



TO: Winnebago Industries, Inc. Dealers

SUBJECT: Campaign #118 – View®/Navion® Seat Belt Anchorage

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle which is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time.

If the condition is not adequately repaired within a reasonable time, the owners may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation.

To avoid having to provide these burdensome solutions, every effort must be made to promptly schedule an appointment with each owner and to repair their vehicle as soon as possible. As you will see in reading the enclosed copy of the letter which is being sent to owners, the owners are being instructed to contact Winnebago Industries, Inc. if you do not remedy the condition within five days of the mutually agreed upon service date. If the condition is not remedied within a reasonable time, they are instructed on how to contact the National Highway Traffic Safety Administration.

REASON FOR THIS RECALL

Winnebago Industries, Inc. has decided a noncompliance with Federal Motor Vehicle Safety Standard No. 210 exists with the dinette area seat belts. In a collision, stress can cause the attachment to tear and allow the anchor to separate from the body of the vehicle. The safety belt may not protect an occupant in the event of a vehicle crash. These motor homes were manufactured from March 18, 2005 through July 19, 2010.

OWNER NOTIFICATION

Owners will be notified of this campaign on their vehicles by Winnebago Industries, Inc. For all units in your inventory, the notification will be mailed to you. **DO NOT DELIVER TO A CUSTOMER ANY SUBJECT UNIT UNTIL CORRECTIVE ACTION HAS BEEN TAKEN.** Enclosed is a list of vehicles shipped to you.

DEALER CAMPAIGN RESPONSIBILITY

Dealers are to service all vehicles subject to this campaign at no charge to owners regardless of mileage, age of vehicle, or ownership from this time forward.

Whenever a vehicle subject to this campaign is taken into new or used vehicle inventory or it is in your dealership for service in the future, you should take the steps necessary to be sure the campaign correction has been made before reselling or releasing the vehicle. Owners of vehicles recently sold from your new vehicle inventory are to be contacted by the dealer and arrangements made to make the required correction according to instructions contained in this campaign.

RP135 US/3

INSTRUCTION TO PERFORM CAMPAIGN #118

Affected Models:

2006 and 2007 Winnebago View and Itasca Navion (Models 523J).
2008 through 2011 Winnebago View and Itasca Navion (Models 524J).

Repair Procedure:

Refer to instruction sheet for addition of the seat belt anchorage bolt(s).

Parts Information:

To minimize any inconvenience to your customers, we strongly encourage you to promptly order part kits for the vehicles on the attached list. This will ensure you have adequate inventory for your customers. Order the following Part Kit from Winnebago Industries® using the WIN NET system. You will be placing the order as a recall order. You will need the recall dealer number and the Winnebago Industries serial number of the affected vehicle to place the order.

Dealer Number: 7688

Quantity	Part Description	Winnebago Industries Part Number
1	Instruction Sheet	RC7688-11-718
2	½" x 2½" Grade 5 Carriage Bolts	
4	½" Hex Nuts w/Nylon Insert	

REIMBURSEMENT

When the service has been completed, submit the labor amount and labor operation number listed below. Your repair order must be properly signed by both the dealer and the owner.

	<u>OPERATION NUMBER</u>	<u>TIME ALLOWANCE</u>
Add one seat belt anchorage (2010 and 2011 models) - OR -	<u>24180101</u>	<u>.6 hr.</u>
Add two seat belt anchorages (2006 through 2009 models)	<u>24180201</u>	<u>.9 hr.</u>

Thank you for your cooperation.

Winnebago Industries, Inc.
Forest City, Iowa 50436

RP135 US/4

Enclosures



INSTRUCTIONS TO PERFORM CAMPAIGN 118

Models Affected:

- Certain 2006/2007 Model 523J and 2008/2009/2010/2011 Model 524J Winnebago View® and Itasca Navion® motor homes equipped with standard dinette.

These motor homes were manufactured from March 18, 2005 through July 19, 2010.

