



INSTRUCTIONS TO PERFORM CAMPAIGN 118

Models Affected:

- Certain 2006/2007 Model 523J and 2008/2009/2010/2011 Model 524J Winnebago View® and Itasca Navion® motor homes equipped with standard dinette.

These motor homes were manufactured from March 18, 2005 through July 19, 2010.

2006 through 2009 model years – both forward and rear facing dinette seat belts
2010 and 2011 model years – forward facing dinette seat belts only

Tools Required:

- Impact Air Wrench or Ratchet
- ¾" Deep Socket
- ¼" Drill Bit
- 5/8" Drill Bit
- Drill or Screw Gun
- Blade Knife
- Pry Bar

Kit Includes:

- (2) ½" x 2½" Grade 5 Carriage Bolts
- (4) ½" Hex Nuts w/Nylon Insert
- Instructions

Procedure:

Install additional seat belt anchorage bolt(s).

1. Extend left-hand slideout room.
2. Remove dinette seat cushions and bench board on forward facing dinette seat to access seat belt bolt assemblies.
3. Using a ¾" socket, remove the center nut from the bolt assembly, then remove outboard seat belt and lay aside. See Photo A.



4. Install nut (from the kit) onto the center seat belt bolt assembly. Finger-start nut and tighten with $\frac{3}{4}$ " socket until fully seated. See Photo B.



5. Using a blade knife, cut out a 2" x 2" section of carpet, centered 4" outboard from the center seat belt bolt assembly. See Photo C.



6. Place a straight-edge along front edge of seat belt bolts and using a writing utensil, draw a straight line over carpet cut-out. See Photo D.



7. Mark location on floor 4" outboard from existing center seat belt bolt assembly, keeping it in line with existing bolts. Mark location point $\frac{1}{4}$ " rearward from line, thereby ensuring the hole to be drilled will be directly in line with the existing seat belt anchorage bolt holes. See Photo E.



8. Using a drill or screw gun and 1/4" drill bit, place vertically on previously marked location (4" outboard from center seatbelt bolt assembly) and drill hole through slideout room floor. See Photos F and G.



9. Using a drill or screw gun and 5/8" drill bit, place vertically on previously drilled hole and drill larger hole through slideout room floor. See Photos H and I.



10. It may be necessary to finish drilling the 5/8" hole from the underside of the slideout room. See Photo J.



11. Have an assistant insert and hold carriage bolt (from the kit) up through the previously drilled hole underneath the slideout room, ensuring it is accessible from inside the coach. See Photos K and L.



12. Install outboard seat belt (that was previously set aside in Step 3) to the newly installed carriage bolt. Finger-start nut (from the kit) onto the carriage bolt. See Photo M.



13. Using a pry bar, lift up on new seat belt bolt assembly to hold snug. Tighten with $\frac{3}{4}$ " socket until fully seated. See Photos N and O.



14. Check the underside of the slideout room floor and ensure the carriage bolt has drawn snug to the floor, eliminating the possibility of interference when the slideout room is retracted. See Photo P.



15. Installation complete. See Photo Q.



16. Reinstall dinette bench board and cushions, ensuring seat belts are accessible and ready for use. See Photo R.



17. Repeat Steps 2 through 16 on opposite dinette seat for all 2006 through 2009 models.

18. Retract slideout room.