

MANDATORY SERVICE RECALL

RECALL NO: 2015APR22.RC-002
SUBJECT: TRAILER PIVOT BOLT REPLACEMENT
MODEL(S): SELECT 2015 TRAILERS

CONDITION

Recent testing on the swing tongue system used in our trailers indicated that some of the material properties of the bolt are under specification. This condition can potentially lead to the bolt breaking which causes the swing tongue system to become ineffective and may result in some loss of vehicle control. This is a registered DOT recall and needs your immediate attention.

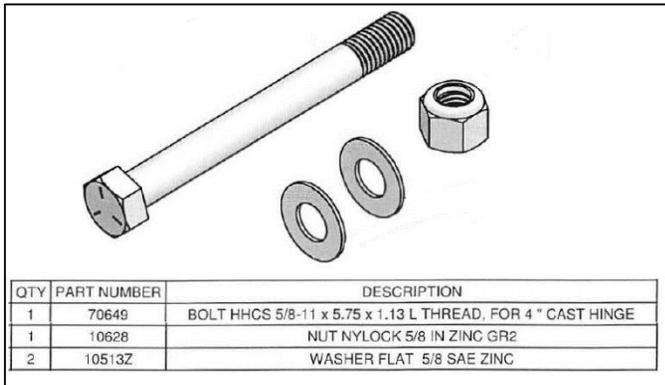
CONCLUSION

All 2015 trailers identified in the list that will be provided to you separately by MasterCraft are considered “suspect” to the aforementioned condition and require a pivot bolt replacement. The pivot bolt sent will be certified Grade 5 without a drilled grease hole.

PART REQUIRED

4” Bolt Replacement Kit

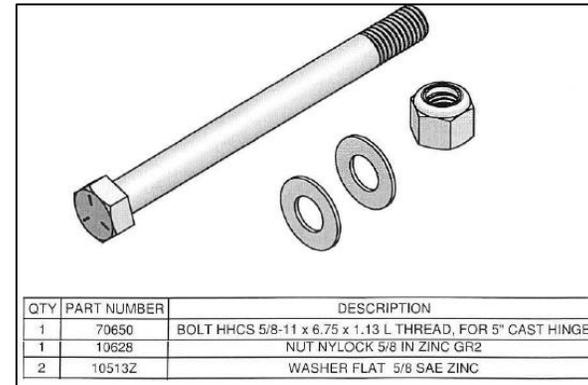
MasterCraft Part Number 653713
Supplied by Vendor via MasterCraft



OR

5” Bolt Replacement Kit

MasterCraft Part Number 653715
Supplied by Vendor via MasterCraft



TOOLS REQUIRED

Repair Tool Kit

- 15/16” Sockets and Ratchet or Adjustable Wrench – 2 each (for removing existing and reinstalling new bolt)
- Torque Wrench with 15/16” Socket- capable of applying 110 – 120 ft. lbs. (for applying final torque to bolt)
- Grease to apply to new bolt

HARDWARE REPLACEMENT

Estimated time to complete: 0.1 hours

Labor Code 9015014

1. Remove the pivot bolt from the cast hinge block using two ratchets with 15/16" socket or adjustable wrench or combination thereof.
2. Apply a thin layer of grease to the new pivot bolt.
3. Install the new pivot bolt, washers and Nylock nut into the bushings.
4. Place 15/16" socket or wrench on top of pivot bolt. Place the torque wrench with 15/16" socket on Nylock nut. Tighten until 110 - 120 ft. lbs. of torque applied to Nylock nut. **DO NOT TORQUE DOWN WITH AN IMPACT!!!**

AFFECTED TRAILER LIST

Each Product Support Representative will contact each dealer directly to supply the respective list of affected trailers that **REQUIRE REPAIR** related to this recall.