

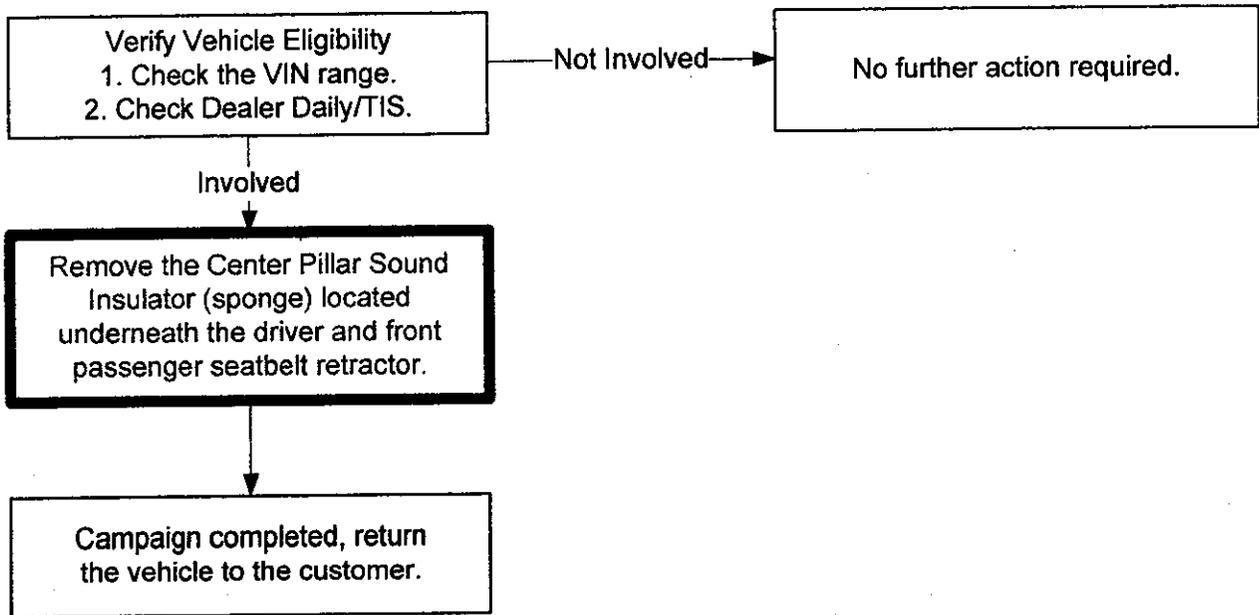
TECHNICAL INSTRUCTIONS

FOR

**SPECIAL SERVICE CAMPAIGN 90C (SAFETY RECALL)
CENTER PILLAR SOUND INSULATOR (SPONGE)**

2006 THROUGH 2007 MODEL YEAR YARIS

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

Model	WMI	Year	VIN Range	
			VDS	Range
Yaris	JTD	2006	JT903	5008928 – 5009082
			JT923	5008921 – 5029401
		2007	BT903	1000575 – 1151659
			BT923	1000574 – 1151663
			JT903	5028754 – 5120183
			JT923	5028776 – 5120192

NOTE:

- Check Dealer Daily/TIS to confirm the VIN is involved in this SSC. This will verify the vehicle is affected and has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. PARTS

