



U.S. Department of Transportation  
**National Highway Traffic Safety  
Administration**

1200 New Jersey Avenue SE  
Washington, DC 20590

November 18, 2013

Mr. Jason Rae  
V.P. Operations and Product Support  
Irbit Motorworks of America, Inc.  
14700 Ne 95th Street  
Suite 102  
Redmond, WA 98052

NVS-215KS  
13V-507

**Subject:** Aluminum Rim may Crack and/or Break

Dear Mr. Rae:

This letter serves to acknowledge Irbit Motorworks of America, Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

**Makes/Models/Model Years:**

URAL/GEAR-UP/2012  
URAL/PATROL/2012  
URAL/PATROL-T/2012  
URAL/TOURIST/2012  
URAL/TOURIST-T/2012

**Mfr's Report Date:** October 4, 2013

**NHTSA Campaign Number:** 13V-507

**Components:**

WHEELS:RIM

**Potential Number of Units Affected:** 273

**Problem Description:**

Irbit Motorworks of America, Inc. (Irbit) is recalling certain model year 2012 Ural Gear-up, Patrol, Patrol T, Tourist, and Tourist T motorcycles with sidecars produced June 2, 2012, through October 25, 2012. The aluminum rims manufactured in April 2012 were improperly heat treated which could result in cracked, split or broken rims.

**Consequence:**

The failure of a rim may result in a wheel lock up, increasing the risk of a crash.

**Remedy:**

Irbit will notify owners, and dealers will inspect the motorcycles and replace any aluminum rims manufactured in April 2012, free of charge. The recall is expected to begin by the end of November 2013. Owners may contact Irbit Motorworks at 1-425-702-8484.

**Notes:**

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to [www.safercar.gov](http://www.safercar.gov).



We have received Irbit's proposed owner notification letter and it is currently under review. You will be notified of any changes or concerns once our review is complete.

Per the requirements of 573.6(c)(2)(iv), please provide the supplier name, contact information, address and country of origin (if known) for the aluminum rims.

Please be reminded of the following requirements:

Copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

On August 20, 2013, NHTSA announced new changes to the requirements governing safety recalls. Some of these requirements are already in effect. Please ensure your company will be in compliance with each requirement on, or before, its respective effective date. For a summary of the requirements and their effective dates please click on the "New!" link at <http://www.safercar.gov/Vehicle+Manufacturers>.

Your contact for this recall will be Kelly Schuler who may be reached by phone at (202) 366-5227, or by email at [kelly.schuler@dot.gov](mailto:kelly.schuler@dot.gov) or through the office email at [rmd.odi@dot.gov](mailto:rmd.odi@dot.gov). We look forward to working with you.

Sincerely,



Jennifer Timian  
Chief, Recall Management Division  
Office of Defects Investigations  
Enforcement