Service Bulletin No. 341B

MODEL	TYPE	SECTION/GROUP	DATE
D Series Coaches	Field Change Program	22 – Wheelchair	April 06, 2010

SUBJECT: RICON STOW LOCK

CONDITIONS:

THIS BULLETIN SUPERSEDES SERVICE BULLETIN 341 IN ITS ENTIRETY.

Ref. NHTSA Recall No.: 10V–087

Ref. Transport Canada Recall No.: 10–067

Customer Complaint:

Customers may experience the Ricon wheelchair lift (WCL) sliding outward and potentially breaking through the baggage bay cassette door and extending outside the coach.

Cause:

The Ricon WCL may experience a failure of the roll pin that Ricon designed to secure the primary drive chain sprocket to the intermediate shaft. If this occurs, the output driveshaft is no longer connected to the drive mechanism and the WCL can then move freely in or out of the structure due to the lack of a secondary locking mechanism in the Ricon WCL design. A second potential failure mode is when the operator deploys the WCL manually. In manual mode, the operator must disengage the mechanical drive mechanism by rotating a release shaft. This action disengages the output driveshaft pinion gears from the gear rack so that the operator can pull and push the WCL out of and into the storage structure manually.

Normally when the operator manually stows the lift, the drive mechanism re–engages automatically. This automatic engagement occurs when a pin connected to the release shaft moves over a reset ramp that rotates the release shaft and re–engages the driveshaft pinion gears to the gear rack. If the reset ramps are not adjusted properly or it the pin is broken, the drive mechanism may not re–engage and the WCL will be able to move freely in or out of the structure due to the lack of a secondary locking mechanism in the Ricon WCL design. If either of the two foregoing failure modes occur, the Ricon WCL may slide unrestrained on its rollers in the storage structure, potentially breaking through the cassette door and extending beyond the outside of the door when the coach is in motion, particularly when the coach is making a left turn.

Corrective Action:

MCI strongly encourages customers to install the parts referenced in this bulletin to stow lock the wheelchair lift, preventing it from unintended deployment.

The coaches that need to be retrofitted are the 102D3, 102DL3, D4000, D4000N, D4500 and D4505 model coaches with the VIN's listed in Appendix A hereto.

Parts

Qty.	New P/N	Description
1	22-01-1944	Kit, Stow Lock, Ricon
		Kit Contents Are:
1	22-01-1945	Striker Plate
2	22-01-1946	Flat Washer
2	22-01-1947	Lock Washer
2	22-01-1948	Bolt
1	22-01-1949	Stow Lock Assembly
2	22-01-1950	Flat Washer
2	22-01-1951	Lock Washer
2	22-01-1952	Bolt
1	22-01-1953	Harness and Clamps
1	22-01-1954	Grommet
1	22-01-1955	Drill Template
a/r	21-7212-18	Loctite, Blue