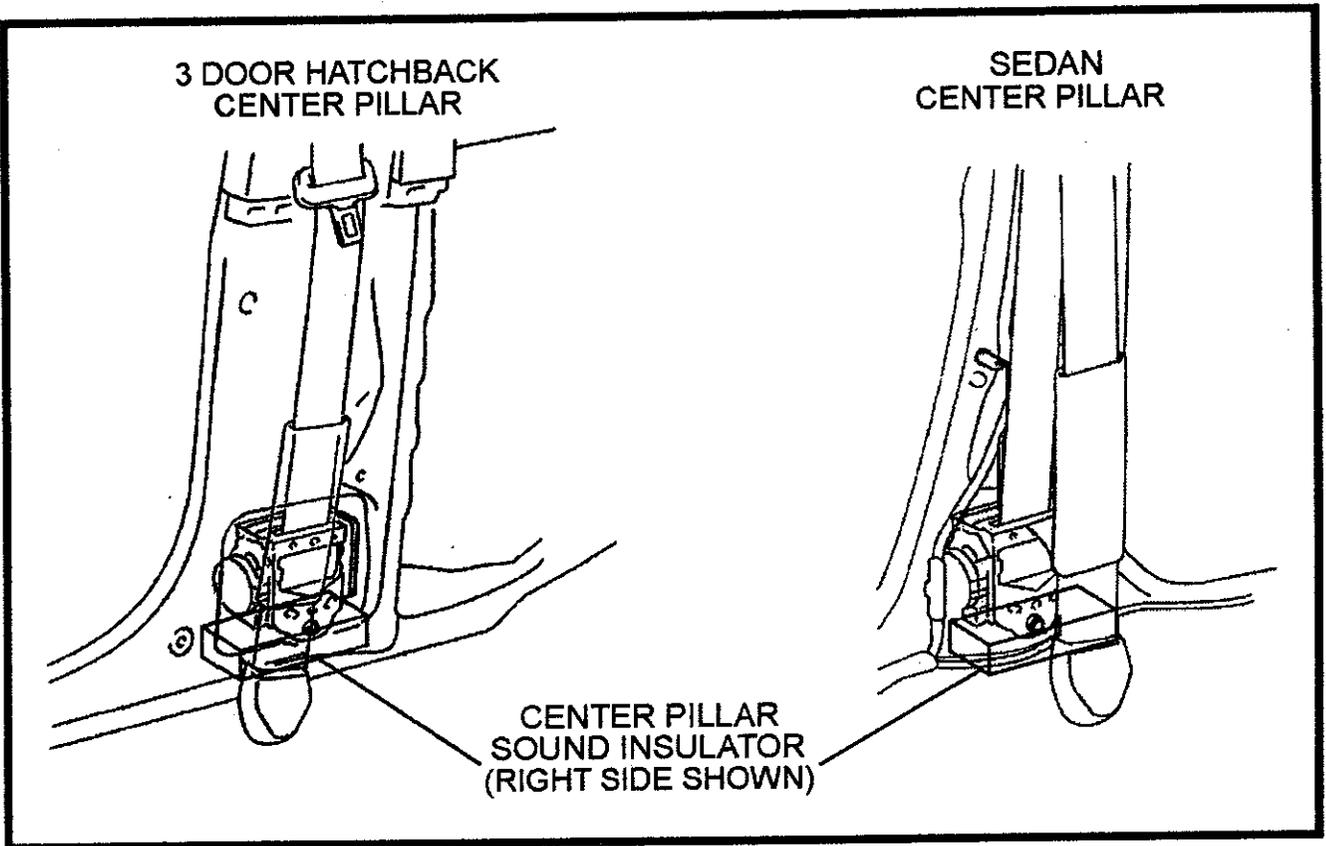
- No parts are required

B. TOOLS & MATERIALS

- Standard hand tools
- Torque wrench
- Torx ® Socket Wrench E10
- Tape (as needed)

IV. BACKGROUND AND COMPONENTS

The involved vehicles contain a Center Pillar Sound Insulator (sponge) located underneath each front seatbelt pretensioner. In the event of seat belt pretensioner deployment, the gas generated may affect the Center Pillar Sound Insulator.



