



TECHNICAL SERVICE BULLETIN

THE NEW AMERICAN MOTORCYCLE™

Date: 9/24/2003

Victory Motorcycle

Bulletin Number: **V-03-06**

Model Years: **2003**

Safety Bulletin Safety Recall Service Bulletin Service Alert Fax Production Update Kit

Distribution: Owner / Principle Service Manager Sales Manager Parts Manager Technicians

This Service Bulletin is located at www.polarisdealers.com



-Confidential and Proprietary-

SUBJECT: FUEL LEAK AT FUEL TANK VENT FITTING

PURPOSE: The Victory Motorcycle Division of Polaris Industries Inc. has decided that the fuel tank vent fitting located on the bottom of the fuel tank may crack, allowing fuel to leak from the fuel tank on the 2003 Vegas™ models listed on page 4. Fuel leakage around the fitting creates the potential for a fire. A replacement fuel tank and hardware kit will be shipped directly to your dealership for each affected model you received according to our records. This bulletin applies to U.S. 49 State and Canada models only. California and U.K. models are not affected by this bulletin.

MODEL(S) AFFECTED:

2003 Model(s) Affected	Model Number(s)	Vehicle Identification Number (VIN) Range
2003 Vegas™ (49 State Models)	V03G118	SEE LIST OF AFFECTED VEHICLES ON PAGE 4. "D" in the eighth position of the VIN designates a 49 State model.
2003 Vegas™ (Canada)	V03G118	SEE LIST OF AFFECTED VEHICLES ON PAGE 4. "C" in the eighth position of the VIN designates a Canada model.

WHAT YOU MUST DO:

- 1) Replace the fuel tank with new (non-vented) tank and remove existing vent hose. Plug the open vent hose at the "Y" fitting (located under the left side cover) using plug (PN 5411838) supplied in the kit. Follow instructions included with the hardware kit and refer to the Victory Vegas™ Service Manual PN 9918371 as required. Install a new (vented) fuel cap from kit on new tank.
- 2) Perform this Safety Recall Bulletin on all affected motorcycles in your inventory. DO NOT deliver an affected Vegas™ motorcycle until this bulletin has been completed.
- 3) File a warranty claim following Warranty Claim Filing procedures listed on page 2 of this bulletin.
- 4) 2003 Vegas fuel tanks ordered as a service / replacement part are also affected by this bulletin and must be replaced. Review the SERVICE PARTS AFFECTED section on page 2 of this bulletin and follow instructions provided.

CUSTOMER NOTIFICATION:

A customer notification letter 03V-337 (U.S.) or 03-221 (Canada) will be sent to registered owners of 2003 Victory Vegas™ motorcycles with a VIN listed on page 4. A facsimile of the customer letter is shown on page 3. In addition to the notification letter sent by the Victory Motorcycle Division of Polaris Industries Inc., dealers are required to notify the owners of motorcycles sold by their dealership, and to make arrangements to perform this warranty repair immediately.

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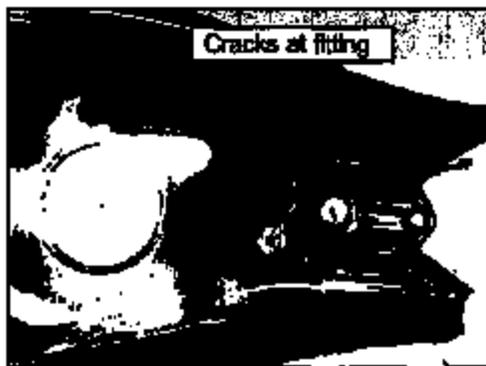
WARRANTY CLAIM INFORMATION:

Safety Recall Number	V-03-06
Claim Type	File Warranty Claim Type SB for both registered units and units in your inventory.
Labor Allowance	Enter 1:45 hrs. in the labor area for each Vegas™ repaired.
Warranty Claim Special Instructions	A single group claim using the claim type SB (Service Bulletin) may be submitted listing the serial number and date of repair for all machines with the same model number. DO NOT PUT MORE THAN ONE MODEL NUMBER ON A CLAIM.
Claim Part #	Enter (1) 0000605 and (1) 7170107 bulletin completion decal in the parts area of the warranty claim. Do not list the direct-shipped parts on the bulletin. They were shipped free of charge.

PARTS REQUIRED: A fuel tank and hardware kit (with instructions) will be shipped directly to your dealership. Parts for this repair will begin shipping the week of October 6th.

IMPORTANT NOTE! The Vehicle Identification Number of the affected vehicle is printed on the address label of each fuel tank shipped to your dealership.

SERVICE PARTS AFFECTED: Any Vegas fuel tank ordered as a service part is affected and must be removed from inventory immediately. If a fuel tank was ordered and installed on a vehicle, replaced under warranty, or sold to a customer over the counter by your dealership, please check your records and contact the owner immediately to arrange fuel tank replacement.



Fuel Tank Address Label

Your Dealership Name
Your Dealership Address
5VPGB16 *****

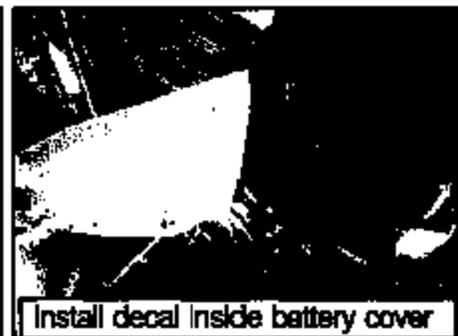
VIN of affected vehicle

BULLETIN COMPLETION DECAL:

After completion of this bulletin, fill out a service bulletin completion decal (P/N 7170107) and install on the inside of left side cover as shown.