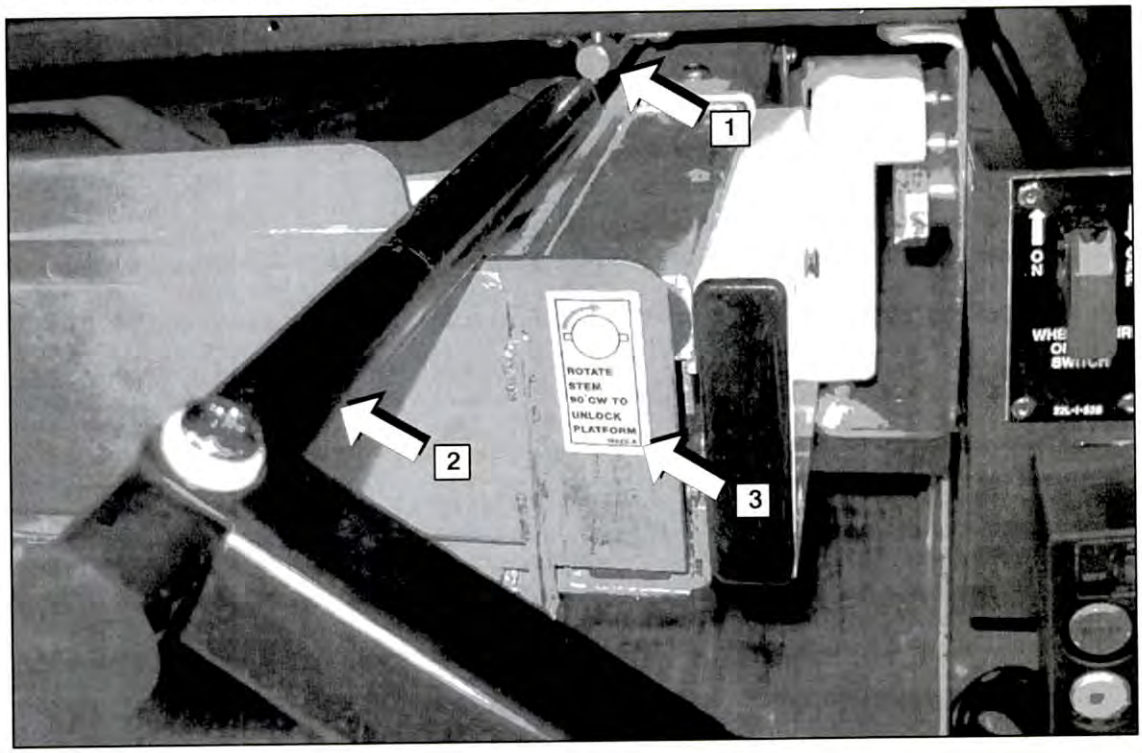
Service Procedure:

⚠ WARNING

Read this entire procedure before beginning work.

Use Safe Shop Practices At All Times.

1. Turn the main battery disconnect switch to the OFF position. Chock both sides of the tires.
2. Open the curbside, #1 and 2 baggage bay compartment doors. Install the positive lock pins to secure the baggage bay compartment doors.
3. Locate the wheelchair lift control box in baggage bay compartment #1. Open the access door and remove the pump handle (refer to Figure 1).
4. In baggage bay compartment #2, locate the keyed release shafts (stem) behind the cutouts on both sides of the front rollstop. Using the pump handle, rotate both keyed release shafts as shown in the decal on the front of the rollstop to unlock the platform (refer to Figure 1).
5. With one person at each side of the lift, carefully pull the platform out eighteen inches. Return the pump handle to the wheelchair lift control box in baggage bay compartment #1. Close the control box door.



ITEM	DESCRIPTION
1	Keyed release shaft (stem)
2	Pump handle
3	Decal

Figure 1.

6. Locate the pendant bracket assembly (refer to Figure 2).

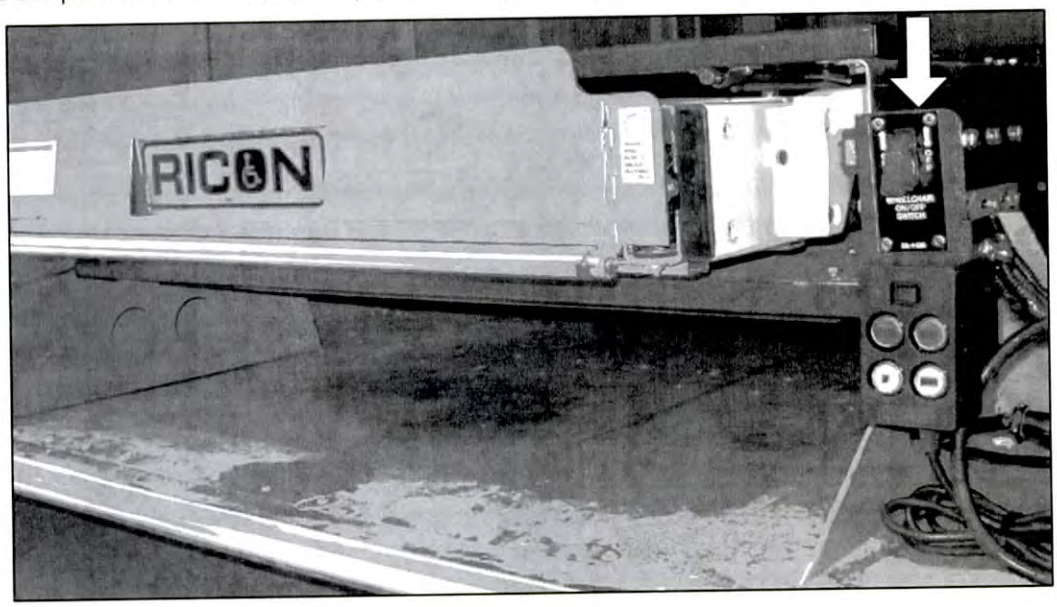


Figure 2.