V. WORK PROCEDURE TABLE OF CONTENTS

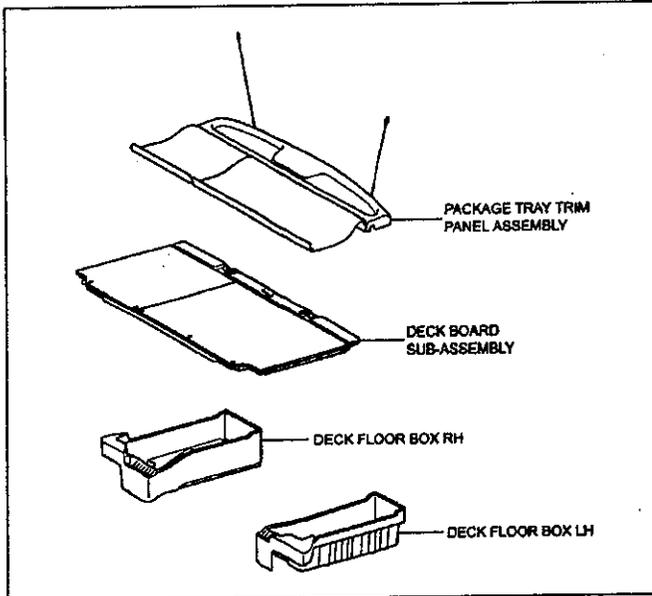
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VI. YARIS 3 DOOR HATCHBACK WITH REAR 60/40 SPLIT SEAT

A. REMOVE THE RIGHT AND LEFT SIDE CENTER PILLAR SOUND INSULATOR

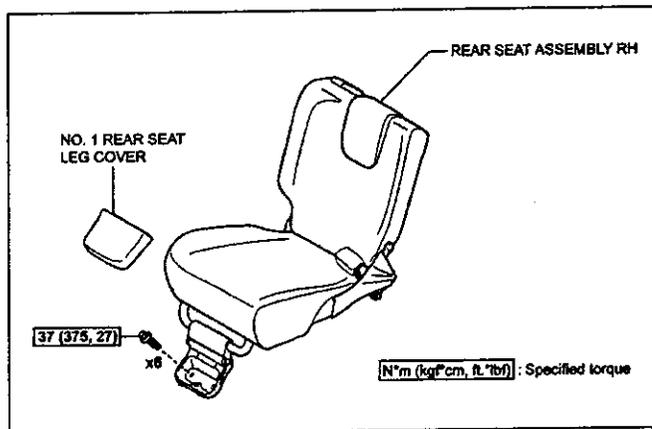


For detailed vehicle disassembly and reassembly information, please reference TIS for the appropriate repair manual of the vehicle you are working on.



1. VEHICLE DISASSEMBLY

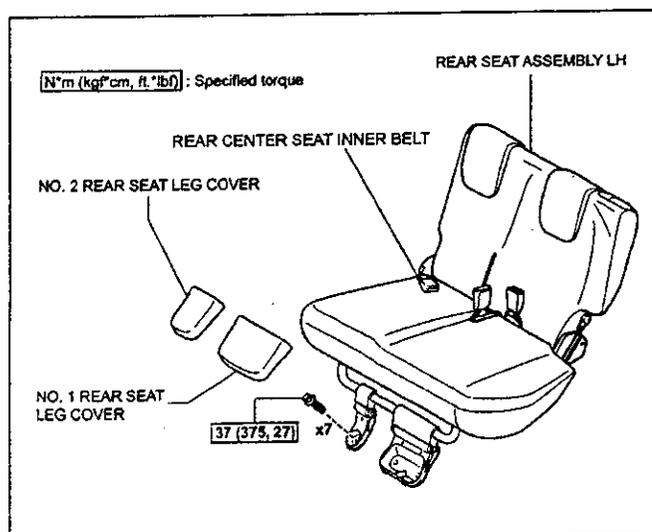
- Mark all seating/reclining positions using tape or count and record the number of adjustment notches, so that they can be returned to their original locations when the repairs are completed.
- Remove the package tray trim panel assembly.
- Remove the deck board sub-assembly.
- Remove the deck floor boxes.



- Move the front seat assemblies to their forward most position.
- Remove the right rear seat leg cover.
- Remove the right rear seat assembly bolts.
- Remove the right rear seat assembly.

