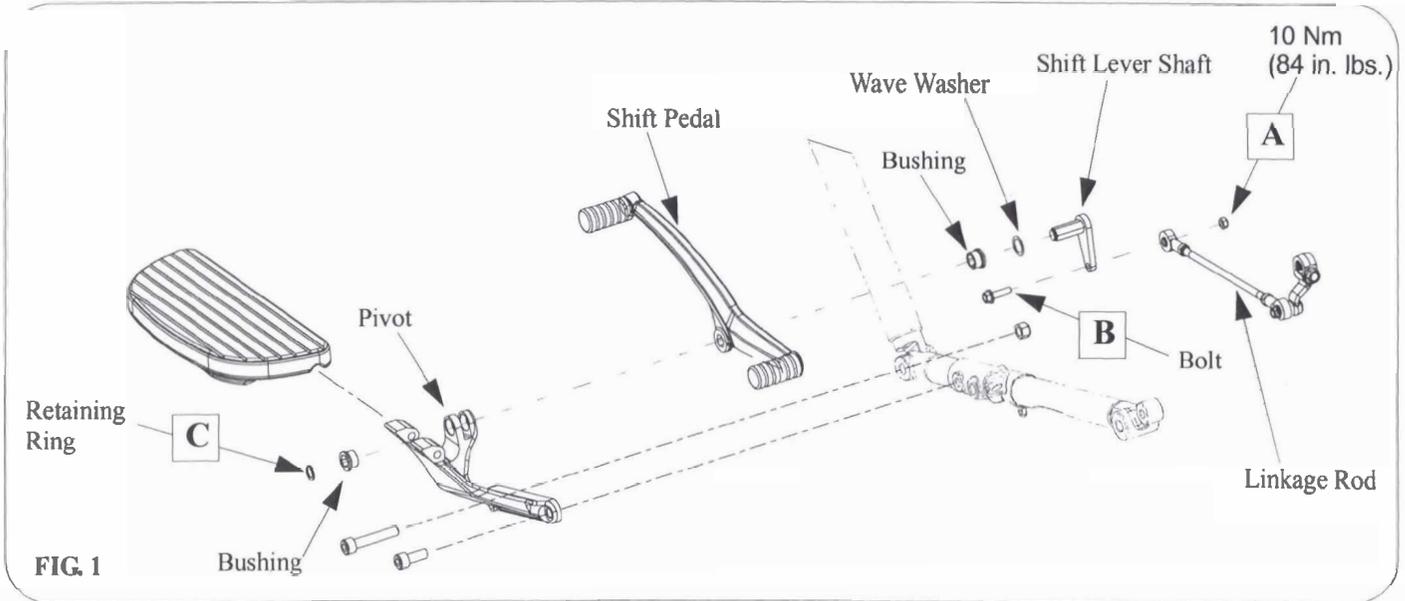


Christopher Wolf
Manager, Service Dealer Development and Warranty



SPECIAL INSTRUCTIONS FOR SHIFT LEVER SHAFT REPLACEMENT:

1. Disconnect linkage rod by removing nut (A) and bolt (B).
2. Remove retaining ring (C).
3. Remove shift lever shaft.
4. Remove wave washer from existing shaft and install on new shaft.
5. Grease pedal bushings and shift pedal and re-assemble as shown. (See Fig. 2.)
6. Install pedal onto pivot and insert new shaft, aligning the flats of shaft with the bushings.
7. Install retaining ring. Be sure ring is fully seated in the groove of new shaft.
8. Install linkage bolt and nut. Torque nut to 10 Nm. (84 in. lbs.).



EXAMPLE OF CONSUMER LETTER 06V-258

Subject: Recall Campaign - Shift Lever Shaft Weld Failure

2004-2005 Victory Vegas®, Kingpin™, Kingpin Deluxe™ & Ness Signature Series Kingpin models.

Warning and Safety Recall Notice 06V-258 USA / 06-176 Canada

Reference: Victory Safety Recall Bulletin V-06-04

PLEASE READ IMMEDIATELY

Dear Victory Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. The Victory Motorcycle Division of Polaris Industries Inc. has decided that a defect which relates to motor vehicle safety exists in some 2004 & 2005 Victory motorcycles. Our records indicate that you have purchased a potentially affected vehicle.

The reason for this recall:

A weld on the shift lever shaft on some 2004 & 2005 Victory models listed above may not meet Victory quality standards and may fail during operation. If the weld fails, the operator cannot shift gears, increasing the risk of a crash.

What Victory and your dealer will do:

To correct this possible defect, your authorized Victory dealer will install a new shift lever shaft. Repairs will be made by an authorized Victory motorcycle dealer at no cost to you. The repair will take approximately twenty minutes to perform, although your dealership may need your motorcycle for a longer period of time depending on the work schedule.

What you should do:

Please call your authorized Victory motorcycle dealer to schedule an appointment. Do not attempt repairs yourself. Repairs must be done only by an authorized Victory motorcycle dealer.

DO NOT OPERATE YOUR MOTORCYCLE UNTIL ALL REPAIRS HAVE BEEN COMPLETED!

While your Victory dealer is in the best position to answer your questions, if you have any questions that your dealer cannot address, or if you are having difficulty obtaining the recall repair outlined in this letter, please contact our Victory Consumer Service Department using the contact information listed below.

If you have had this repair performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. For more information regarding obtaining reimbursement for this please contact the Victory Consumer Service Department using the contact information below. If you no longer own your motorcycle, please call our Consumer Service department using the contact information listed below.

If you believe that the Victory Motorcycle Division of Polaris Industries Inc. has failed to remedy this defect without charge or is unable to do so within a reasonable time, you may submit a complaint to the Administrator of the National Highway Traffic Safety Administration at 400 Seventh Street S.W., Washington, D.C. 20590 or call the toll-free safety hotline at 1-888-327-4236 (TTY: 1-888-424-9153).

Please accept our apologies for any inconvenience this may cause you. Your safety and continued satisfaction with your Victory motorcycle is our primary concern. Thank you for your prompt attention to this matter.

Sincerely,

Polaris Industries Inc.

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days. If you are no longer the owner of the Victory motorcycle indicated by this letter, please contact our Consumer Service department @ 763-417-8650 so we may update our records. Or write to us at:

Polaris Industries Inc.
Consumer Service Department
2100 Highway 55
Medina, MN 55340-9962
Telephone: (763) 417-8650

Ref: V0604

The information contained within this bulletin is confidential and protected by U.S. and international copyright laws, and is the property of Polaris Industries Inc. This service bulletin is provided for the sole use of authorized Polaris dealers and distributors. This service bulletin is not to be distributed, duplicated, or copied, digitally or otherwise, without the written consent of Polaris Industries Inc. © 2006 Polaris Sales Inc.