7. Remove and discard the pendant bracket assembly mounting hardware. Carefully place the pendant bracket assembly aside to be re–installed at a later step in this procedure.

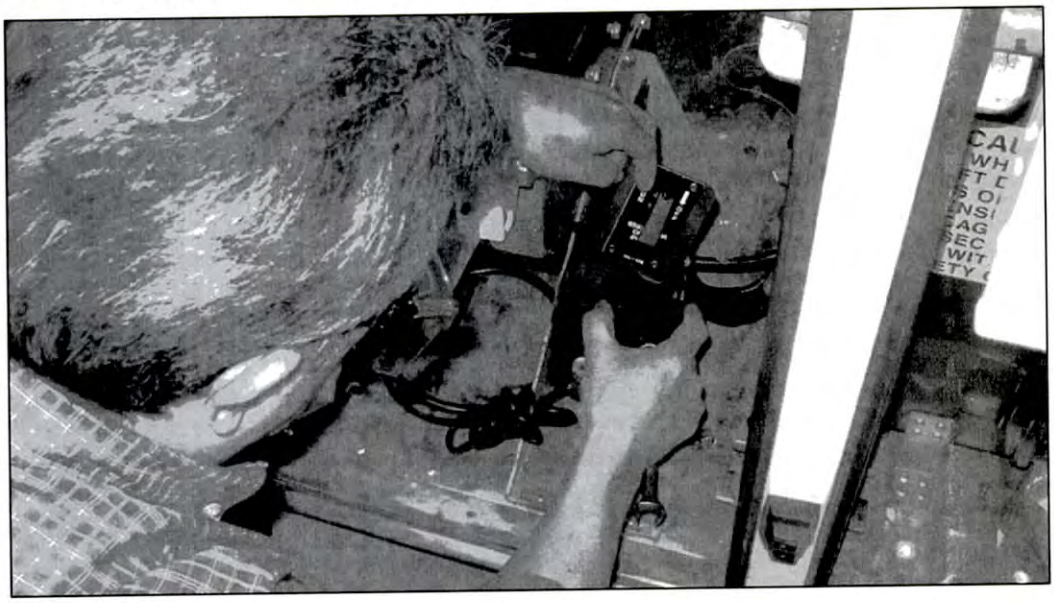


Figure 3.

8. Using the existing holes, install the striker plate, p/n 22-01-1945, using two capscrews, p/n 22-01-1948, lock washers, p/n 22-01-1947 and flat washers, p/n 22-01-1946 (refer to Figure 4). Tighten finger tight.

