

**SAFETY RECALL NOTICE**

**UPPER STEERING SHAFT COUPLING BOLT**

**CAMPAIGN NO. 18V-075 (LATER MODELS) - OCTOBER 2018**

Dealer Principle	Service Manager	Service Advisor	Technician	Technician

*Hand signed below*

**TO: ALL LAMBORGHINI DEALERS**  
**FROM: Lamborghini Technical Services**  
**SUBJECT: LAMBORGHINI SAFETY RECALL CAMPAIGN N° 03V-375**  
**( L147.R-01.03US)**  
**DATE: 10/XX/03**  
**VEHICLE: 2002 - 2003 LAMBORGHINI MURCIÉLAGO – UPPER STEERING**  
**SHAFT COUPLING BOLT**

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**ATTENTION - DEALER PRINCIPAL**

**THIS NOTICE IS SENT TO YOU IN ACCORDANCE WITH THE REQUIREMENTS  
OF THE NATIONAL TRAFFIC AND MOTOR VEHICLE SAFETY ACT.**

Automobili Lamborghini, S.p.A. (**LAMBORGHINI**) has determined that a defect which relates to motor vehicle safety exists in the early production 2002 to 2003 Murciélago models.

The Upper Steering Column Shaft Coupling could separate from the Steering Input Shaft because the upper steering coupling bolt may not be properly tightened onto the steering shaft.

The owner is being directed to contact any authorized **LAMBORGHINI Dealer** for an appointment to receive this inspection/adjustment.

**Dealers are to follow the attached procedures and instructions carefully.**

**PLEASE NOTE:**

**CORRECT ANY VEHICLES IN STOCK BEFORE DELIVERY**

Federal law requires dealers to complete any outstanding safety recall service **BEFORE** any vehicle is delivered to the buyer or lessee. Violation of this requirement by a dealer could result in a civil penalty.

**ALL LAMBORGHINI SERVICE PERSONNEL SHOULD READ AND INITIAL  
THIS DOCUMENT**

**RECALL CAMPAIGN NO. 03V-375 (L147.R-01.03US)**

**SUBJECT:** Recall Campaign No. L147.R-01.03US  
Lamborghini Murciélago  
Upper steering column shaft coupling bolt

**VEHICLES:** Lamborghini Murciélago, Model Year 2002 2003,  
beginning with VIN ZA9BC10U72LA12049 to  
ZA9BC10U23LA12607 and ZHWBU16M73LA00609 to  
ZHWBC16MX3LA00758 – Total 222 Vehicles

**CONDITION:** The Upper Steering Column Shaft Coupling could  
separate from the Steering Column Shaft because the  
locking bolt may not be properly tightened.

**REMEDY:** Re-torquing of the Upper Steering Coupling Bolt.

**SPECIAL TOOLS:** Properly calibrated 3/8 inch drive torque wrench.

**PARTS:** No replacement parts are required.

**LABOR:** Operation No. L147.R-01.03  
Time 1.0 hour

**REIMBURSEMENT:** On receipt of a properly completed warranty claim

<b>Model Code:</b>	147
<b>Cost Code:</b>	80
<b>Component Code:</b>	43313
<b>Problem Code:</b>	220
<b>Work Performed:</b>	Recall Camp. No. L147.R-01.03US
<b>Labor Code:</b>	tbd
<b>Labor Time:</b>	1.0

**INSTRUCTIONS FOR UPPER STEERING SHAFT COUPLING BOLT TORQUE  
VERIFICATION**

Procedure: L147.R-01.03  
Operation: Tightening torque verification

- 1.1 Remove the lower cover (13) removing the attaching screws (6) and (8) referring to Figure 1.

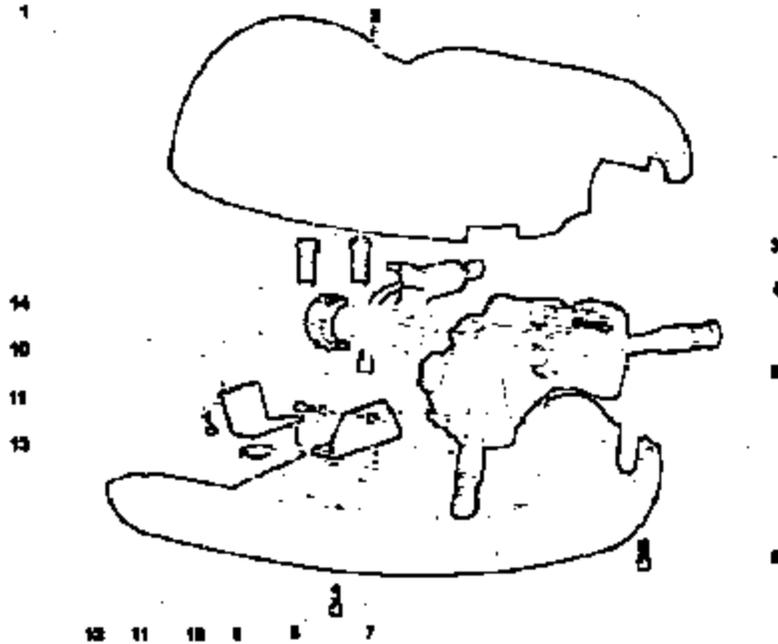


Fig. 1

- 1.2. Proceed from underneath the steering column, locate the Upper Steering Shaft Coupling Bolt referring to Fig. 2.