NOTE:

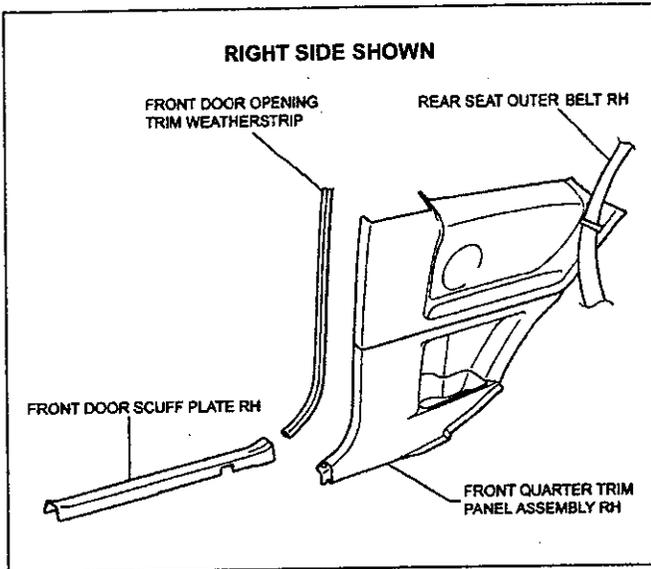
- If the left rear seat assembly is not tilted forward, it may be difficult to remove the right rear seat assembly.
- Be careful not to damage the vehicle interior and body when removing the right rear seat assembly.



- Disconnect the rear center seat outer belt from the inner belt assembly, if attached.
- Remove the left rear seat leg covers.
- Remove the left rear seat assembly bolts.

NOTE:

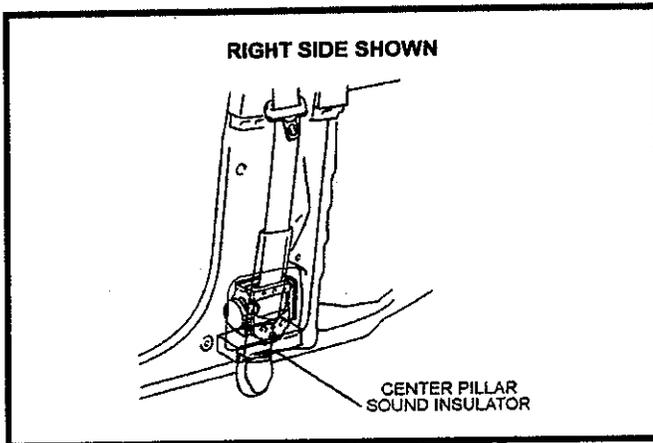
DO NOT REMOVE the left rear seat assembly from the vehicle.



- l) Remove the front door scuff plates.
- m) Remove enough of the front door opening trim weatherstrips so the front quarter trim panel assemblies can be removed.
- n) Remove the rear seat outer belt from the front quarter trim panel assemblies, if attached, to the clip.
- o) Remove the right front quarter trim panel assembly.
- p) Carefully move the left rear seat assembly, so that there is enough room to access and remove the left front quarter trim panel assembly.

NOTE:

Be careful not to damage the vehicle interior and body when moving the left rear seat assembly.