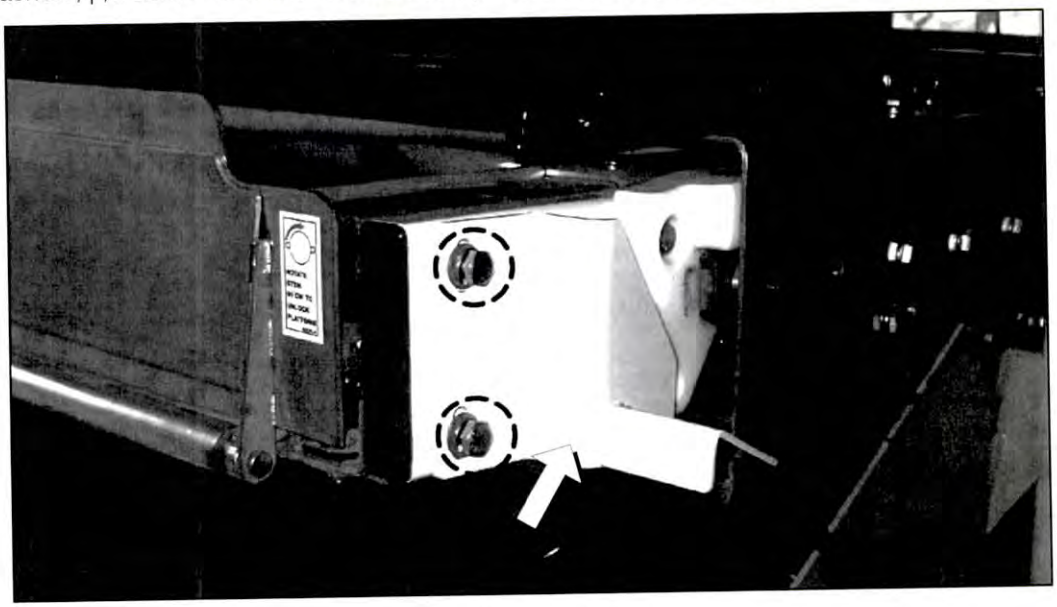


Figure 4.

9. Using the two existing holes from the pendant bracket assembly (Step 7. of this procedure), install the stow–lock assembly, p/n 22-01-1949, using two capscrews, p/n 22-01-1952, lock washers, p/n 22-01-1951 and flat washers, p/n 22-01-1950 (refer to Figure 5). Tighten finger tight.

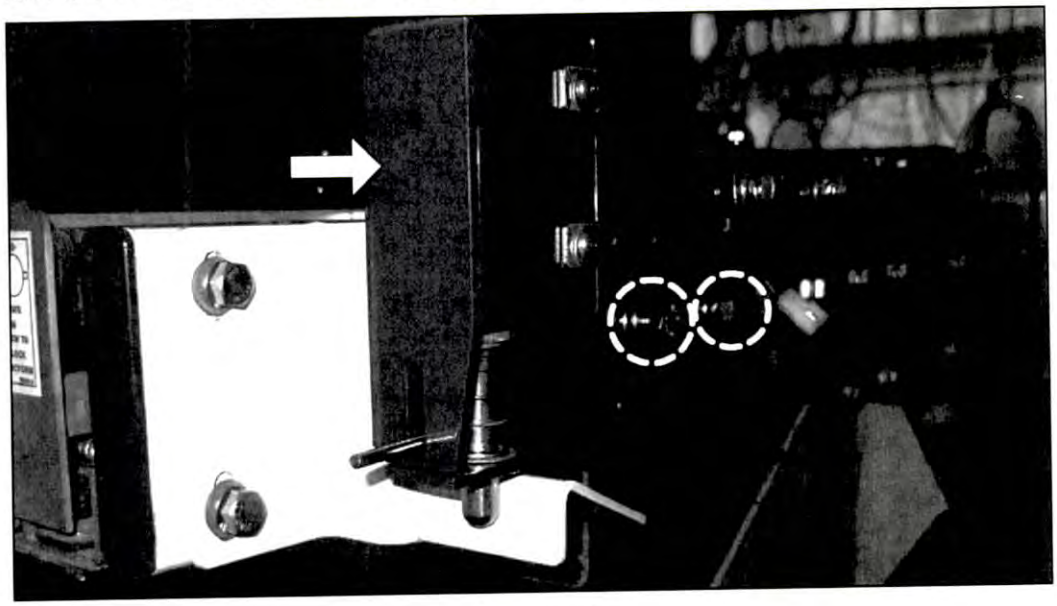


Figure 5.

10. With one person at each side of the lift, carefully push the platform into the stowed position. Ensure the striker plate plunger drops and locks the platform in place.
11. Adjust the striker plate and stow lock assembly to the gaps shown in Figure 6. Torque the striker plate capscrews to 18–20 ft-lbs. Torque the stow lock assembly capscrews to 32–34 ft-lbs.

