



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

November 7, 2012

Mr. Kerk Ryan
President
ALUMINA, INC
7450 Industrial Parkway
Lorain, OH 44053

NVS-215KS
12V-520

Subject: Trailer Wheels may Detach

Dear Mr. Ryan:

This letter serves to acknowledge ALUMINA, INC's notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

BOATWHEELS/PB20-SL3500/2011
BOATWHEELS/PB20-TM6000/2011
BOATWHEELS/PB25-TM1040/2011

Mfr's Report Date: October 25, 2012

NHTSA Campaign Number: 12V-520

Components:
WHEELS

Potential Number of Units Affected: 3

Problem Description:

Alumina, Inc., dba Boatwheels, is recalling one model year 2011 PB25-TM1040, one 2011 PB20-TM6000, and one 2011 PB20-SL3500 trailer equipped with certain 908 Yuma, 910 Intruder, and 921 Intrepid series Black Rock toy hauler trailer wheels. Due to a manufacturing defect, the wheels may not be tightened to the proper torque requirements.

Consequence:

This condition could allow the wheels to loosen, leading to wheel separation, possibly resulting in a vehicle crash.

Remedy:

Alumina will notify owners and direct them to contact the supplier, Carlisle. The affected wheels will be replaced at the owners nearest service center, free of charge. The recall will begin in November 2012. Owners may contact Alumina, Inc. at 1-419-433-2300.

Notes:

Customers may contact the National Highway Traffic Safety Administration's Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to www.safercar.gov.

Please be reminded of the following requirements:

You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

Your contact for this recall will be Kelly Schuler who may be reached by phone at (202) 366-5227, or by email at kelly.schuler@dot.gov or through the office email at rmd.odi@dot.gov. We look forward to working with you.

Sincerely,

A handwritten signature in black ink, appearing to read "Jennifer Timian". The signature is fluid and cursive, with the first name being more prominent.

Jennifer Timian
Chief, Recall Management Division
Office of Defects Investigations
Enforcement