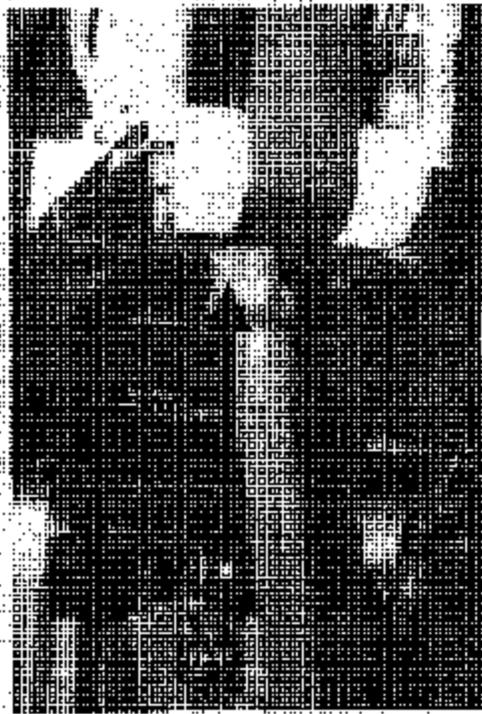


Fig. 2

- 1.3. Tighten the bolt (A) of the Upper Steering Shaft Coupler show in Fig. 3 between the steering shaft and the steering column using a torque wrench to 27 Nm or 20 ft.lb. (with a tolerance of 15%).

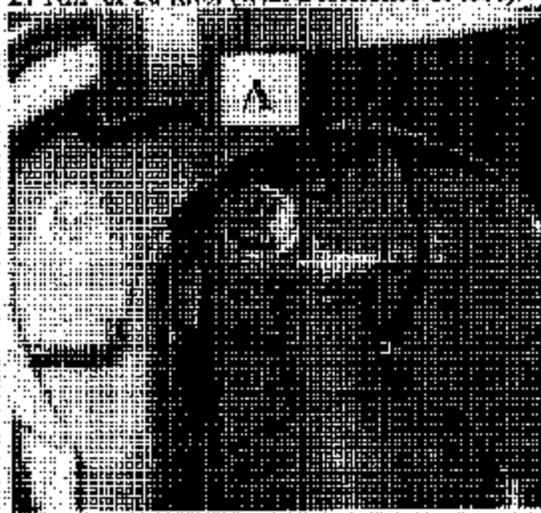


Fig. 3

- 1.4 After tightening the bolt, mark with yellow paint. See Fig. 3.
- 1.5 Install Recall Completion Sticker on lower side of driver's door above VIN Conformity label.

**Owner Notification Letter:**

VIN # ZXXXXXXXXXX

Date.....

Mr. John Doe  
1 Main Street  
Anywhere, USA 00000

**LAMBORGHINI  
SAFETY RECALL CAMPAIGN  
No. 03V-375**

Dear Sir or Madam:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Automobil LAMBORGHINI S.p.A. (LAMBORGHINI) has decided that a defect which relates to motor vehicle safety exists in certain model year 2002-2003 LAMBORGHINI Murcielago vehicles. The upper steering column shaft bolt may have been installed with an improper tightening. The torque of the bolt was not certified. As a result of this, the upper steering column shaft coupling could separate from the steering shaft during operation of the vehicle.

LAMBORGHINI will remedy this Defect FREE OF CHARGE by adjusting - if necessary - the torque of the the steering shaft screw to factory specifications.

Please call immediately to make an appointment for an inspection at the LAMBORGHINI dealer most convenient for you.

**UNTIL YOUR VEHICLE IS INSPECTED WE SUGGEST THAT YOU DRIVE YOUR VEHICLE CAREFULLY.**

LAMBORGHINI's program to remedy this defect consists of :

- a. Inspection of the torque of the steering shaft screw

- b. The screw will be re-torqued to factory specification
- c. Mark the steering shaft bolt with yellow paint.
- d. Installation of the Sticker - "Completed – Recall 03V-375"
- e. The vehicle is road tested and returned to the you

If, for any reason, you cannot conveniently arrange to bring your vehicle to an authorized LAMBORGHINI dealer, please call Lamborghini Technical Services (LTS) at 1-781-788-0600 (ask for the Recall Coordinator, Mr. Kenneth W. McCay), and we will try to make special arrangements to have your vehicle inspected.

This inspection and/or adjustment repair should take approximately 1 hour. If you have any difficulty and/or complaint that cannot be resolved by the Recall Coordinator or if Lamborghini Technical Services or the dealer has failed or is unable to remedy the defect without charge within 60 days after the vehicle has been delivered to the dealer for inspection, you may submit a written complaint to the Administrator of the National Highway Traffic Safety Administration, Room 5321, 400 Seventh Street, S.W., Washington, D.C. 20590, or call the toll-free Auto Safety Hot Line at 1-888-327-4236.

If you are the Lessor [\*1] of the vehicle, it is your obligation under Federal law to provide the lessee of the vehicle to which this notification letter refers with a copy of this letter. You must also maintain a record which identifies the lessee to whom you sent a copy of this letter, the date you sent the letter, and the Vehicle Identification Number of the vehicle that you have leased to that lessee and to which this notification applies.

We regret any inconvenience this Recall Campaign might cause you, but we urge you to take advantage of this opportunity to have your vehicle inspected and, if necessary, repaired so that you may continue to safely enjoy your LAMBORGHINI vehicle.

Sincerely,

Kenneth W. McCay  
President  
Lamborghini Technical Services

[\*1] "Lessor" means a person or entity that is the owner, as reflected on the vehicle's title, of any five or more leased vehicles, as of the date of notification by the manufacturer of the existence of a safety related defect in one or more of the leased motor vehicles.

[Envelope Format]

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**LAMBORGHINI TECHNICAL SERVICES, Inc.**  
578 West Street  
Weston, Mass. 98786

Mr. John Doe  
1 Main Street  
Anywhere, N.Y. 12345

**SAFETY RECALL NOTICE**

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