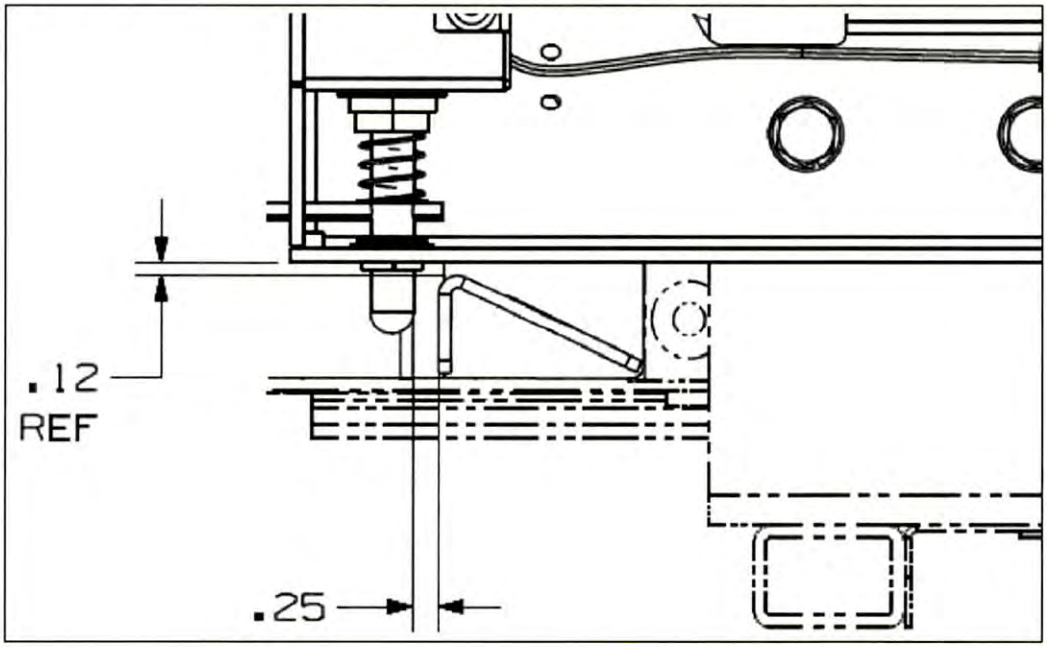


Figure 6.

12. Using two capscrews, lock washers and flat washers supplied with the stow lock assembly, re–install the pendant bracket assembly (refer to Figure 7). Torque to 32–34 ft-lbs.

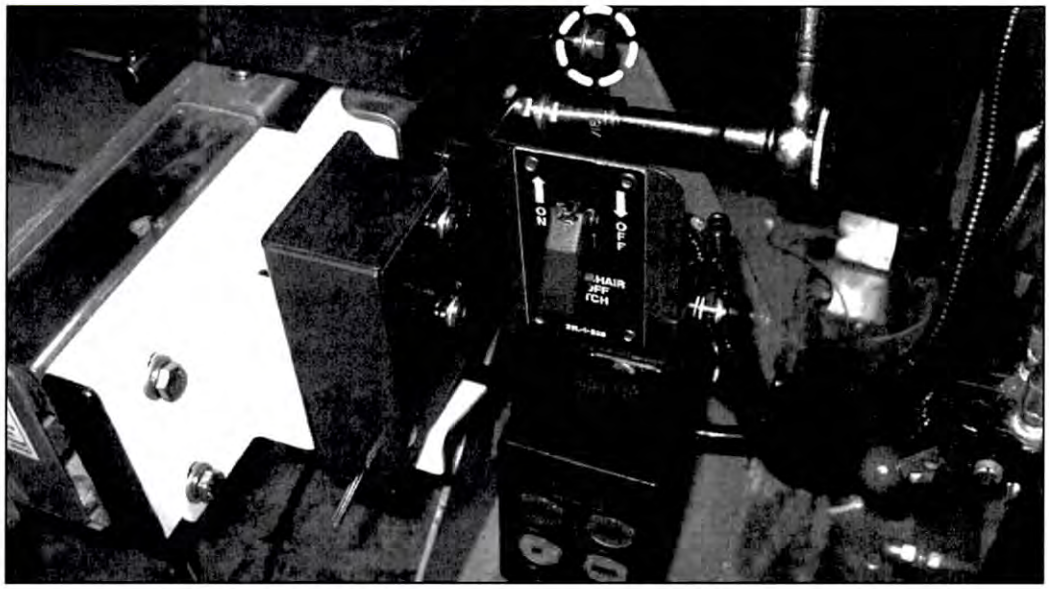


Figure 7.