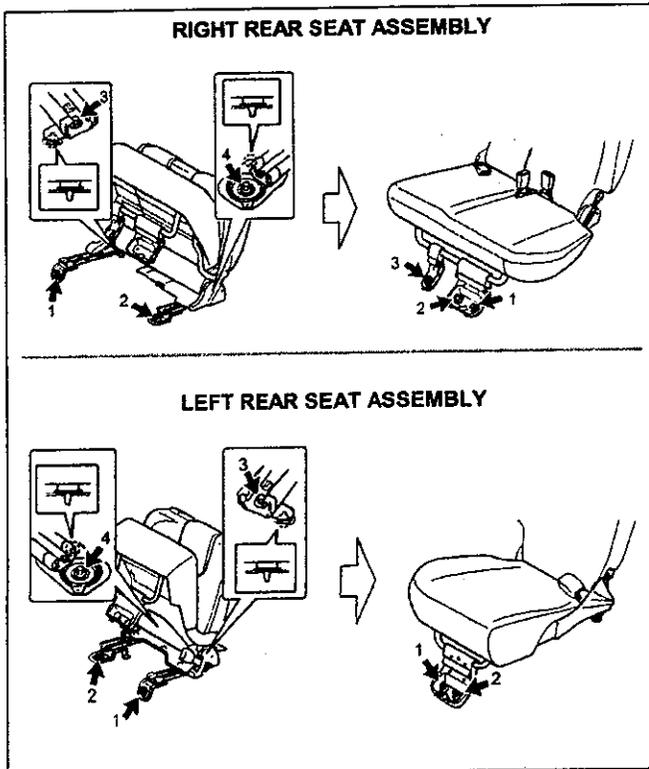


2. REMOVE THE CENTER PILLAR SOUND INSULATORS

- a) Using needle nose pliers, slowly remove the center pillar sound insulators.
- b) As required by Federal Regulations, please make sure all the center pillar sound insulators removed from the vehicle are disposed of in a manner in which they will not be reused.

NOTE:

DO NOT DISCONNECT the pretensioner connector.



3. VEHICLE REASSEMBLY

- a) Reinstall the components in the reverse order of removal.

NOTE:

- Be careful not to damage the vehicle interior and body when reinstalling the rear seat assemblies.
- When reinstalling the rear seat assemblies, torque the bolts following the tightening sequence shown in the illustrations.

Seat Assembly Bolt Torque Spec:
37 N·m (375 kgf·cm, 27 ft·lbf)

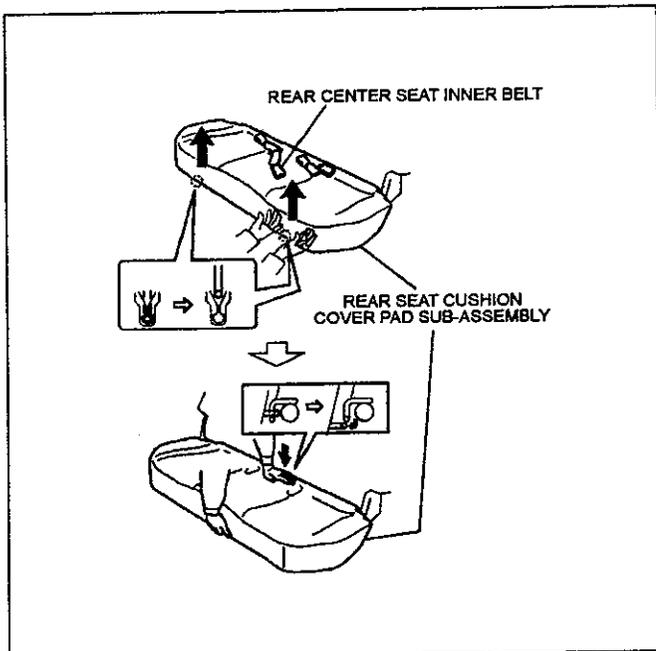
- b) Return all seats to their original seating/reclining position.
- c) Remove any tape if used to mark the seating/reclining positions.

VII. YARIS 3 DOOR HATCHBACK WITH REAR HOLD DOWN (BENCH) SEAT

A. REMOVE THE RIGHT AND LEFT SIDE CENTER PILLAR SOUND INSULATOR



For detailed vehicle disassembly and reassembly information, please reference TIS for the appropriate repair manual of the vehicle you are working on.

