



## FONTAINE HEAVY-HAUL

5398 US Highway 11  
Springville AL 35146  
T: 205.467.6171  
F: 205.467.6172

Dealer Name Bennett/ Pro Lease LLC  
Dealer Address 1603 Mill St.  
Dealer Address Rock Island, Illinois 61201-3227

February 8, 2013

TO: ALL DEALERS

**NHTSA RECALL NUMBER 13V - 076**

### **RECALL NOTIFICATION BY FONTAINE HEAVY-HAUL**

Fontaine Heavy-Haul has determined that a defect which relates to motor vehicle safety exists in some Fontaine Renegade trailers. Not all trailers referenced below will be affected. Only those trailers that are determined to have the defect should be reworked. The list below contains all trailer VINs affected by this recall which is a total of 78 trailers.

#### **Description of Issue:**

Due to a potential material deficiency with the gooseneck to deck combo eye plates supplied to Fontaine by Norca Engineered Products on certain **2013 model year Fontaine Renegade LX40/LXT40 Trailers**, we are requesting that owners of these trailers schedule and then bring their affected trailers to your service department as soon as possible.

Owners will be notified by mail about the recall and will be instructed to contact you to schedule their trailer for this recall service. There is no cost to trailer owners for this recall.

The enclosed *Field Repair Work Instructions Procedure* should be completed and the record of each individual trailer **VIN repaired should be passed on to Fontaine Heavy-Haul** within 1 business day of the trailer being returned to the customer. A dealer claim for labor and shop supplies in the amount of \$250.00 per trailer serviced should be included with the service information.

Please be reminded that it is a violation of Federal law for you to sell or lease the Fontaine Renegade Trailers covered by this recall notification until this recall service has been performed on these Fontaine Renegade Trailers. Substantial civil penalties apply to violations of this law.

Your assistance with this recall is appreciated. Should you have any questions or concerns, please contact:

**Dan Hill, Quality Control Manager**  
Fontaine Heavy-Haul  
5398 US Hwy 11  
Springville, AL 35146  
P: 205-467-1813  
F: 205-467-3026  
E: [dnhill@fontaineheavyhaul.com](mailto:dnhill@fontaineheavyhaul.com)



# Field Repair Work Instructions Procedure



Sheet 1 of 5

Date	1/24/13	Line #		Tools	
Revision	0	Station #		Equip.	
File	WI_038	Product	Ren	Supplies	
Safety					

**STEP 1**

Welded Retainer washer

U Retainer Chain

Existing Combo Eye Plate

**STEP 2**

Remove the hair pin cotter and L pin, now remove U Retainer and secure all components out of way



Date	1/24/13	Line #		Tools	
Revision	0	Station #			
File	WI_038	Product	Ren	Equip.	Arc Gouger
Safety				Supplies	

**STEP 3**



With U Retainer removed, combo eye plate can slide forward

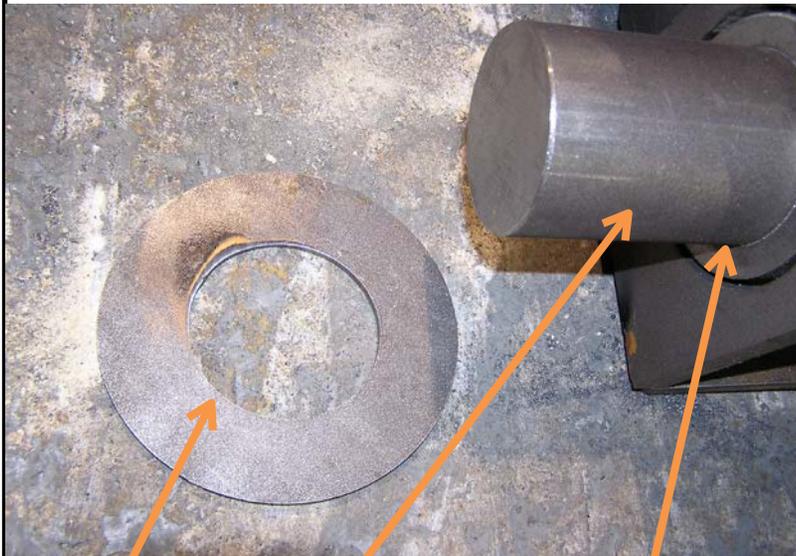
**STEP 4**



Remove The weld from the pin/washer with an Arc Gouger  
Scrap old washer

Date	1/24/13	Line #		Tools	
Revision	0	Station #		Equip.	Arc Gouger
File	WI_038	Product	Ren	Supplies	
Safety					

**STEP 5**



New Washer

Clean up pin

With washer removed, remove existing Combo Eye Plate and cut it up, then scrap it.

**STEP 6**



New Combo Eye Plate

Install as shown on CS  
Turn over to Install on RS

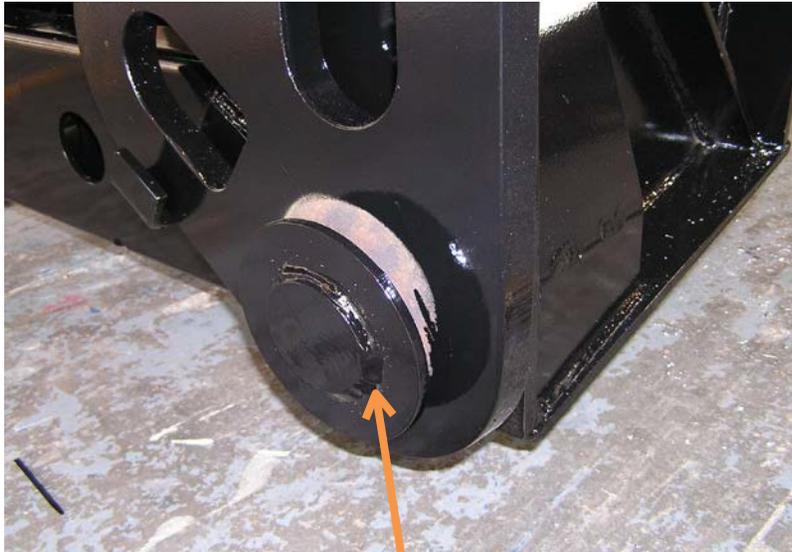
See Final  
For CS RS  
View



Date	1/24/13	Line #		Tools	
Revision	0	Station #			
File	WI_038	Product	Ren	Equip.	Welder
Safety				Supplies	

Sheet 4 of 5

### STEP 7



Install new combo eye plate with U Retainer in place. Tack weld the new washer in place with everything pushed flush. Should have 1/4" of the pin sticking through the washer.

Fillet weld around 1/4" Fillet.

### STEP 8



□ Replace the U retainer, L pin, and Hair Pin Cotter

Repeat this entire process on the CS



Date	1/24/13	Line #		Tools	
Revision	0	Station #		Equip.	
File	WI_038	Product	Ren	Supplies	
Safety					

Sheet 5 of 5