13. Remove and retain pull box cover hardware. Place pull box cover aside to be re–installed at a later step in this procedure. Using a rag, shield interior components from debris caused by drilling.

CAUTION

Prior to drilling, ensure no interior components will be damaged.

14. Align pull box drill template, p/n 22-01-1955, flush with the front face of pull box as shown in Figure 8. Using a 1/8 inch drill bit and a drill bit guard, drill a pilot hole through the template. Remove the pull box drill template. Using a 5/8 inch drill bit and a drill bit guard, drill through the pilot hole.
15. Install the grommet, p/n 22-01-1954, in the 5/8 inch hole.
16. Connect the two pin connector end of the harness, p/n 22-01-1953, to the stow lock assembly. Route the opposite end of the harness through the grommet, into the pull box.

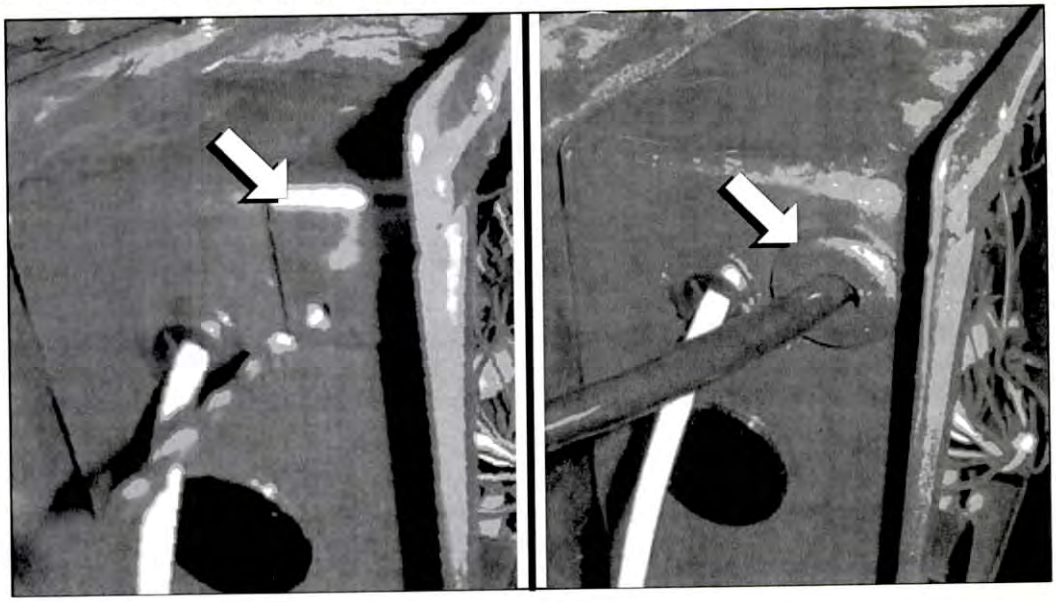


Figure 8. Pull box.

17. Locate and remove the screw, lock washer and flat washer from the top of the lift assembly (refer to Figure 9). Apply Loctite to the threads of the existing screws. Using the existing screws, secure the cable clamps that were supplied with the harness.