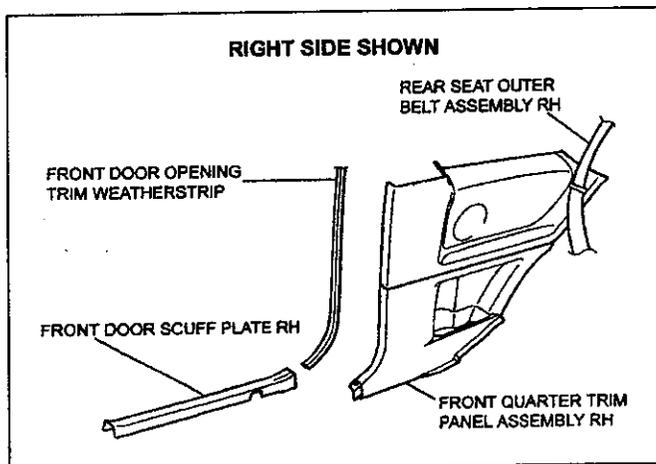


1. VEHICLE DISASSEMBLY

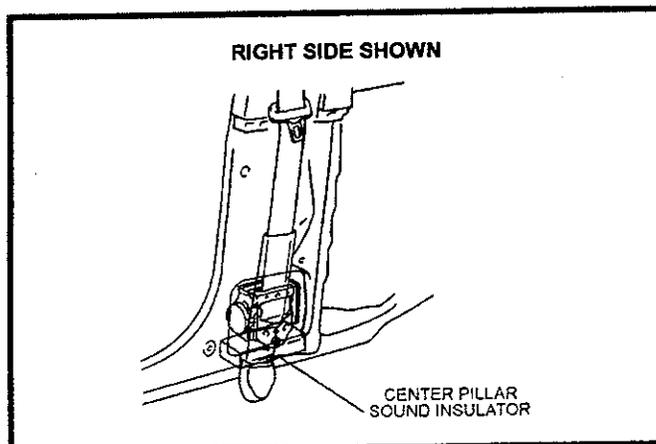
- Mark all seating/reclining positions using tape or count and record the number of adjustment notches, so that they can be returned to their original locations when the repairs are completed.
- Move the front seat assemblies to their forward most position.
- Disconnect the rear center seat outer belt from the inner belt assembly, if attached.
- Remove the rear seat cushion cover pad sub-assembly.

NOTE:

- Be sure to hold the rear cushion cover pad sub-assembly around the hooks during removal to avoid deforming the seat frame.
- Be careful not to damage the vehicle interior and body when removing the rear seat cushion pad sub-assembly.



- Remove the front door scuff plates.
- Remove enough of the front door opening trim weatherstrips so the front quarter trim panel assemblies can be removed.
- Remove the rear seat outer belt from the front quarter trim panel assemblies, if attached, to the clip.
- Recline the rear seatback to the furthest position.
- Remove the front quarter trim panel assemblies.

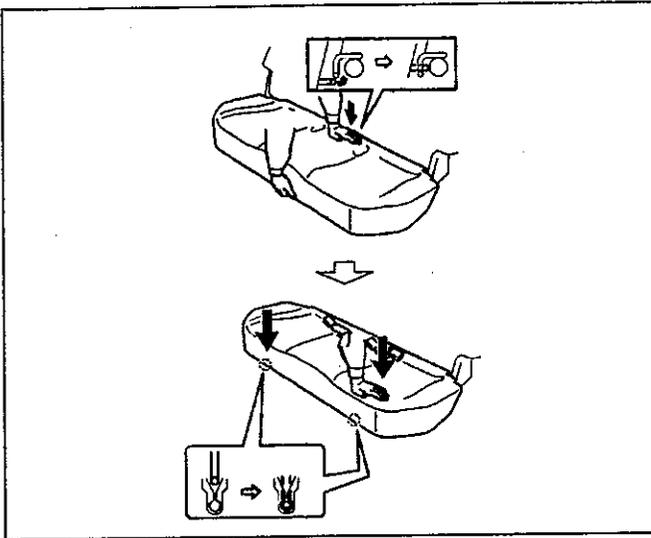


2. REMOVE THE CENTER PILLAR SOUND INSULATORS

- Using needle nose pliers, slowly remove the center pillar sound insulators.
- As required by Federal Regulations, please make sure all the center pillar sound insulators removed from the vehicle are disposed of in a manner in which they will not be reused.

