



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

May 13, 2015

Mr. Mark Wilson
Director - Product Safety
Cummins Inc.
301 Washington Street
Box 3005, Mail Code 91630
Columbus, IN 47202

NVS-215MR
15E-030

Subject: Vent Tube May Detach from Engine Breather

Dear Mr. Wilson:

This letter serves to acknowledge Cummins Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

CUMMINS WESTPORT/ISL G/9999

Mfr's Report Date: April 17, 2015

NHTSA Campaign Number: 15E-030

Components:

ENGINE AND ENGINE COOLING:ENGINE

Potential Number of Units Affected: 28,941

Problem Description:

Cummins Inc. (Cummins) is recalling certain Cummins Westport ISL G engines, part number G6LTAA8.9E, manufactured February 26, 2007, to April 14, 2015. Excessive engine crankcase pressures may cause the the 90-degree elbow of the vent tube assembly to detach from the crankcase ventilation breather, possibly allowing engine oil to come into contact with hot surfaces.

Consequence:

If engine oil comes into contact with a hot surface, there is an increased risk of a fire.

Remedy:

Cummins has begun the process of notifying the affected vehicle manufacturers and vehicle owners. Dealers will secure the ends of the 90-degree elbow. In addition, the electronic control module (ECM) will be reprogrammed with software that can adjust the engine output to limit crankcase pressures. These repairs will be performed free of charge. The recall began on May 1, 2015. Owners may contact Cummins customer service at 1-812-377-5000. Cummins number for this recall is C1627.

Notes:

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to www.safercar.gov.

Please be reminded of the following requirements:

You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

Your contact for this recall will be Michelle Rice who may be reached by phone at 202-366-1060, or by email at michelle.rice@dot.gov or through the office email at rmd.odi@dot.gov. We look forward to working with you.

Sincerely,

A handwritten signature in black ink, appearing to read "Jennifer Timian". The signature is fluid and cursive, with a large initial "J" and a long horizontal stroke at the end.

Jennifer Timian
Chief, Recall Management Division
Office of Defects Investigations
Enforcement