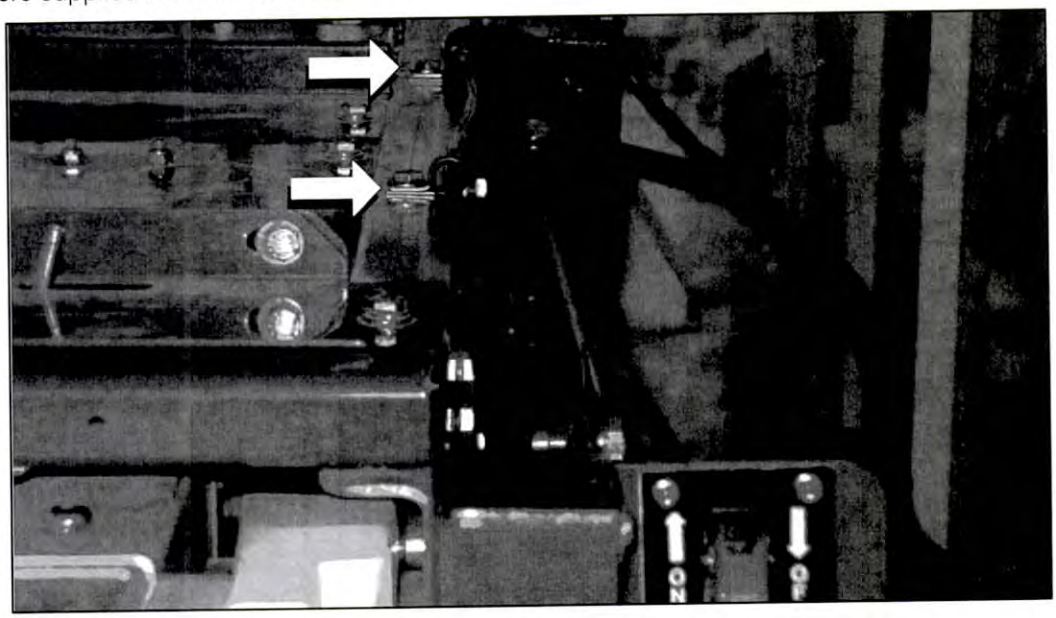
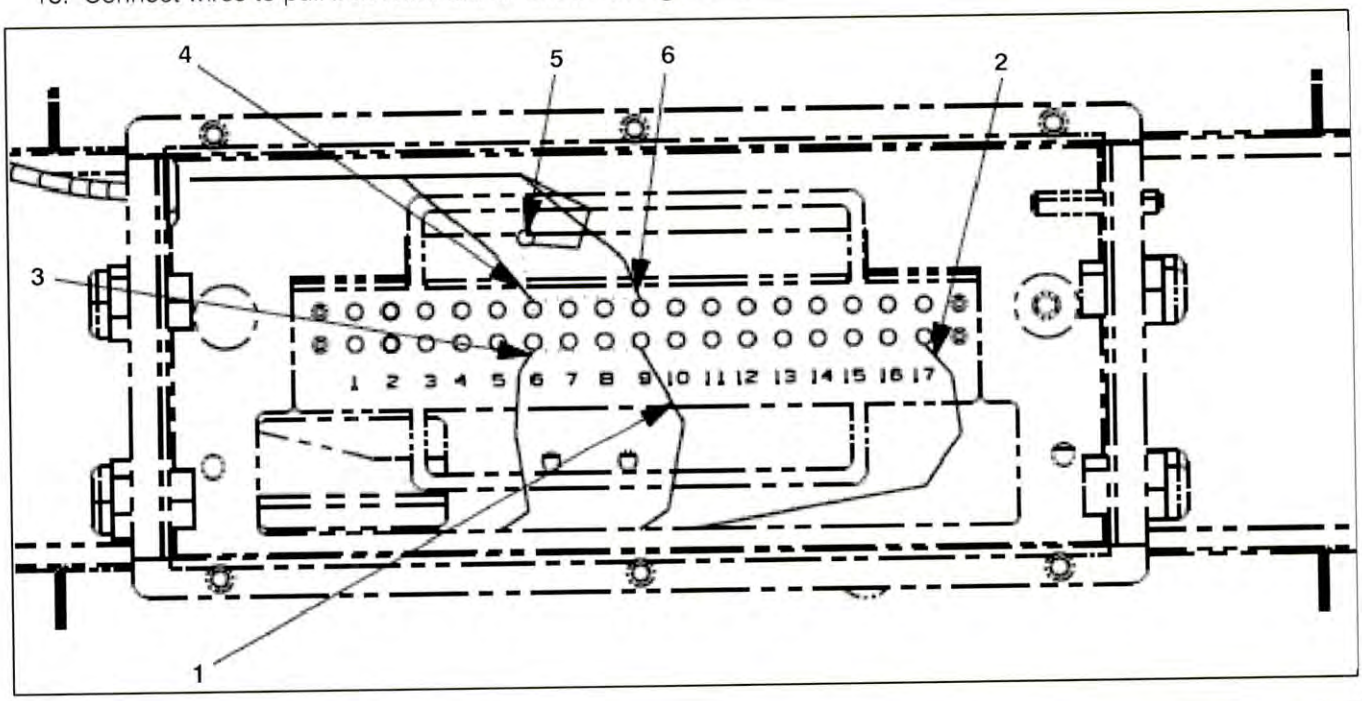


Figure 9.

