



U.S. Department of Transportation  
**National Highway Traffic Safety  
Administration**

1200 New Jersey Avenue SE  
Washington, DC 20590

December 6, 2013

Mr. Tim Lafon  
Director, Regulatory Affairs  
Prevost Cars, Inc.  
35 Boulevard Gagnon  
Ste-Claire, Quebec- Canada G0R 2V0

NVS-215KS  
13V-534

**Subject:** P-Clamp may cause Short Circuit

Dear Mr. Lafon:

This letter serves to acknowledge Prevost Cars, Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

**Makes/Models/Model Years:**

PREVOST/X3-45/2008-2009  
PREVOST/XLII-45 ENTERTAINER/2008-2009

**Mfr's Report Date:** October 28, 2013

**NHTSA Campaign Number:** 13V-534

**Components:**

ELECTRICAL SYSTEM:BATTERY:CABLES

**Potential Number of Units Affected:** 142

**Problem Description:**

Prevost is recalling certain model year 2008-2009 X3-45 and X3-45 Entertainer coach buses manufactured November 2, 2006, through November 27, 2008. In the affected buses there are two battery cables. One of cables may have been inadvertently installed in a p-clamp. As a result, the cable that is not run through the p-clamp may rub against the p-clamp causing a short circuit.

**Consequence:**

A short may result in a vehicle fire.

**Remedy:**

Prevost will notify owners, and dealers will remove the p-clamp, inspect, and replace the affected battery cable as necessary, free of charge. The recall is expected to begin by the end of December 2013. Owners may contact Prevost at 1-418-883-2888. Prevost's recall number is SR13-73.

**Notes:**

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to [www.safercar.gov](http://www.safercar.gov).

We have received Prevo's proposed owner notification letter and it is currently under review. You will be notified of any changes or concerns once our review is complete.

Please be reminded of the following requirements:

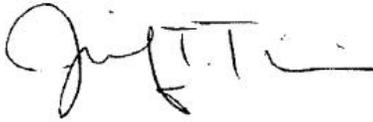
Copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

On August 20, 2013, NHTSA announced new changes to the requirements governing safety recalls. Some of these requirements are already in effect. Please ensure your company will be in compliance with each requirement on, or before, its respective effective date. For a summary of the requirements and their effective dates please click on the "New!" link at <http://www.safercar.gov/Vehicle+Manufacturers>.

Your contact for this recall will be Kelly Schuler who may be reached by phone at (202) 366-5227, or by email at [kelly.schuler@dot.gov](mailto:kelly.schuler@dot.gov) or through the office email at [rmd.odi@dot.gov](mailto:rmd.odi@dot.gov). We look forward to working with you.

Sincerely,



Jennifer Timian  
Chief, Recall Management Division  
Office of Defects Investigations  
Enforcement