Sincerely,

Karl Iverslie
Manager, Technical Service & Warranty



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Polaris Sales Inc.



THE NEW AMERICAN MOTORCYCLE

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2100 Hwy 55
Medina, Minnesota 55340
Phone: 763-542-0500
Fax: 763-542-0599

Warning and Recall Notice 03V-337 (U.S.) or 03-221 (Canada)

EXAMPLE OF LETTER SENT TO OWNERS

Dear Victory Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act or Canada Motor Vehicle Safety Act.

The Victory Motorcycle Division of Polaris Industries Inc. has decided that a defect which relates to motor vehicle safety exists in some model year 2003 Victory Vegas™ motorcycles. Our records indicate that you have purchased one of the potentially affected units.

The fuel tank vent fitting located on the bottom of the fuel tank may crack and allow fuel to leak from the tank, creating the potential for a fire.

The repair will consist of fuel tank replacement. Repairs will be made by an authorized Victory motorcycle dealer at no cost to you. The repair will take approximately one hour and forty five minutes to perform, although your dealership may need your motorcycle for a longer period of time depending on their work schedule.

Upon receipt of this recall notice, please call your authorized Victory motorcycle dealer to schedule an appointment. Do not attempt repairs yourself. Repairs must be done only by an authorized Victory dealer.

While your Victory dealer is in the best position to answer your questions, if you have any questions that your dealer cannot address, you may call our Consumer Service Department at: (763) 417-8650 (U.S.) or (204) 925-7100 (Canada).

We are sorry for this inconvenience; however, in the interest of your safety, it is very important that you arrange for this repair as soon as possible.

Please accept our apologies for any inconvenience this may cause you.

Sincerely,

VICTORY MOTORCYCLE DIVISION OF POLARIS INDUSTRIES INC.

Karl Iversile
Manager, Technical Service & Warranty

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days. If you are no longer the owner of the Victory motorcycle indicated by this letter, please contact our Consumer Service Department @ 763-417-8650 so we may update our records. Or write to us at:

Polaris Industries, Inc.
Consumer Service Department
2100 Highway 55
Medina, MN 55340-9962

REF: V0306

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LIST OF AFFECTED VEHICLES: V-03-06

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A VIN listed below is printed on the address label of each fuel tank shipped to your dealership.

5VPGB16D13 3004281	5VPGB16D53 3004395	5VPGB16D83 3004441
5VPGB16D33 3004282	5VPGB16D73 3004401	5VPGB16DX3 3004442
5VPGB16D53 3004283	5VPGB16D93 3004402	5VPGB16D13 3004443
5VPGB16D73 3004284	5VPGB16D03 3004403	5VPGB16D33 3004444
5VPGB16D93 3004285	5VPGB16D23 3004404	5VPGB16D93 3004450
5VPGB16D63 3004287	5VPGB16D43 3004405	5VPGB16D43 3004453
5VPGB16D73 3004288	5VPGB16D83 3004406	5VPGB16D63 3004454
5VPGB16D93 3004289	5VPGB16D83 3004407	5VPGB16DX3 3004456
5VPGB16C73 3004339	5VPGB16DX3 3004408	5VPGB16D13 3004457
5VPGB16C83 3004341	5VPGB16D13 3004409	5VPGB16D33 3004458
5VPGB16C93 3004343	5VPGB16DX3 3004411	5VPGB16D63 3004459
5VPGB16C03 3004344	5VPGB16D13 3004412	5VPGB16D13 3004460
5VPGB16D93 3004352	5VPGB16D93 3004413	5VPGB16D33 3004461
5VPGB16D33 3004363	5VPGB16D03 3004417	5VPGB16D63 3004462
5VPGB16D73 3004366	5VPGB16D23 3004418	5VPGB16D73 3004463
5VPGB16D93 3004366	5VPGB16D43 3004419	5VPGB16D83 3004464
5VPGB16D03 3004367	5VPGB16D03 3004420	5VPGB16D03 3004465
5VPGB16D23 3004368	5VPGB16D23 3004421	5VPGB16D23 3004466
5VPGB16D43 3004369	5VPGB16D43 3004422	5VPGB16D43 3004467
5VPGB16D03 3004370	5VPGB16DX3 3004425	5VPGB16D63 3004468
5VPGB16D33 3004377	5VPGB16D13 3004426	5VPGB16D63 3004469
5VPGB16D53 3004376	5VPGB16D33 3004427	5VPGB16D43 3004470
5VPGB16D73 3004379	5VPGB16D53 3004428	5VPGB16D93 3004471
5VPGB16D73 3004382	5VPGB16D73 3004429	5VPGB16D83 3004472
5VPGB16D93 3004383	5VPGB16D73 3004432	5VPGB16DX3 3004473
5VPGB16D03 3004384	5VPGB16D93 3004433	5VPGB16D13 3004474
5VPGB16D23 3004385	5VPGB16D03 3004434	5VPGB16D33 3004475
5VPGB16D43 3004386	5VPGB16D23 3004435	5VPGB16D53 3004476
5VPGB16D83 3004387	5VPGB16D43 3004436	5VPGB16D73 3004477
5VPGB16D63 3004390	5VPGB16D63 3004437	5VPGB16D93 3004478
5VPGB16DX3 3004392	5VPGB16D83 3004438	5VPGB16D03 3004479
5VPGB16D13 3004393	5VPGB16DX3 3004439	5VPGB16D73 3004480
5VPGB16D33 3004394	5VPGB16D63 3004440	5VPGB16D63 3004485

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