NOTE:

DO NOT DISCONNECT the pretensioner connector.



3. VEHICLE REASSEMBLY

- a) Reinstall the components in the reverse order of removal.

NOTE:

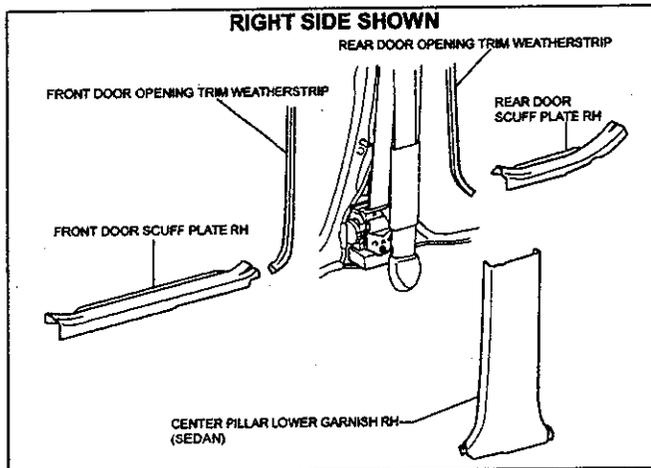
- Be careful not to damage the vehicle interior and body when reinstalling the rear seat cushion pad sub-assembly.
 - Make sure the rear seat cushion pad sub-assembly lock hooks are securely engaged as shown in the illustrations.
- b) Return all seats to their original seating/reclining position.
 - c) Remove any tape if used to mark the seating/reclining positions.

VIII. YARIS SEDAN

A. REMOVE THE RIGHT AND LEFT SIDE CENTER PILLAR SOUND INSULATOR

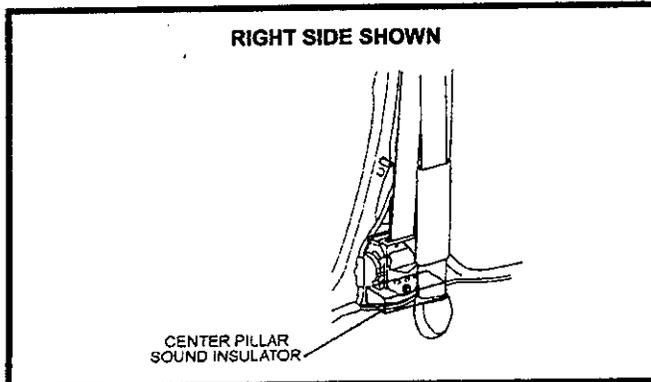


For detailed vehicle disassembly and reassembly information, please reference TIS for the appropriate repair manual of the vehicle you are working on.



1. VEHICLE DISASSEMBLY

- a) Mark all seating/reclining positions using tape or count and record the number of adjustment notches, so that they can be returned to their original locations when the repairs are completed.
- b) Remove the front door scuff plates.
- c) Remove the rear door scuff plates.
- d) Remove enough of the front door and rear door opening trim weatherstrips so the center pillar lower garnish panels can be removed.
- e) Move the front seat assemblies to their forward most position.
- f) Remove the center pillar lower garnish panels.



2. REMOVE THE CENTER PILLAR SOUND INSULATORS

- a) Using needle nose pliers, slowly remove the center pillar sound insulators.
- b) As required by Federal Regulations, please make sure all the center pillar sound insulators removed from the vehicle are disposed of in a manner in which they will not be reused.

NOTE:

DO NOT DISCONNECT the pretensioner connector.

3. VEHICLE REASSEMBLY

- a) Reinstall the components in the reverse order of removal.
- b) Return all seats to their original seating/reclining position.
- c) Remove any tape if used to mark the seating/reclining positions.