2006 through 2009 model years – both forward and rear facing dinette seat belts
2010 and 2011 model years – forward facing dinette seat belts only

Tools Required:

- Impact Air Wrench or Ratchet
- ¾" Deep Socket
- ¼" Drill Bit
- 5/8" Drill Bit
- Drill or Screw Gun
- Blade Knife
- Pry Bar

Kit Includes:

- (2) ½" x 2½" Grade 5 Carriage Bolts
- (4) ½" Hex Nuts w/Nylon Insert
- Instructions

Procedure:

Install additional seat belt anchorage bolt(s).

1. Extend left-hand slideout room.
2. Remove dinette seat cushions and bench board on forward facing dinette seat to access seat belt bolt assemblies.
3. Using a ¾" socket, remove the center nut from the bolt assembly, then remove outboard seat belt and lay aside. See Photo A.



4. Install nut (from the kit) onto the center seat belt bolt assembly. Finger-start nut and tighten with $\frac{3}{4}$ " socket until fully seated. See Photo B.



5. Using a blade knife, cut out a 2" x 2" section of carpet, centered 4" outboard from the center seat belt bolt assembly. See Photo C.



6. Place a straight-edge along front edge of seat belt bolts and using a writing utensil, draw a straight line over carpet cut-out. See Photo D.



7. Mark location on floor 4" outboard from existing center seat belt bolt assembly, keeping it in line with existing bolts. Mark location point $\frac{1}{4}$ " rearward from line, thereby ensuring the hole to be drilled will be directly in line with the existing seat belt anchorage bolt holes. See Photo E.



8. Using a drill or screw gun and 1/4" drill bit, place vertically on previously marked location (4" outboard from center seatbelt bolt assembly) and drill hole through slideout room floor. See Photos F and G.



9. Using a drill or screw gun and 5/8" drill bit, place vertically on previously drilled hole and drill larger hole through slideout room floor. See Photos H and I.



10. It may be necessary to finish drilling the 5/8" hole from the underside of the slideout room. See Photo J.



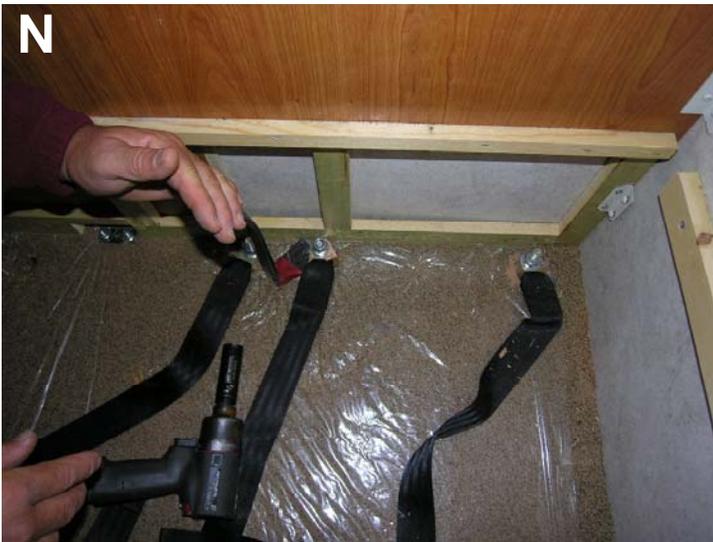
11. Have an assistant insert and hold carriage bolt (from the kit) up through the previously drilled hole underneath the slideout room, ensuring it is accessible from inside the coach. See Photos K and L.



12. Install outboard seat belt (that was previously set aside in Step 3) to the newly installed carriage bolt. Finger-start nut (from the kit) onto the carriage bolt. See Photo M.



13. Using a pry bar, lift up on new seat belt bolt assembly to hold snug. Tighten with $\frac{3}{4}$ " socket until fully seated. See Photos N and O.



14. Check the underside of the slideout room floor and ensure the carriage bolt has drawn snug to the floor, eliminating the possibility of interference when the slideout room is retracted. See Photo P.



15. Installation complete. See Photo Q.



16. Reinstall dinette bench board and cushions, ensuring seat belts are accessible and ready for use. See Photo R.



17. Repeat Steps 2 through 16 on opposite dinette seat for all 2006 through 2009 models.

18. Retract slideout room.