18. Connect wires to pull box terminals as shown in Figure 10.



ITEM	DESCRIPTION
1	White wire from stow lock assembly harness to Stud 9 / bottom row.
2	Black wire from stow lock assembly harness to Stud 17 / bottom row.
3	Remove blue/violet wires from control pendant power on Stud 9. Re-locate to Stud 6 / bottom row.
4	Remove black wire RDP on Stud 9 / top row. Re--locate to Stud 6 / top row.
5	Remove blue wire on Stud 6 / top row. Cover wire end with electrical tape
6	Locate loose red wire. Connect red wire to Stud 9 / top row.

Figure 10.

19. Torque terminal screws to 29–31 in-lbs.
20. Remove any debris from the pull box. Re–install the pull box cover. Release the positive lock pins. Close the curbside, #1 and 2 baggage bay compartment doors.
21. Using the control pendant, test wheelchair lift operation to ensure that stow lock plunger raises and clears the striker plate when the DEPLOY button is pressed.

Procedure complete.

Mail or fax the completed warranty claim form to MCI's warranty department, or photocopy and mail it to:

MCI Fleet Support
Attn: Warranty Department
7001 Universal Coach Drive
Louisville, KY 40258
Fax Number 1-800–360–8886

to receive credit for the hours used to complete this task. Contact the MCI Fleet Support Technical Center at 1-800-241-2947 for any further information.

Field Change Program Conditions:

The parts required for this change will be supplied without charge.

ONLY ONE (1) CLAIM CAN BE FILED AGAINST THE COACH VIN, SB 341 OR SB 341B.

A labor allowance of 0.5 hours will be granted for the procedure of installing the specified part(s) in this bulletin on affected 102D3, 102DL3, D4000, D4000N, D4500 and D4505 model coaches.

This labor allowance will be credited to your MCI Fleet Support Parts Account on receipt of a "Warranty Claim Form" as detailed in your Owner Warranty manual.

Motor Coach apologizes for any inconvenience resulting from this campaign, but urges you to implement this change as soon as possible.

Sincerely,

Motor Coach Industries
U.S. and Canadian Service Departments.

APPENDIX A

46974, 46975, 47096, 47172, 47453, 47468, 47523, 47809, 47864, 47870, 47905, 48070, 48281, 48363, 48364, 48490, 48883, 49016, 49205, 49206, 49207, 49221, 49532, 49558, 49559, 49626, 49633, 49706, 49707, 49708, 49815, 50181, 50182, 50283, 50505, 50506, 50797, 50803, 50868, 50869, 50870, 50881, 50882, 50917, 50919, 51319, 51540, 51590, 52022, 52068, 52069, 52070, 52163, 52306, 52331, 52416, 52417, 52419, 52423, 52502, 52508, 52932, 52933, 52944, 52988, 52993, 53046, 53053, 53078, 53079, 53080, 53081, 53082, 53083, 53084, 53085, 53088, 53222, 53226, 53228, 53229, 53230, 53231, 53232, 53233, 53234, 53235, 53236, 53237, 53238, 53239, 53240, 53241, 53242, 53243, 53244, 53247, 53250, 53251, 53253, 53255, 53256, 53257, 53258, 53260, 53261, 53263, 53264, 53265, 53266, 53267, 53268, 53269, 53270, 53271, 53272, 53273, 53276, 53277, 53278, 53279, 53280, 53281, 53282, 53283, 53284, 53285, 53286, 53327, 53328, 53329, 53330, 53331, 53343, 53344, 53345, 53346, 53347, 53348, 53349, 53350, 53351, 53352, 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APPENDIX A cont'd

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