



Tiffin Motorhomes, Inc.
105 2nd Street NW
Red Bay, AL 35582
256-356-8661

NHTSA RECALL # 14E-015 & 14V-431
2014 ALLEGRO BUSES WITH DRIVER AND PASSENGER SEATS
MANUFACTURED BY VILLA INTERNATIONAL

Dear Service Center or Dealer,

This recall involves a possible defect that exists on some Villa International ABTS driver and passenger seating where the seat belt system is contained within and attached only to the seat assembly. On certain seats the belt ends attached to the seat frame may be improperly installed. The affected seats could compromise the seat belt over a period of time resulting in seat belt failure in the event of a vehicular collision.

This affects 2014 Allegro Buses with Villa International ABTS seats that were delivered to Tiffin Motorhomes between January 13, 2014 and March 31, 2014.

Inspection of the vehicles with Villa Seating is necessary first in order to identify if a repair is required.

If the inspection reveals the seat belt and single link system as depicted in the attached drawing **03**, the repair is required for that seat. The single link system should be repaired with the fasteners found in Villa Repair kit 14E-015 and by following the proper sequence for reattaching the seat belt bracket as indicated on drawing **03**. In addition, the seat belt webbing must be inspected for fraying of the fabric in the area of the single link. If fraying of the seat belt fabric has been detected then the seat belt assembly must also be replaced for this recall.

Please contact Villa International at 1-888-707-7272 for information as well as replacement parts for the repair. The parts are available by faxing your part requirements to 1-562-404-7785.

If there are additional questions concerning this repair, please contact James Mariel at 1-574-389-8383.